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## => d his

L17

L18

1 SEA CRESOL/CN E CATECHOL/CN

2 SEA CATECHOL/CN

=> d	his	
L1 L2 L3 L4 L5 L6		'HCAPLUS' ENTERED AT 13:13:58 ON 26 DEC 2002 23 SEA MALFER ?/AU 4119 SEA NOBLE ?/AU 620 SEA COLUCCI ?/AU 253 SEA SHEETZ ?/AU 0 SEA L1 AND L2 AND L3 AND L4 500 SEA SHEETS ?/AU 1 SEA L1 AND L2 AND L3 AND L6 SEL
L7 1	RN	
L8	FILE	'REGISTRY' ENTERED AT 13:16:55 ON 26 DEC 2002 6 SEA (108-95-2/BI OR 111-92-2/BI OR 124-40-3/BI OR
L9	FILE	'LCA' ENTERED AT 13:19:22 ON 26 DEC 2002  1113 SEA POLYOLEFIN## OR OLEFIN## OR POLYALKENYL? OR ALKENYL?  OR POLYETHENYL? OR ETHENYL? OR POLYPROPENYL? OR PROPENYL?  OR POLYBUTENYL? OR BUTENYL? OR BUTENE# OR ISOBUTENE# OR  POLYBUTENE# OR POLYISOBUTENE# OR ISOBUTYL? OR ISOBUTENYL?  OR BUTYLEN? OR ISOBUTYLEN?
L10		64 SEA POLYISOBUTYL? OR POLYISOBUTENYL? OR POLYBUTYLEN? OR POLYISOBUTYLEN? OR POLYBUTENYL?
L11		603 SEA POLYALKENYL? OR ALKENYL? OR POLYETHENYL? OR ETHENYL? OR POLYPROPENYL? OR PROPENYL? OR POLYBUTENYL? OR BUTENYL? OR BUTENE# OR ISOBUTENE# OR POLYBUTENE# OR POLYISOBUTENE# OR ISOBUTYL? OR BUTYLEN? OR ISOBUTYLEN?
L12		64 SEA POLYISOBUTYL? OR POLYISOBUTENYL? OR POLYBUTYLEN? OR POLYISOBUTYLEN? OR POLYBUTENYL?
	FILE	'REGISTRY' ENTERED AT 13:28:29 ON 26 DEC 2002 E PHENOL/CN
L13		E PHENOL/CN  1 SEA PHENOL/CN  E 2-METHYLPHENOL/CN
L14		1 SEA 2-METHYLPHENOL/CN E 3-METHYLPHENOL/CN
L15		1 SEA 3-METHYLPHENOL/CN E 4-METHYLPHENOL/CN
L16		1 SEA 4-METHYLPHENOL/CN E CRESOL/CN
		and confict for

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E 1,2-BENZENEDIOL, 3-METHYL-/CN
              1 SEA "1,2-BENZENEDIOL, 3-METHYL-"/CN
L19
                E 1,2-BENZENEDIOL, 4-METHYL-/CN
              1 SEA "1,2-BENZENEDIOL, 4-METHYL-"/CN
L20
                E 1,3-BENZENEDIOL/CN
L21
              1 SEA "1,3-BENZENEDIOL"/CN
                E 1,3-BENZENEDIOL, 2-METHYL-/CN
              1 SEA "1,3-BENZENEDIOL, 2-METHYL-"/CN
L22
                E 1,3-BENZENEDIOL, 4-METHYL-/CN
              1 SEA "1,3-BENZENEDIOL, 4-METHYL-"/CN
L23
                E 1,3-BENZENEDIOL, 5-METHYL-/CN
              1 SEA "1,3-BENZENEDIOL, 5-METHYL-"/CN
L24
                E 1,4-BENZENEDIOL, 2-METHYL-/CN
              1 SEA "1,4-BENZENEDIOL, 2-METHYL-"/CN
L25
             13 SEA (L14 OR L15 OR L16 OR L17 OR L18 OR L19 OR L20 OR
L26
                L21 OR L22 OR L23 OR L24 OR L25)
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           9888 SEA (L13/D OR L13/DP OR PHENOL##)(L)(L9 OR L10)
L27
           5601 SEA (L13/D OR L13/DP OR PHENOL##)(L)(L11 OR L12)
L28
           2161 SEA (L26/D OR L26/DP OR CRESOL# OR CATECHOL# OR ?BENZENED
L29
                IOL?)(L)(L9 OR L10)
           1306 SEA (L26/D OR L26/DP OR CRESOL# OR CATECHOL# OR ?BENZENED
L30
                IOL?)(L)(L11 OR L12)
     FILE 'REGISTRY' ENTERED AT 13:43:54 ON 26 DEC 2002
                E FORMALDEHYDE/CN
L31
              1 SEA FORMALDEHYDE/CN
     FILE 'HCAPLUS' ENTERED AT 13:45:07 ON 26 DEC 2002
         205360 SEA L31 OR FORMALDEHYDE# OR FORMALIN# OR CH2O OR HCHO OR
L32
                H2CO
L33
         462257 SEA ?ALDEHYD?
     FILE 'LREGISTRY' ENTERED AT 13:45:34 ON 26 DEC 2002
L34
                STR
     FILE 'REGISTRY' ENTERED AT 13:48:32 ON 26 DEC 2002
L35
                SCR 1597
L36
             17 SEA SSS SAM L34 AND L35
L37
                SCR 963 OR 1398
                SCR 1838 OR 1918
L38
L39
             50 SEA SSS SAM L34 AND L35 AND L37 NOT L38
                D OUE STAT
L40
             15 SEA SSS SAM L34 AND L35 AND L37
           2975 SEA SSS FUL L34 AND L35 AND L37 NOT L38
L41
                SAV L41 T00036/A
     FILE 'HCAPLUS' ENTERED AT 14:01:43 ON 26 DEC 2002
L42
          35810 SEA L41
L43
            821 SEA L42 AND (L32 OR L33) AND MANNICH?
L44
             16 SEA L43 AND L27
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100

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15 SEA L43 AND L28
L45
             1 SEA L43 AND L29
L46
L47
              1 SEA L43 AND L30
                QUE ?PHENOL?
L48
L49
                QUE ?CATECHOL? OR ?CRESOL? OR ?BENZENEDIOL? OR ?HYDROXYAR
                OM? OR ?HYDROXYBENZEN?
            165 SEA L43 AND L48
L50
L51
             28 SEA L43 AND L49
L52
                QUE 51/SC,SX
         526110 SEA FUEL? OR DIESEL? OR GASOL!N? OR KEROS!N? OR PARAFIN##
L53
                 OR PARAFFIN## OR JETFUEL? OR AVGAS## OR JP5 OR JP10 OR
                JP(A)(5 OR 10) OR PETROL#
         284217 SEA (LUBRIC? OR LUBE# OR GREAS? OR ANTIFRIC? OR ANTIWEAR?
L54
                 OR ANTICORRO? OR ANTIRUST? OR ANTIOXID? OR ANTI(W) (FRIC?
                 OR WEAR? OR CORRO? OR RUST? OR OXID?) OR SLICK? OR
                SLIPP? OR OLEAGINOUS?)/BI,AB
L55
          22902 SEA ((GEAR? OR ENGINE# OR CRANKCASE? OR MOTOR# OR
                TRANSMISSION? OR HYDRAUL? OR MACHINE? OR (2 OR 4 OR TWO
                OR FOUR) (W) (CYCLE# OR STROKE#))(2A)(FLUID# OR OIL#))/BI,A
             22 SEA L50 AND L52
L56
L57
             16 SEA L50 AND L53
L58
             29 SEA L50 AND (L54 OR L55)
             1 SEA L46 OR L47
L59
L60
             15 SEA (L44 OR L45) NOT L59
             26 SEA L51 NOT (L59 OR L60)
L61
             20 SEA (L56 OR L57 OR L58) NOT (L59 OR L60 OR L61)
L62
L63
            522 SEA ?DISUBST? (3A) ?PHENOL?
L64
              0 SEA L61 AND L63
              0 SEA L62 AND L63
L65
     FILE 'HCAPLUS' ENTERED AT 14:19:42 ON 26 DEC 2002
L66
            204 SEA (DI(2A)SUBST?)(3A)(?PHENOL? OR ?HYDROXYAROM?)
L67
              0 SEA L61 AND L66
              0 SEA L62 AND L66
L68
              4 SEA L43 AND (L63 OR L66)
L69
             4 SEA L59 OR L69
L70
L71
             15 SEA L60 NOT L70
L72
             26 SEA L61 NOT L70
L73
             20 SEA L62 NOT L70
     FILE 'REGISTRY' ENTERED AT 14:26:03 ON 26 DEC 2002
=> d l41 que stat
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L34

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NODE ATTRIBUTES:

CONNECT IS E1 RC AT 1 CONNECT IS E1 RC AT 3

STR

DEFAULT MLEVEL IS ATOM
GGCAT IS SAT AT 1
GGCAT IS SAT AT 3
DEFAULT ECLEVEL IS LIMITED
ECOUNT IS M1-X30 C AT 1
ECOUNT IS M1-X30 C AT 3

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STEREO ATTRIBUTES: NONE

L35 SCR 1597

L37 SCR 963 OR 1398 L38 SCR 1838 OR 1918

L41 2975 SEA FILE=REGISTRY SSS FUL L34 AND L35 AND L37 NOT L38

100.0% PROCESSED 35578 ITERATIONS

2975 ANSWERS

SEARCH TIME: 00.00.01

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=> d 170 1-4 cbib abs hitstr hitind

L70 ANSWER 1 OF 4 HCAPLUS COPYRIGHT 2002 ACS
2002:591747 Document No. 137:142848 Mannich bases prepared
from secondary amines and disubstituted hydroxyaromatic compounds as
gasoline intake valve deposit inhibitors. Malfer, Dennis J.; Noble,
Andrea T.; Colucci, William J.; Sheets, Roger M. (Ethyl Corporation,
USA). Eur. Pat. Appl. EP 1229100 A2 20020807, 11 pp. DESIGNATED
STATES: R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE,
MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR. (English). CODEN:
EPXXDW. APPLICATION: EP 2002-250697 20020201. PRIORITY: US
2001-776036 20010202.

Mannich base gasoline additive are prepd. by reaction of:

(1) a di-substituted hydroxyarom.

compd., with a long-chain polyolefin-derived aliph. hydrocarbon group with mol. wt. 500-3000, and a C1-4-alkyl group, (2) a secondary amine of formula HNR1R2 (R1 and R2 = C1-30-alkyl), and (3) an aldehyde. The hydroxyarom. compd. is preferably a phenol that has only 1 unsubstituted ortho- or para-position for reaction with the ald hyde and the secondary amine. The condensation reaction is carried out at a 1:1.0-1.15:1.0-1.5 mol ratio of hydroxyarom. compd.-amine-aldehyde. An addnl. component to enhance the effectiveness of the Mannich base

is a carrier liq., esp. a hydrocarbon oil, a poly(.alpha.-olefin) oligomer, and a polyoxyalkylene [esp. a poly(1,2-alkylene oxide) mono(C.gtoreq.8-alkyl ether)]. The Mannich bases, suitable as gasoline valve deposit inhibitors, are present in the gasoline at a 5-200 lbs/bbl treating level. 50-00-0DP, Formaldehyde, reaction products with polybutenyl-o-cresol and di-Me amine (or di-Bu amine) 95-48-7DP, o-Cresol, polybutenyl derivs., reaction products with di-Me amine (or di-Bu amine) and formaldehyde 111-92-2DP, Dibutyl amine, reaction products with formaldehyde and polybutenyl-ocresol 124-40-3DP, Dimethyl amine, reaction products with formaldehyde and polybutenyl-ocresol (Mannich bases prepd. from secondary amines and disubstituted hydroxyarom. compds. as gasoline intake valve deposit inhibitors) 50-00-0 HCAPLUS RN Formaldehyde (8CI, 9CI) (CA INDEX NAME) CN  $H_2C = 0$ RN 95-48-7 HCAPLUS Phenol, 2-methyl- (9CI) (CA INDEX NAME) CNMe 111-92-2 HCAPLUS RN 1-Butanamine, N-butyl- (9CI) (CA INDEX NAME) CNn-Bu-NH-Bu-n RN124-40-3 HCAPLUS CN Methanamine, N-methyl- (9CI) (CA INDEX NAME) H<sub>3</sub>C-NH-CH<sub>3</sub> IC ICM C10L001-22 ICS C10L001-14; C10L010-00 51-8 (Fossil Fuels, Derivatives, and Related Products) CC

IT

gasoline valve deposit inhibitor Mannich base; secondary ST amine Mannich base gasoline deposit inhibitor; polyoxyalkylene Mannich base gasoline deposit inhibitor Mannich bases IT (Mannich bases prepd. from secondary amines and disubstituted hydroxyarom. compds. as gasoline intake valve deposit inhibitors) IT Aldehydes, uses (Mannich reaction products with disubstituted phenols and secondary aliph. amines; Mannich bases prepd. from secondary amines and disubstituted hydroxyarom. compds. as gasoline intake valve deposit inhibitors) IT Amines, uses (aliph., secondary, Mannich reaction products with disubstituted phenols and aldehydes; Mannich bases prepd. from secondary amines and disubstituted hydroxyarom. compds. as gasoline intake valve deposit inhibitors) IT Polyoxyalkylenes, uses (alkyl group-terminated, carrier liqs.; Mannich bases prepd. from secondary amines and disubstituted hydroxyarom. compds. as gasoline intake valve deposit inhibitors) Polyoxyalkylenes, uses IT (carrier ligs.; Mannich bases prepd. from secondary amines and disubstituted hydroxyarom. compds. as gasoline intake valve deposit inhibitors) Gasoline additives IT (deposit inhibitors; Mannich bases prepd. from secondary amines and disubstituted hydroxyarom. compds. as gasoline intake valve deposit inhibitors) IT Gasoline additives (detergents; Mannich bases prepd. from secondary amines and disubstituted hydroxyarom. compds. as gasoline intake valve deposit inhibitors) IT Phenols, uses (disubstituted, reaction products with secondary aliph. amines and aldehydes; Mannich bases prepd. from secondary amines and disubstituted hydroxyarom. compds. as gasoline intake valve deposit inhibitors) IT Detergents (gasoline additive; Mannich bases prepd. from secondary amines and disubstituted hydroxyarom. compds. as gasoline intake valve deposit inhibitors) ΙT Polyoxyalkylenes, uses (mono(C.gtoreq.8-alkyl-terminated, carrier liqs.; Mannich bases prepd. from secondary amines and disubstituted hydroxyarom. compds. as gasoline intake valve deposit inhibitors) IT Polyolefins (oligomers, carrier liqs.; Mannich bases prepd. from secondary amines and disubstituted hydroxyarom. compds. as gasoline intake valve deposit inhibitors)

108-95-2D, Phenol, polyalkenyl derivs., reaction products with

aldehydes and secondary aliph. amines
 (Mannich bases prepd. from secondary amines and
 disubstituted hydroxyarom. compds. as gasoline intake valve
 deposit inhibitors)

50-00-0DP, Formaldehyde, reaction products with
polybutenyl-o-cresol and di-Me amine (or di-Bu
amine) 95-48-7DP, o-Cresol, polybutenyl
derivs., reaction products with di-Me amine (or di-Bu amine) and
formaldehyde 111-92-2DP, Dibutyl amine, reaction
products with formaldehyde and polybutenyl-ocresol 124-40-3DP, Dimethyl amine, reaction
products with formaldehyde and polybutenyl-ocresol

(Mannich bases prepd. from secondary amines and disubstituted hydroxyarom. compds. as gasoline intake valve deposit inhibitors)

IT 25322-69-4D, mono(C.gtoreq.8-alkyl-terminated (carrier liqs.; Mannich bases prepd. from secondary amines and disubstituted hydroxyarom. compds. as gasoline intake valve deposit inhibitors)

L70 ANSWER 2 OF 4 HCAPLUS COPYRIGHT 2002 ACS
1990:551939 Document No. 113:151939 Selective functionalization of
aromatic compounds. I. o-Aminoalkylation of phenol and
o-tert-butylphenol. Salakhutdinov, N. F.; Krysin, A. P.; Koptyug,
V. A. (Novosib. Inst. Org. Khim., Novosibirsk, USSR). Zhurnal
Organicheskoi Khimii, 26(4), 775-7 (Russian) 1990. CODEN: ZORKAE.
ISSN: 0514-7492. OTHER SOURCES: CASREACT 113:151939.

Mannich reaction of o-Me3CC6H4OH with HCHO and R2NH (R = Me, Et) gave 90-95% phenols I, exclusively substituted in the o-position, and small amts. of the 2,4-disubstituted phenols. Mannich reaction of a phenol-.beta.-cyclodextrin complex with Me2NH and HCHO gave 75% o-substituted product.

Ι

RN 109-89-7 HCAPLUS

CN Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)

 ${\rm H_3C^-\,CH_2^-\,NH^-\,CH_2^-\,CH_3}$ 

RN 124-40-3 HCAPLUS

CN Methanamine, N-methyl- (9CI) (CA INDEX NAME)

H<sub>3</sub>C-NH-CH<sub>3</sub>

CC 25-10 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds)

ST Mannich reaction phenol dialkylamine; cyclodextrin phenol complex Mannich reaction

IT Mannich reaction

(of phenol and butylphenol by **formaldehyde** and dialkylamines)

IT 109-89-7, reactions

(Mannich reaction of formaldehyde and, with butylphenol)

IT **124-40-3**, reactions

(Mannich reaction of formaldehyde and, with phenol and butylphenol)

IT 88-18-6

(Mannich reaction of, with dimethyl- and diethylamines and formaldehyde)

IT 73621-01-9D, phenol complex

(Mannich reaction of, with formaldehyde and dimethylamine)

L70 ANSWER 3 OF 4 HCAPLUS COPYRIGHT 2002 ACS

1987:515049 Document No. 107:115049 Enhancement of the rate of Mannich reactions in aqueous media. Tychopoulos, V.; Tyman, J. H. P. (Dep. Chem., Brunel Univ., Uxbridge/Middlesex, UB8 3PH, UK). Synthetic Communications, 16(11), 1401-9 (English) 1986. CODEN: SYNCAV. ISSN: 0039-7911. OTHER SOURCES: CASREACT 107:115049.

GΙ

Page 9

$$\begin{array}{c} \text{CH}_2\text{NMe}_2\\ \text{Me}\left(\text{CH}_2\right)_{13}\text{CH}_2 & \text{OH} \\ \\ \text{CH}_2\text{NMe}_2 & \text{TII} \end{array}$$

The rate of Mannich reactions of PhOH, 3-Me(CH2)14C6H4OH and MeCOPh with CH2O and Pr2NH was greatly increased in aq. solvents relative to alc. and hydrocarbon solvents. Phenols reacted with CH2O and amines, e.g., Me2NH, to give monosubstituted dialkylaminomethylphenols (e.g., I) or isomeric disubstituted dialkylaminomethylphenols (e.g.; II, III) depending upon the reaction time.

IT 124-40-3, reactions

(Mannich reaction of, with phenol)

RN 124-40-3 HCAPLUS

CN Methanamine, N-methyl- (9CI) (CA INDEX NAME)

H<sub>3</sub>C-NH-CH<sub>3</sub>

IT 142-84-7, Dipropylamine

(Mannich reaction of, with phenols and acetophenol, solvent effect on rate of)

RN 142-84-7 HCAPLUS

CN 1-Propanamine, N-propyl- (9CI) (CA INDEX NAME)

n-Pr-NH-Pr-n

IT **50-00-0**, reactions

(Mannich reaction of, with secondary amines, phenols or acetophenone, solvent effect on rate of)

RN 50-00-0 HCAPLUS

CN Formaldehyde (8CI, 9CI) (CA INDEX NAME)

 $H_2C = 0$ 

```
CC
     22-4 (Physical Organic Chemistry)
     Section cross-reference(s): 25
    Mannich rate enhancement aq media; alkylaminomethylphenol;
ST
    phenol dialkylaminomethyl; kinetics Mannich aq media
     Kinetics of Mannich reaction
IT
        (of phenols and acetophenone with secondary amines)
    Mannich reaction
IT
        (of secondary amines with phenols and acetophenone)
IT
     Solvent effect
        (on rate of Mannich reaction of pentadecylphenol and
        acetophenone with dipropylamine)
IT
     Amines, reactions
        (secondary, Mannich reaction of, with phenols and
        acetophenone)
     108-39-4, reactions
                           108-95-2, Phenol, reactions
IT
        (Mannich reaction of, with dimethylamine)
IT
     98-86-2, Acetophenone, reactions
        (Mannich reaction of, with dipropylamine, solvent
        effect on rate of)
     124-40-3, reactions
IT
        (Mannich reaction of, with phenol)
IT
     142-84-7, Dipropylamine
        (Mannich reaction of, with phenols and acetophenol,
        solvent effect on rate of)
IT
     50-00-0, reactions
        (Mannich reaction of, with secondary amines, phenols or
        acetophenone, solvent effect on rate of)
IT
     501-24-6, 3-Pentadecylphenol
        (Mannich reaction of, with secondary amines, solvent
        effect on rate of)
    ANSWER 4 OF 4 HCAPLUS COPYRIGHT 2002 ACS
L70
             Document No. 79:126004 Mannich bases. VI.
    Mannich bases of 2,6-disubstituted phenols
       Moehrle, H.; Miller, Chr. (Pharm. Inst., Freie Univ. Berlin,
    Berlin, Fed. Rep. Ger.). Archiv der Pharmazie (Weinheim, Germany),
     306(7), 552-7 (German) 1973. CODEN: ARPMAS.
                                                  ISSN: 0365-6233.
    Mannich reaction of 2,6-MeRC6H3OH (R = Me, Et) with
AB
    HCHO and R1R2NH [R1 = R2 = Me, Et; R1R2 = (CH2)5] yielded
     50.5-70% 3,5,4-MeR(HO)C6H2CH2NR1R2 (I) and not 2,6-MeRC6H3OCH2NR1R2
    as assumed by I. Decombe (1933). The structure of I was proved by
    NMR spectra and by dehydrogenation of I with EDTA Hg(II) salt which
    gave 3,5,4-MeR(HO)C6H2CHO.
IT
     50-00-0, reactions
        (Mannich reaction of, with dialkylphenols and amines)
RN
     50-00-0
              HCAPLUS
```

Formaldehyde (8CI, 9CI) (CA INDEX NAME)

CN

\* ( g\*\*

IT 109-89-7, reactions 124-40-3, reactions (Mannich reaction of, with dialkylphenols and formaldehyde) 109-89-7 HCAPLUS RN Ethanamine, N-ethyl- (9CI) (CA INDEX NAME) CN  $H_3C-CH_2-NH-CH_2-CH_3$ RN124-40-3 HCAPLUS Methanamine, N-methyl- (9CI) (CA INDEX NAME) CN H<sub>3</sub>C-NH-CH<sub>3</sub> 25-10 (Noncondensed Aromatic Compounds) CC Mannich base dialkylphenol; alkylphenol Mannich ST base; phenol dialkyl Mannich base IT Mannich bases (of dialkylphenols) IT1687-64-5 (Mannich reaction of, with amines and formaldehyde) IT **50-00-0**, reactions (Mannich reaction of, with dialkylphenols and amines) IT **109-89-7**, reactions 110-89-4, reactions 124-40-3 , reactions (Mannich reaction of, with dialkylphenols and formaldehyde) => d 160 1-15 cbib abs hitstr hitind ANSWER 1 OF 15 HCAPLUS COPYRIGHT 2002 ACS Document No. 137:312708 Extractive procedure for the purification of long-chain alkylphenols and their Mannich adducts. Lange, Arno; Rath, Hans Peter; Walter, Marc (BASF AG, Ger. Offen. DE 10119738 Al 20021024, 4 pp. (German). CODEN: GWXXBX. APPLICATION: DE 2001-10119738 20010423. A procedure for the purifn. of long-chain alkylphenols [e.g., 4-( AB polyisobutenyl)phenol] having an av. mol. wt. of 200-4000, and Mannich adducts derived from them with formaldehyde and secondary amines, is described in which one exts. the substituted phenol with an extractant haing a polarity ET(30) of 38-57 kcal/mol, a phenol deriv.-contg. phase and an extractant phase sep. from each other, and the extractant is removed. 50-00-0DP, Formaldehyde, Mannich adducts IT

with 4-(polyisobutenyl)phenol and dimethylamine

108-95-2DP, Phenol, 4-(polyisobutenyl)

and 2-dimethylamino-4-(polyisobutenyl) derivs. 124-40-3DP, Dimethylamine, 4-(polyisobutenyl) phenols and 2-dimethylamino-4-(polyisobutenyl) phenols (extractive procedure for the purifn. of long-chain alkylphenols and their **Mannich** adducts) 50-00-0 HCAPLUS RN Formaldehyde (8CI, 9CI) (CA INDEX NAME) CN  $H_2C = O$ RN 108-95-2 HCAPLUS Phenol (8CI, 9CI) (CA INDEX NAME) CN OH RN 124-40-3 HCAPLUS Methanamine, N-methyl- (9CI) (CA INDEX NAME) CN H<sub>3</sub>C-NH-CH<sub>3</sub> IC ICM C07C213-10 ICS C07C037-72 CC 45-4 (Industrial Organic Chemicals, Leather, Fats, and Waxes) Section cross-reference(s): 35, 48 ST polyisobutenylphenol purifn extn; Mannich adduct polyisobutenylphenol purifn extn Phenols, preparation IT (alkyl, long-chain alkylphenols having an av. mol. wt. of 200-4000; extractive procedure for the purifn. of long-chain alkylphenols and their Mannich adducts) Extraction IT (extractive procedure for the purifn. of long-chain alkylphenols and their **Mannich** adducts) IT Extractants (haing a polarity ET(30) of 38-57 kcal/mol in an extractive procedure for the purifn. of long-chain alkylphenols and their Mannich adducts) Mannich bases IT (phenolic; extractive procedure for the purifn. of long-chain alkylphenols and their Mannich adducts) IT Amines, preparation (secondary, Mannich adducts with long-chain

\*11\*

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alkylphenols and formaldehyde; extractive procedure for
        the purifn. of long-chain alkylphenols and their Mannich
        adducts)
     64-17-5, Ethanol, uses 67-56-1, Methanol, uses
IT
     2-Propanol, uses
                        67-64-1, Acetone, uses
                                                  71-23-8, 1-Propanol,
            78-93-3, Butanone, uses
        (extractant; haing a polarity ET(30) of 38-57 kcal/mol in an
        extractive procedure for the purifn. of long-chain alkylphenols
        and their Mannich adducts)
     50-00-0DP, Formaldehyde, Mannich adducts
IT
     with 4-(polyisobutenyl)phenol and dimethylamine
     108-95-2DP, Phenol, 4-(polyisobutenyl)
     and 2-dimethylamino-4-(polyisobutenyl) derivs.
     124-40-3DP, Dimethylamine, 4-(polyisobutenyl)
     phenols and 2-dimethylamino-4-(polyisobutenyl)
               9003-27-4DP, Polyisobutene, 4-(
     phenols
     polyisobutenyl) phenols and 2-dimethylamino-4-(
     polyisobutenyl) phenols
        (extractive procedure for the purifn. of long-chain alkylphenols
        and their Mannich adducts)
     ANSWER 2 OF 15 HCAPLUS COPYRIGHT 2002 ACS
              Document No. 134:283142 Method for producing
2001:265474
     Mannich adducts that contain polyisobutylene
              Lange, Arno; Rath, Hans Peter; Posselt, Dietmar;
     Troetsch-Schaller, Irene; Walter, Marc (BASF A.-G., Germany).
     Int. Appl. WO 2001025294 A1 20010412, 52 pp. DESIGNATED STATES: W:
     AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR,
     CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID,
     IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA,
     MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI,
     SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, AM, AZ,
     BY, KG, KZ, MD, RU, TJ, TM; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM,
     CY, DE, DK, ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, SN, TD, TG. (German). CODEN: PIXXD2. APPLICATION: WO
     2000-EP9746 20001005. PRIORITY: DE 1999-19948111 19991006.
AB
     The invention relates to a method for producing Mannich
     adducts that contain polyisobutylene phenol by:
     (a) alkylating a phenol with highly-reactive
     polyisobutylene at a temp. lower than approx. 50 >C and in
     the presence of an alkylation catalyst; (b) reacting the reaction
     product from (a) with formaldehyde, an oligomer or with a
     polymer of the formaldehyde and with at least one amine,
     which has at least one secondary amino function and does not have
     any primary amino function; or (c) reacting the reaction product
     from (a) with at least one adduct consisting of at least one amine,
     which has at least one secondary or primary amino function, and with
     formaldehyde, an oligomer of the formaldehyde, a
     polymer of the formaldehyde or with a formaldehyde
             The invention also relates to Mannich adducts that
     can be obtained by using this method, to the use of the
     Mannich adducts as detergent additives in fuel compns. and
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lubricant compns., and to additive concs., fuel compns. and
     lubricant compns. contg. these Mannich adducts.
IT
     50-00-0, Formaldehyde, reactions 109-89-7
     , Diethylamine, reactions 124-40-3, Dimethylamine,
     reactions 142-84-7, Dipropylamine
        (method for producing Mannich adducts that contain
      polyisobutylene phenol)
     50-00-0 HCAPLUS
RN
     Formaldehyde (8CI, 9CI) (CA INDEX NAME)
CN
H_2C = 0
RN
     109-89-7 HCAPLUS
     Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)
CN
H_3C-CH_2-NH-CH_2-CH_3
RN
     124-40-3 HCAPLUS
     Methanamine, N-methyl- (9CI) (CA INDEX NAME)
CN
H<sub>3</sub>C-NH-CH<sub>3</sub>
RN
     142-84-7 HCAPLUS
     1-Propanamine, N-propyl- (9CI) (CA INDEX NAME)
CN
n-Pr-NH-Pr-n
IC
     ICM C08F008-32
          C10L001-22; C10M159-16
     51-8 (Fossil Fuels, Derivatives, and Related Products)
CC
ST
     Mannich adduct gasoline detergent additive; lubricant
     detergent additive Mannich adduct
IT
     Mannich reaction
        (adducts; method for producing Mannich adducts that
        contain polyisobutylene phenol)
IT
     Diesel fuel additives
     Gasoline additives
     Lubricating oil additives
        (detergent; method for producing Mannich adducts that
        contain polyisobutylene phenol)
     50-00-0, Formaldehyde, reactions
IT
                                         108-95-2,
     Phenol, reactions 109-55-7, 3-(Dimethylamino) propylamine
     109-89-7, Diethylamine, reactions 110-91-8, Morpholine,
     reactions 124-40-3, Dimethylamine, reactions
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(method for producing Mannich adducts that contain polyisobutylene phenol) ANSWER 3 OF 15 HCAPLUS COPYRIGHT 2002 ACS L60 2001:265473 Document No. 134:283141 Method for producing Mannich adducts that contain polyisobutylene Lange, Arno; Rath, Hans Peter; Posselt, Dietmar; Troetsch-Schaller, Irene; Walter, Marc (BASF A.-G., Germany). Int. Appl. WO 2001025293 A1 20010412, 42 pp. DESIGNATED STATES: W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, CY, DE, DK, ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, SN, TD, TG. (German). CODEN: PIXXD2. APPLICATION: WO 2000-EP9745 20001005. PRIORITY: DE 1999-19948114 19991006. The invention relates to a method for producing Mannich AΒ adducts that contain polyisobutylene phenol by: (a) alkylating a phenol with highly-reactive polyisobutylene having a numerical av. mol. wt. of <1 000 and with a polydispersivity of <3.0, at a temp. lower than 50.degree. and in the presence of an alkylation catalyst; (b) reacting the reaction product from (a) with; (b1) an aldehyde, selected among formaldehydes, with an oligomer and with a polymer of the formaldehyde, and with; (b2) at least one amine which has at least one primary or one secondary amino function. The invention also relates to Mannich adducts that can be obtained by using this method, to the use of the Mannich adducts as detergent additives in fuel compns. and lubricant compns., and to additive concs., fuel compns. and lubricant compns. contg. these Mannich adducts. IT 50-00-0, Formaldehyde, reactions 124-40-3 , Dimethylamine, reactions (method for producing Mannich adducts that contain polyisobutylene phenol) 50-00-0 HCAPLUS RN Formaldehyde (8CI, 9CI) (CA INDEX NAME) CN  $H_2C = O$ 

9003-27-4, Polyisobutylene

1336-21-6, Ammonium hydroxide

26265-75-8,

\*i+

RN

CN

124-40-3 HCAPLUS

Methanamine, N-methyl- (9CI) (CA INDEX NAME)

142-84-7, Dipropylamine

Dimethylvinylidene

6711-48-4

 $H_3C-NH-CH_3$ 

- IC ICM C08F008-32 ICS C10L001-22; C10M159-16
- CC 51-8 (Fossil Fuels, Derivatives, and Related Products)
- ST Mannich adduct gasoline detergent additive; lubricant detergent additive Mannich adduct
- IT Mannich reaction

(adducts; method for producing Mannich adducts that contain polyisobutylene phenol)

IT Diesel fuel additives
Gasoline additives
Lubricating oil additives

(detergent; method for producing Mannich adducts that contain polyisobutylene phenol)

- TT 50-00-0, Formaldehyde, reactions 108-95-2,
  Phenol, reactions 109-55-7, 3-(Dimethylamino)propylamine
  110-91-8, Morpholine, reactions 124-40-3, Dimethylamine,
  reactions 1336-21-6, Ammonium hydroxide 6711-48-4 7637-07-2,
  Boron fluoride (BF3), reactions 9003-27-4, Polyisobutylene
   (method for producing Mannich adducts that contain
   polyisobutylene phenol)
- L60 ANSWER 4 OF 15 HCAPLUS COPYRIGHT 2002 ACS
  2000:911377 Document No. 134:73887 Polyalkenylphenol-derived aromatic
  Mannich compounds as diesel fuel and gasoline detergents.

  McAtee, Rodney John (The Lubrizol Corporation, USA). PCT Int. Appl.
  WO 2000078898 Al 20001228, 24 pp. DESIGNATED STATES: W: CA, SG;
  RW: BE, DE, ES, FR, GB, IT, NL, SE. (English). CODEN: PIXXD2.
  APPLICATION: WO 2000-US16600 20000616. PRIORITY: US 1999-337997
  19990622.
- Arom. Mannich compds., as gasoline and diesel fuel AB detergent additives, are synthesized by reaction of a hydroxy-contg. arom. compd., of formula (R1)n(R2)Ar-(OH)m (Ar is an arom. group; m = 1, 2, or 3; n = 1-4; R1 is C<400-hydrocarbyl; and R2 = H, amino, or carboxyl), with an aldehyde or ketone, of general formula R1-C(:0)-R2 (R1 and R2 = H or C1-18-hydrocarbyl, optionally substituted with a carbonyl-contg. C1-18-hydrcarbyl), and a primary or secondary amine in the presence of an alc. R1 is preferably derived from a polyolefin, esp. polyisobutylene with no. av. mol. wt. of 300-5000. The amine reactant can be: (1) an amine, of general formula R1-NH-R3, in which R1 and R3 are H or hydrocarbyl, optionally substituted by amino, hydroxy, or alkoxy groups, or (2) a polyamine, of general formula R1-NH-(R2N-R3)n-R4, in which R1, R3, and R4 are H or hydrocarbyl, optionally substituted by hydroxy, amino, or hydroxyamino groups; R2 is an alkylene group; and n = 0-5.
- TT 50-00-0DP, Formaldehyde, Mannich reaction products with amines and polyalkenylphenols, uses 108-95-2DP, Phenol, polyisobutenyl derivs., Mannich reaction products with paraformaldehyde and ethylenediamine, uses

111-92-2DP, Dibutylamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 124-40-3DP, Dimethylamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 624-78-2DP, N-Methylethylamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 2439-54-5DP, N-Methyloctylamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 315662-91-0DP, Mannich reaction products with polyalkenylphenols and ketones or aldehydes (detergents; polyalkenylphenol-derived arom.

Mannich compds. as diesel fuel and gasoline detergents) 50-00-0 HCAPLUS

RN 50-00-0 HCAPLUS CN Formaldehyde (8CI, 9CI) (CA INDEX NAME)

H2C=0

RN 108-95-2 HCAPLUS CN Phenol (8CI, 9CI) (CA INDEX NAME)

OH

RN 111-92-2 HCAPLUS CN 1-Butanamine, N-butyl- (9CI) (CA INDEX NAME)

n-Bu-NH-Bu-n

RN 124-40-3 HCAPLUS CN Methanamine, N-methyl- (9CI) (CA INDEX NAME)

 $H_3C-NH-CH_3$ 

RN 624-78-2 HCAPLUS CN Ethanamine, N-methyl- (9CI) (CA INDEX NAME)

 $H_3C-CH_2-NH-CH_3$ 

RN 2439-54-5 HCAPLUS CN 1-Octanamine, N-methyl- (9CI) (CA INDEX NAME)  $Me^-$  (CH<sub>2</sub>)<sub>7</sub> NHMe RN 315662-91-0 HCAPLUS CN Propanol, 1-(propylamino)- (9CI) (CA INDEX NAME) n-Pr-NH-Pr-n D1-OH IC ICM C10L001-22 C10L001-14; C07C213-08; C08F008-32; C07C209-60 51-7 (Fossil Fuels, Derivatives, and Related Products) CC arom Mannich base fuel detergent; diesel fuel detergent ST arom Mannich base; gasoline detergent arom Mannich ITDiesel fuel additives Gasoline additives (detergents; polyalkenylphenol-derived arom. Mannich compds. as diesel fuel and gasoline detergents) Mannich bases ΙT (detergents; polyalkenylphenol-derived arom. Mannich compds. as diesel fuel and gasoline detergents) ITDetergents (gasoline additive; polyalkenylphenol-derived arom. Mannich compds. as diesel fuel and gasoline detergents) IT Mannich bases (phenolic, detergents; polyalkenylphenol -derived arom. Mannich compds. as diesel fuel and gasoline detergents) 50-00-0DP, Formaldehyde, Mannich IT reaction products with amines and polyalkenylphenols, uses 50-00-0DP, Formaldehyde, Mannich reaction products with ethylenediamine and polyisobutenylphenol, 56-18-8DP, 1,3-Propanediamine, N-(3-aminopropyl)-, Mannich reaction products with polyalkenylphenols and 62-53-3DP, Aniline, Mannich ketones or aldehydes reaction products with polyalkenylphenols and ketones or 67-64-1DP, Acetone, Mannich reaction products with amines and polyalkenylphenols 74-89-5DP, Methylamine, Mannich reaction products with 75-07-0DP, polyalkenylphenols and ketones or aldehydes Acetaldehyde, Mannich reaction products with amines and polyalkenylphenols, uses 78-90-0DP, Propylenediamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 78-93-3DP, Methyl ethyl ketone,

Mannich reaction products with amines and polyalkenylphenols 95-54-5DP, o-Phenylenediamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 96-20-8DP, 2-Amino-1-butanol, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 100-52-7DP, Benzaldehyde, Mannich reaction products with amines and polyalkenylphenols, uses 101-77-9DP, Bis-(p-aminophenyl) methane, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 103-76-4DP, 1-Piperazineethanol, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 107-15-3DP, Ethylenediamine, Mannich reaction products with ethylenediamine and polyisobutenylphenol 107-22-2DP, Glyoxal, Mannich reaction products with amines and polyalkenylphenols 108-78-1DP, Melamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 108-91-8DP, Cyclohexylamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 108-95-2DP, Phenol, polyisobutenyl derivs., Mannich reaction products with paraformaldehyde and ethylenediamine, uses 109-76-2DP, Trimethylenediamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 110-62-3DP, Valeraldehyde, Mannich reaction products with amines and polyalkenylphenols 110-85-0DP, Piperazine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes, uses 110-88-3DP, Trioxane, Mannich reaction products with ethylenediamine and 110-90-7DP, Hexahydro-1,3,5-triazine, polyisobutenylphenol Mannich reaction products with polyalkenylphenols and ketones or aldehydes 110-91-8DP, Morpholine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes, uses 110-97-4DP, 2-Propanol, 1,1'-iminobis-, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 111-42-2DP, Diethanolamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 111-92-2DP, Dibutylamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 112-24-3DP, Triethylenetetramine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 112-57-2DP, Tetraethylenepentamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 115-69-5DP, 2-Amino-2-methyl-1,3-propanediol, Mannich reaction products with polyalkenylphenols and ketones or 115-70-8DP, 2-Amino-2-ethyl-1,3-propanediol, aldehydes Mannich reaction products with polyalkenylphenols and 120-72-9DP, Indole, Mannich ketones or aldehydes reaction products with polyalkenylphenols and ketones or aldehydes 123-38-6DP, Propionaldehyde, Mannich reaction products with amines and polyalkenylphenols 123-72-8DP, Butyraldehyde, Mannich reaction

products with amines and polyalkenylphenols 123-75-1DP, Pyrrolidine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes, uses 124-22-1DP, Dodecylamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 124-30-1DP, Octadecylamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 124-40-3DP, Dimethylamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 124-68-5DP, 2-Amino-2-methyl-1-propanol, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 141-43-5DP, Ethanolamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 156-87-6DP, 3-Amino-1-propanol, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 288-88-0DP, 1H-1,2,4-Triazole, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 289-95-2DP, Pyrimidine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 298-12-4DP, Glyoxylic acid, Mannich reaction products with amines and 373-44-4DP, Octamethylenediamine, polyalkenylphenols Mannich reaction products with polyalkenylphenols and ketones or aldehydes 504-76-7DP, Oxazolidine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 589-38-8DP, Ethyl propyl ketone, Mannich reaction products with amines and polyalkenylphenols 591-78-6DP, Butyl methyl ketone, Mannich reaction products with amines and polyalkenylphenols 624-78-2DP, N-Methylethylamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 646-25-3DP, Decamethylenediamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 939-06-0DP, 1H-Imidazole, 4,5-dihydro-4-methyl-2-phenyl-, Mannich reaction products with polyalkenylphenols and ketones or 1615-03-8DP, 1H-Imidazole, 4,5-dihydro-4-methylaldehydes , Mannich reaction products with polyalkenylphenols and ketones or aldehydes 2439-54-5DP, N-Methyloctylamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 2842-38-8DP, N-(2-Hydroxyethyl)-cyclohexylamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 4067-16-7DP, Pentaethylenehexamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 4377-73-5DP, p-Quinonediimine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 4430-06-2DP, 1,7-Heptanediamine, N-(7-aminoheptyl)-, Mannich reaction products with polyalkenylphenols and ketones or 4511-99-3DP, 3-Amino-5,6-diphenyl-1,2,4triazine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 4605-14-5DP, Tripropylenetetramine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 6168-72-5DP,

2-Amino-1-propanol, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 6531-38-0DP, 1,4-Bis(2-aminoethyl)piperazine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 7347-31-1DP, 1H-Imidazole, 4,5-dihydro-2-octadecyl-, Mannich reaction products with polyalkenylphenols and ketones or 7664-41-7DP, Ammonia, Mannich reaction aldehydes products with polyalkenylphenols and ketones or aldehydes, 10368-06-6DP, 1,4-Benzenediamine, N,N'-dibutyl-, Mannich reaction products with polyalkenylphenols and 13325-10-5DP, 4-Hydroxybutylamine, ketones or aldehydes Mannich reaction products with polyalkenylphenols and 13725-38-7DP, Cyclopentanol, ketones or aldehydes 3-amino-, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 14002-33-6DP, 1-Propanol, 3,3'-iminobis-, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 15518-10-2DP, 3-Amino-2-methyl-1-propanol, Mannich reaction products with polyalkenylphenols and ketones or 26976-66-9DP, Mannich reaction aldehydes products with polyalkenylphenols and ketones or aldehydes 30525-89-4DP, Paraformaldehyde, Mannich reaction products with ethylenediamine and polyisobutenylphenol 39884-48-5DP, 3-Hydroxybutylamine, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 77029-60-8DP, 1-Piperazineethanamine, ..alpha..-methyl-, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 167427-04-5DP, Pyrazine, tetrahydro-, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 315661-54-2DP, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 315661-55-3DP, Mannich reaction products with polyalkenylphenols and ketones or aldehydes 315661-56-4DP, 1H-Imidazole-1,3(2H)-diethanamine, Mannich reaction products with polyalkenylphenols and ketones or 315661-57-5DP, Mannich reaction aldehydes products with polyalkenylphenols and ketones or aldehydes 315662-91-0DP, Mannich reaction products with polyalkenylphenols and ketones or aldehydes (detergents; polyalkenylphenol-derived arom. Mannich compds. as diesel fuel and gasoline detergents) 64-17-5, Ethanol, uses 67-56-1, Methanol, uses 67-63-0, 71-36-3, n-Butanol, Isopropanol, uses 71-23-8, n-Propanol, uses 71-41-0, n-Pentanol, uses 96-41-3, Cyclopentanol 104-76-7, 2-Ethylhexanol 107-18-6, Allyl alcohol, uses 108-11-2, 108-93-0, Cyclohexanol, uses 2-Methyl-4-pentanol 111-27-3, 111-70-6, 1-Heptanol 111-87-5, Octanol, uses n-Hexanol, uses 112-72-1, Tetradecanol 112-53-8, Dodecanol 112-30-1, Decanol 112-92-5, Octadecanol 123-51-3, Isopentanol 598-32-3, Methyl vinyl carbinol 6117-91-5, Crotyl alcohol 36653-82-4, Hexadecanol (solvent; polyalkenylphenol-derived arom. Mannich

IT

## compds. as diesel fuel and gasoline detergents)

L60 ANSWER 5 OF 15 HCAPLUS COPYRIGHT 2002 ACS
1999:44925 Document No. 130:109712 Water-in-oil emulsion fertilizer
compositions. Jahnke, Richard W.; Forsberg, John W.; Pearson, Nils
O. (The Lubrizol Corporation, USA). U.S. US 5858055 A 19990112, 12
pp. (English). CODEN: USXXAM. APPLICATION: US 1997-946399
19971007.

AB A nonexplosive water-in-oil emulsion fertilizer compn. is provided which comprises: a discontinuous aq. phase comprising at least one fertilizer component; a continuous oil phase; an emulsifier comprising the Mannich reaction product of at least one hydrocarbyl-substituted phenol with at least one amine and at least one aldehyde.

IT 108-95-2D, Phenol, Polypropenyl deriv., uses 109-89-7D, DiEthylamine, Mannich reaction product with propylene-substituted phenol and paraformaldehyde

(emulsifier in water-in-oil emulsion fertilizer compns.)

RN 108-95-2 HCAPLUS

CN Phenol (8CI, 9CI) (CA INDEX NAME)

4 1"

RN 109-89-7 HCAPLUS CN Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)

 $H_3C-CH_2-NH-CH_2-CH_3$ 

IC ICM C05C011-00

NCL 071027000

CC 19-6 (Fertilizers, Soils, and Plant Nutrition)

ST Mannich reaction product emulsifier fertilizer emulsion

IT Emulsifying agents

(Mannich reaction products; for water-in-oil emulsion fertilizer compns.)

IT 61-82-5D, 3-Amino-1H-1,2,4-triazole, Mannich reaction product with hydrocarbyl-substituted phenol and paraformaldehyde 108-95-2D, Phenol, Polypropenyl deriv., uses 108-95-2D, Phenol, hydrocarbyl-substituted, Mannich reaction product with ammonia and paraformaldehyde, uses 109-89-7D, Diethylamine, Mannich reaction product with propylene-substituted phenol and paraformaldehyde 111-41-1D, Mannich reaction product with

hydrocarbyl-substituted phenol and paraformaldehyde
111-42-2D, DiEthanolamine, Mannich reaction product with
propylene-substituted phenol and paraformaldehyde
141-43-5D, Ethanolamine, Mannich reaction product with
propylene-substituted phenol and paraformaldehyde
504-29-0D, 2-Aminopyridine, Mannich reaction product with
propylene-substituted phenol and paraformaldehyde
7664-41-7D, Ammonia, Mannich reaction product with
hydrocarbyl-substituted phenol and paraformaldehyde, uses
30525-89-4D, Paraformaldehyde, Mannich reaction
product with hydrocarbyl-substituted phenol and amine
(emulsifier in water-in-oil emulsion fertilizer compns.)

L60 ANSWER 6 OF 15 HCAPLUS COPYRIGHT 2002 ACS
1995:426686 Document No. 122:192173 Two-stroke cycle lubricant and
method of using it. Chamberlin, William B. (Lubrizol Corp., USA).
Eur. Pat. Appl. EP 628622 A1 19941214, 25 pp. DESIGNATED STATES: R:
BE, DE, ES, FR, GB, IT, NL, SE. (English). CODEN: EPXXDW.
APPLICATION: EP 1994-303671 19940523. PRIORITY: US 1993-67780
19930526.

AB A lubricant compn. suitable for fuel injected two-stroke cycle engines includes an oil of lubricating viscosity, and amt., sufficient to reduce or prevent piston scuffing, of a mixt. of (A) at least one phenol selected from (A-1) an aminophenol and (A-2) a reaction product of a nitrophenol and an amino compd., and (B) at least one Mannich dispersant, amine dispersant, nitrogen-contg. carboxylic dispersant, or ester dispersant. The compn. further includes an amt., sufficient to reduce degrdn. of the lubricant compn. upon exposure to oxygen or oxides of nitrogen, of a nitrogen-contg. inhibitor, a hindered phenol inhibitor, or a sulfur-contg. org. inhibitor.

50-00-0D, Formaldehyde, reaction products with polypropyl-substituted phenol and dimethylamine 124-40-3D, Dimethylamine, reaction products with polypropyl-substituted phenol and formaldehyde

(dispersants; two-stroke cycle lubricants contg.)

RN 50-00-0 HCAPLUS

CN Formaldehyde (8CI, 9CI) (CA INDEX NAME)

 $H_2C = 0$ 

RN 124-40-3 HCAPLUS CN Methanamine, N-methyl- (9CI) (CA INDEX NAME)

 $H_3C-NH-CH_3$ 

IT 108-95-2D, Phenol, polybutene -substituted derivs., amine derivs.

(two-stroke cycle lubricants contg.)
RN 108-95-2 HCAPLUS
CN Phenol (8CI, 9CI) (CA INDEX NAME)

IC ICM C10M133-00 ICS C10M141-06; C10M141-08; C10M163-00

ICA C10N040-26

CC 51-8 (Fossil Fuels, Derivatives, and Related Products)

50-00-0D, Formaldehyde, reaction products with polypropyl-substituted phenol and dimethylamine 77-86-1D, reaction products with polybutenylsuccinic anhydride and HPA Taft amines 79-10-7D, 2-Propenoic acid, reaction products with chlorinated polybutene and pentaerythritol 112-57-2D, reaction products with poly(iso)butenylsuccinic anhydride 115-77-5D, reaction products with chlorinated polybutene and acrylic acid 124-40-3D, Dimethylamine, reaction products with polypropyl-substituted phenol and formaldehyde 126-30-7D, reaction products with polybutene-substituted succinic anhydride

(dispersants; two-stroke cycle lubricants contg.)
IT 108-30-5D, Succinic anhydride, polyisobutyl derivs., reaction
products with polyethyleneamines 108-95-2D, Phenol
, polybutene-substituted derivs., amine derivs.
24925-59-5 43126-79-0
 (two-stroke cycle lubricants contg.)

L60 ANSWER 7 OF 15 HCAPLUS COPYRIGHT 2002 ACS
1989:138508 Document No. 110:138508 Mannich base oil
additives. Horodysky, Andrew G.; Gemmill, Robert M., Jr. (Mobil Oil
Corp., USA). U.S. US 4787996 A 19881129, 6 pp. Cont. of U.S. Ser.
No. 868,181, abandoned. (English). CODEN: USXXAM. APPLICATION: US
1987-38468 19870414. PRIORITY: US 1981-329773 19811211; US
1983-485525 19830415; US 1985-705867 19850228; US 1986-868181
19860521.

AB A lubricating oil-fuel oil additive is prepd. by reaction of (1) a medium mol. wt. alkyl-substituted phenol, where the alkyl substituent is a branched oligomer made from a 1-olefin and having .ltoreq.40 C atoms, (2) an aldehyde, and (3) a hydrocarbyl amine, where the resp. molar ratio of the reactants is 1:1-2:1-2. Thus, cocoamine 42, 1-decene trimer alkylated phenol 72, paraformaldehyde 6.5, and C6H6 (solvent) 100 g were placed in a glass reactor fitted with a N inlet and a condenser. The reaction mixt was heated in a N blanket to 115.degree. and the solvent was removed by vacuum distn. The product was filtered through diatomaceous earth at 70.degree. and evaluated in a low-velocity friction app. using a fully formulated

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5W-20 engine oil. For an additive concn. of 4% in the oil, the
     redn. in the friction coeff. was 20-25%.
     50-00-0DP, Formaldehyde, Mannich bases
ΙT
     with phenols and amines
        (lubricating and fuel oil additives, prepn. of)
RN
     50-00-0 HCAPLUS
CN
     Formaldehyde (8CI, 9CI) (CA INDEX NAME)
H_2C = 0
     111-92-2DP, Dibutylamine, Mannich bases with
IT
     alkylphenols and formaldehyde 1120-48-5DP,
     Dioctylamine, Mannich bases with alkylphenols and
     formaldehyde
        (lubricating oil and fuel oil additives, prepn. of)
RN
     111-92-2 HCAPLUS
     1-Butanamine, N-butyl- (9CI) (CA INDEX NAME)
CN
n-Bu-NH-Bu-n
RN
     1120-48-5 HCAPLUS
     1-Octanamine, N-octyl- (9CI) (CA INDEX NAME)
CN
Me^-(CH_2)_7 - NH^-(CH_2)_7 - Me
IC
     ICM C10M133-00
     252051500R
NCL
     51-8 (Fossil Fuels, Derivatives, and Related Products)
CC
ST
     lubricating oil additive Mannich base; fuel oil additive
     Mannich base; Mannich base lubricating oil
     additive
     Fuel oil additives
IT
     Lubricating oil additives
        (Mannich bases, prepn. of)
     Mannich bases
IT
        (alkylphenol-coco alkyl amine-formaldehyde, prepn. of,
        for lubricants and fuels)
IT
     Mannich bases
        (alkylphenol-formaldehyde-soya alkyl amine, prepn. of,
        for lubricants and fuels)
IT
     50-00-0DP, Formaldehyde, Mannich bases
     with phenols and amines 108-95-2DP, Phenol, alkali derivs.,
     Mannich bases with aldehydes and amines
        (lubricating and fuel oil additives, prepn. of)
     75-07-0DP, Acetaldehyde, Mannich bases with
IT
     alkylphenols and amines 78-90-0DP, Propylenediamine,
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Mannich bases with alkylphenols and formaldehyde 87-99-0DP, Xylitol, alkyl derivs., Mannich bases with 90-15-3DP, 1-Naphthalenol, alkyl aldehydes and amines derivs., Mannich bases with aldehydes and amines 98-01-1DP, Furfural, Mannich bases with alkylphenols and 100-52-7DP, Benzaldehyde, Mannich bases with alkylphenols and amines 101-83-7DP, Dicyclohexylamine, Mannich bases with alkylphenols and formaldehyde 107-15-3DP, Ethylenediamine, Mannich bases with alkylphenols and formaldehyde 107-89-1DP, .beta.-Hydroxybutyraldehyde, Mannich bases with alkylphenols and amines 108-91-8DP, Cyclohexylamine, Mannich bases with alkylphenols and formaldehyde 108-95-2DP, Phenol, alkyl derivs., Mannich bases with 110-90-7DP, Trimethylenetriamine, aldehydes and amines Mannich bases with alkylphenols and formaldehyde 111-40-0DP, Diethylenetriamine, Mannich bases with alkylphenols and formaldehyde 111-42-2DP, Diethanolamine, Mannich bases with alkylphenols and formaldehyde 111-86-4DP, Octylamine, Mannich bases with alkylphenols and formaldehyde 111-92-2DP, Dibutylamine, Mannich bases with 112-20-9DP, Nonylamine, alkylphenols and **formaldehyde** Mannich bases with alkylphenols and formaldehyde 112-24-3DP, Triethylenetetramine, Mannich bases with alkylphenols and formaldehyde 112-57-2DP, Tetraethylenepentamine, Mannich bases with alkylphenols 112-90-3DP, Oleylamine, Mannich and formaldehyde bases with alkylphenols and formaldehyde Dodecylamine, Mannich bases with alkylphenols and 124-30-1DP, Octadecylamine, Mannich formaldehyde bases with alkylphenols and formaldehyde 135-19-3DP, Beta naphthol, alkyl derivs., Mannich bases with 141-43-5DP, Ethanolamine, aldehydes and amines Mannich bases with alkylphenols and formaldehyde 143-27-1DP, Hexadecylamine, Mannich bases with alkylphenols and formaldehyde 1120-48-5DP, Dioctylamine, Mannich bases with alkylphenols and formaldehyde 1319-77-3DP, Cresol, alkyl derivs., Mannich bases with aldehydes and amines 1322-20-9DP, Hydroxydiphenyl, alkyl derivs., Mannich bases 1322-51-6DP, Benzylphenol, with aldehydes and amines alkyl derivs., Mannich bases with aldehydes and 2016-42-4DP, Tetradecylamine, Mannich bases with amines alkylphenols and formaldehyde 2016-57-1DP, Decylamine, Mannich bases with alkylphenols and formaldehyde 4403-32-1DP, Hexaethyleneheptamine, Mannich bases with alkylphenols and formaldehyde 5452-37-9DP, Cyclooctylamine, Mannich bases with alkylphenols and formaldehyde

(lubricating oil and fuel oil additives, prepn. of)

ANSWER 8 OF 15 HCAPLUS COPYRIGHT 2002 ACS Document No. 109:233982 Phosphite ester compositions, and 1988:633982 lubricants and functional fluids containing same as extreme-pressure and/or friction-modifying additives. Scharf, Curtis R.; Di Biase, Stephen A.; Tritt, William C. (Lubrizol Corp., USA). PCT Int. Appl. WO 8804313 A2 19880616, 104 pp. DESIGNATED STATES: RW: AT, BE, CH, DE, FR, GB, IT, LU, NL, SE. (English). CODEN: PIXXD2. APPLICATION: WO 1987-US3211 19871204. PRIORITY: US 1986-940693 19861211. AB Lubricating oil and grease, functional fluid, and aq. system compns. comprise an extreme-pressure and/or friction-modifying amt. of (A) >1 phosphite ester characterized by the formula (R10)(R20)P(0)H (R1 = C512 straight-chain hydrocarbyl, R2 = C.ltoreq.12 branched-chain hydrocarbyl), and or (B) >1 S-contg. compn. selected from (1) >1 sulfurized olefin, (2) hydroxythioether, (3) N- and S-contg. compns. obtained by the reaction of >1 amino compd., CS2, and either hydrocarbon-substituted carboxylic acids or halogenated aliph. hydrocarbons, and (4) sulfurized and/or CS2 reacted Mannich condensation products. Thus, a lubricating oil compn. contains a mixed phosphite (reaction products of 2-ethylhexanol, Alfol 810, and di-Me phosphite) 0.80, a hydroxythioether (propylene oxide-tert-dodecyl mercaptan reaction products) 0.75, C9 mono- and di-p-alkylated diphenylamine 0.35, basic Na petroleum sulfonate 0.25, basic Ca petroleum sulfonate 0.40 wt. part, 70 ppm silicone antifoam agent, and remainder a base oil. IT 50-00-0D, Formaldehyde, Mannich reaction products with alkyl-substituted phenol, alkylene polyamine, carbon disulfide, and/or polybutenyl succinic anhydride 2050-92-2D, Diamylamine, reaction products with polyisobutenyl and carbon disulfide chloride (extreme-pressure and/or friction-modifying additives contg., for lubricants and functional fluids) RN 50-00-0 HCAPLUS CNFormaldehyde (8CI, 9CI) (CA INDEX NAME)  $H_2C = 0$ RN2050-92-2 HCAPLUS 1-Pentanamine, N-pentyl- (9CI) (CA INDEX NAME) CN  $Me^{-}$  (CH<sub>2</sub>)<sub>4</sub> - NH - (CH<sub>2</sub>)<sub>4</sub> - Me IC ICM C10M141-10 C10M137-04; C10M173-02 C10M141-10, C10M133-52, C10M135-02, C10M135-24, C10M137-04, ICI C10M159-16; C10M173-02, C10M133-52, C10M135-02, C10M135-24, C10M137-04, C10M159-16; C10N030-06, C10N040-04, C10N060-10 CC 51-8 (Fossil Fuels, Derivatives, and Related Products)

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50-00-0D, Formaldehyde, Mannich reaction IT products with alkyl-substituted **phenol**, alkylene polyamine, carbon disulfide, and/or polybutenyl succinic 60-24-2D, 2-Mercaptoethanol, reaction products with anhydride 71-36-3D, n-Butanol, reaction products with 1-decene dimethylphosphite and 2-ethylhexanol 75-15-0D, Carbon disulfide, reaction products with polyisobutenyl succinic anhydride or chloride and polyalkylene polyamines 75-21-8D, Ethylene oxide, reaction 75-56-9D, Propylene oxide, products with tert-dodecyl mercaptan 96-09-3D, Styrene oxide, reaction products with (poly)mercaptans reaction products with tert-dodecyl mercaptan 104-76-7D, reaction products with dimethylphosphite and alcs. 108-30-5D, Succinic anhydride, polyisobutenyl derivs., reaction products with polyalkylene polyamines and carbon disulfide 108-95-2D, Phenol, polybutyl-substituted, reaction products with formaldehyde , tetraethylenepentamine, and carbon disulfide 111-40-0D, Diethylenetriamine, reaction products with polyisobutenyl and carbon 112-24-3D, Triethylene tetramine, reaction disulfide chloride products with polysibutylene-substituted succinic anhydride and 112-55-0D, n-Dodecyl mercaptan, reaction products carbon disulfide with propylene oxide 112-57-2D, Tetraethylenepentamine, reaction products with polysibutylene-substituted succinic anhydride and 868-85-9D, Dimethylphosphite, reaction products carbon disulfide 872-05-9D, 1-Decene, with straight- and branched-chain alcs. reaction products with 2-mercaptoethanol 2050-92-2D, Diamylamine, reaction products with polyisobutenyl and carbon disulfide chloride 4067-16-7D, Pentaethylenehexamine, reaction products with polyisobutenyl and carbon disulfide chloride 7704-34-9D, Sulfur, reaction products with Mannich 9003-07-0D, Polypropylene, mixts. with pine oil, condensates 9003-29-6D, mercapto derivs. sulfurized 9003-27-4D, chloride 25103-58-6D, tert-Dodecyl mercaptan, reaction products with epoxides 25154-52-3D, reaction products with tetraethylenepentamine, formaldehyde, polybutenyl succinic anhydride, and carbon 57425-57-7D, Polyamine H, reaction products with disulfide polyisobutylene-substituted succinic anhydride and carbon disulfide (extreme-pressure and/or friction-modifying additives contg., for lubricants and functional fluids)

L60 ANSWER 9 OF 15 HCAPLUS COPYRIGHT 2002 ACS
1987:535973 Document No. 107:135973 Cationic epoxy resins. Paar,
Willibald; Hoenel, Michael (Vianova Kunstharz A.-G., Austria). Eur.
Pat. Appl. EP 213626 A2 19870311, 21 pp. DESIGNATED STATES: R: BE,
CH, DE, FR, GB, IT, LI, NL, SE. (German). CODEN: EPXXDW.
APPLICATION: EP 1986-112063 19860901. PRIORITY: AT 1985-2591
19850905; AT 1986-2060 19860731.

AB Compns. useful as binders for cathodic electrodip coatings are prepd. by the reaction of adducts of 2 mol reaction product of phenols, HCHO, and primary amines and 1 mol diisocyanate with diepoxides (phenolic OH-epoxy group ratio 1:1) and reaction of residual epoxy groups with amines and/or carboxyl compds. A 70g soln. of adduct (mol. wt. 820) was prepd. from butylphenol 300, 91%

paraformaldehyde 66, iso-BuNH2 146, and trimethylhexamethylene isocyanate 210 parts. Heating this compn. 181, bisphenol A epoxy resin (epoxy equiv. 475) 475, Et3N 0.5, and methoxypropanol 204 parts at 110.degree., cooling, heating with 26 parts Et2N(CH2)3NH2 and 21 parts diethanolamine at 80.degree., and dilg. with methoxypropanol to 65% solids gave a compn. with amine no. 51 mg KOH/q. A dispersion of this resin (HCO2H-neutralized) 80, malonate ester crosslinker 20, and H2O 595 parts gave a film with cure time 30 min at 165.degree.. 50-00-0D, Formaldehyde, reaction products with phenols, amines, diisocyanates and epoxy resins 109-89-7D, Diethylamine, reaction products with epoxy resins and Mannich bases (binders, for cathodic electrodip coatings) 50-00-0 HCAPLUS Formaldehyde (8CI, 9CI) (CA INDEX NAME)  $H_2C = 0$ 109-89-7 HCAPLUS Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)  $H_3C-CH_2-NH-CH_2-CH_3$ ICM C08G059-18 C08G059-14; C08G059-40; C08G014-12; C08G018-54; C09D005-44 42-7 (Coatings, Inks, and Related Products) electrophoretic coating cathodic binder; epoxy resin adduct coating; Mannich base adduct coating; isocyanate adduct coating; butylphenol Mannich base coating; aminated epoxy resin coating Mannich bases (reaction products with epoxy resins and amines, binders for cathodic electrodip coatings) Amines, compounds (reaction products with formaldehyde, phenols, diisocyanates and epoxy resins, for cathodic electrodip coatings) Phenols, compounds (reaction products with formaldehydes, amines, diisocyanates and epoxy resins, for cathodic electrodip coatings) Coating materials (electrophoretic, cathodic, binders for, epoxy resin-Mannich base-amine reaction products as) 50-00-0D, Formaldehyde, reaction products with phenols, amines, diisocyanates and epoxy resins Isobutylamine, reaction products with formaldehyde , phenols, and epoxy resins 78-96-6D, Isopropanolamine,

reaction products with formaldehyde, phenols, and epoxy

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80-05-7D, Bisphenol A, reaction products with formaldehyde, amines, diisocyanates and epoxy resins 104-75-6D, 2-Ethylhexylamine, reaction products with epoxy resins and Mannich bases 104-78-9D, N,N-Diethyl-1,3propanediamine, reaction products with formaldehyde, phenols, and epoxy resins 108-95-2D, Phenol, reaction products with formaldehyde, amines, diisocyanates and epoxy resins 109-55-7D, N,N-Dimethyl-1,3-propanediamine, reaction products with epoxy resins and Mannich bases 109-83-1D, 2-(Methylamino)ethanol, reaction products with epoxy resins and Mannich bases 109-89-7D, Diethylamine, reaction products with epoxy resins and Mannich bases 111-26-2D, Hexylamine, reaction products with formaldehyde, phenols, and epoxy resins 111-42-2D, Diethanolamine, reaction products with epoxy resins and Mannich bases 576-26-1D, 2,6-Dimethylphenol, reaction products with formaldehyde, amines, diisocyanates and epoxy resins 4098-71-9D, Isophoronediisocyanate, reaction products with Mannich bases and epoxy resins 25068-38-6D, reaction products with 25154-52-3D, Nonylphenol, Mannich bases and amines reaction products with formaldehyde, amines, diisocyanates 26471-62-5D, reaction products with and epoxy resins Mannich bases and epoxy resins 28679-16-5D, Trimethylhexamethyleneisocyanate, reaction products with 28805-86-9D, Butylphenol, Mannich bases and epoxy resins reaction products with formaldehyde, amines, diisocyanates and epoxy resins 54634-94-5D, reaction products with epoxy resins and Mannich bases 63306-05-8D, reaction products with epoxy resins and Mannich bases 87139-40-0D, Bisphenol F, reaction products with formaldehyde, amines, diisocyanates and epoxy resins 107375-15-5D, reaction products with epoxy resins 110217-16-8D, reaction products with and Mannich bases Mannich bases and epoxy resins (binders, for cathodic electrodip coatings)

- L60 ANSWER 10 OF 15 HCAPLUS COPYRIGHT 2002 ACS
  1985:169533 Document No. 102:169533 Alkylphenol and aminophenol
  compositions and two-cycle engine oils and fuels containing same.
  Davis, Kirk Emerson (Lubrizol Corp., USA). PCT Int. Appl. WO
  8403901 A1 19841011, 78 pp. DESIGNATED STATES: W: AU, BR, DK, FI,
  JP, NO; RW: BE, DE, FR, GB, NL, SE. (English). CODEN: PIXXD2.
  APPLICATION: WO 1984-US456 19840323. PRIORITY: US 1983-481109
  19830331.
- AB Lubricating oil additive compns. contain at least one alkylphenol and one aminophenol; these additives can be added to lubricating oil for use in 2-cycle engines. INT: Thus, a 2-cycle engine oil blend consisting of polyisobutenylphenol (polyisobutene no.-av. mol. wt. 1000) 2.0, aminophenol (prepd. by treating a polyisobutenylphenol with HNO3 and redn. to amine form by H in presence by Pt oxide) 4.0, acylated polyamine detergent (prepd. by reacting tetraethylenpentamine with isostearic acid) 2.5, and lubricating base oil 91.5 wt. parts, well illustrates the invention.

IT50-00-0D, Mannich reaction products with phenols and amines 108-95-2D, aminoalkyl and polyalkenyl derivs. 124-40-3D, Mannich reaction products with phenols and formaldehyde (lubricating oil additives) RN 50-00-0 HCAPLUS Formaldehyde (8CI, 9CI) (CA INDEX NAME) CN $H_2C = 0$ RN 108-95-2 HCAPLUS CN Phenol (8CI, 9CI) (CA INDEX NAME) OH RN124-40-3 HCAPLUS Methanamine, N-methyl- (9CI) (CA INDEX NAME) CN H<sub>3</sub>C-NH-CH<sub>3</sub> C10M001-34; C10M001-20; C10M001-14 IC 51-8 (Fossil Fuels, Derivatives, and Related Products) CC 50-00-0D, Mannich reaction products with phenols IT

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and amines 50-70-4D, esters with polyisobutylcarboxylic acid 80-05-7D, alkyl derivs. 90-15-3D, alkyl derivs. 91-22-5D, alkyl 92-88-6D, alkyl derivs. 108-95-2D, aminoalkyl derivs. and polyalkenyl derivs. 109-00-2D, alkyl derivs. 112-57-2D, reaction products with isostearic acid 115-77-5D, esters with polyisobutylcarboxylic acid 124-40-3D, Mannich reaction products with phenols and 126-30-7D, ester with alkyl succinic formaldehyde 613-14-9D, alkyl derivs. 21093-23-2 anhydride 30399-84-9D, reaction products with polyethylene polyamines (lubricating oil additives)

L60 ANSWER 11 OF 15 HCAPLUS COPYRIGHT 2002 ACS
1984:71066 Document No. 100:71066 Lubricant compositions, containing alkylphenols, for 2-stroke engines. Davis, Kirk Emerson (Lubrizol Corp., USA). Ger. Offen. DE 3320396 A1 19831208, 81 pp. (German). CODEN: GWXXBX. APPLICATION: DE 1983-3320396 19830606. PRIORITY: US 1982-385990 19820607.

AB Lubricating oil compns. for 2-stroke engines contain 4.5-15% of an alkylated **phenol** or its derivs. and 1.5-3% of a

detergent-dispersant compn. Suitable alkylphenol compns. include polyisobutenylphenol, polypropylenephenol (or their bis(methylol) derivs.), and alkyl derivs. of dihydroxybiphenyl, resorcinol, .alpha.-naphthol, anthracenol, quinolinol, and hydroxypyridine. The detergents-dispersants include overbased alk. earth metal additives, Mannich bases, polyacid-polyamine condensation products, and polyacid-alc. condensation products (e.g., reaction products of polyisobutenylsuccinic anhydride with neopentyl glycol and pentaerythritol). 50-00-0D, reaction products with polyalkenylphenols IT 108-95-2D, polyalkenyl derivs., reaction products with formaldehyde and amines 124-40-3D, reaction products with polypropenylphenol and formaldehyde (lubricating oil additives, for two-stroke engines) 50-00-0 HCAPLUS RN Formaldehyde (8CI, 9CI) (CA INDEX NAME) CN  $H_2C = 0$ 108-95-2 HCAPLUS RN CN Phenol (8CI, 9CI) (CA INDEX NAME) OH RN 124-40-3 HCAPLUS CN Methanamine, N-methyl- (9CI) (CA INDEX NAME) H<sub>3</sub>C<sup>-</sup>NH<sup>-</sup>CH<sub>3</sub> IC C10M001-20; C10M003-14 CC 51-8 (Fossil Fuels, Derivatives, and Related Products) IT Mannich bases (lubricating oil additives, for two-stroke engines) 50-00-0D, reaction products with polyalkenylphenols TT 50-70-4D, reaction products with acrylic acid and chlorinated 79-10-7D, reaction products with chlorinated polyisobutene polyisobutene and sorbitol or pentaerythritol 90-15-3D, 92-88-6D, 2,2'-bis(polyisobutenyl) 4-polyisobutenyl derivs. 108-30-5D, polyisobutenyl derivs., reaction products with acids and alcs. or polyamines 108-95-2D, polyalkenyl derivs., reaction products with formaldehyde and amines 109-00-2D, 4-polyisobutenyl 111-40-0D, reaction products with isostearic acid

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112-57-2D, reaction products with chlorinated polyisobutene 115-77-5D, mixed esters with polyisobutene-derived carboxylic acids 124-40-3D, reaction products with polypropenylphenol and 148-24-3D, polypropenyl derivs. 9002-98-6D, formaldehyde reaction products with polyisobutenylsuccinic anhydride 9003-27-4D, chloro derivs., reaction products with polyamines or acrylic acid-alc. condensation products 21093-23-2 30399-84-9D, reaction products with polyamines and polyisobutenylsuccinic anhydride 88707-55-5 (lubricating oil additives, for two-stroke engines) ANSWER 12 OF 15 HCAPLUS COPYRIGHT 2002 ACS Document No. 91:213692 Sulfurized mannich 1979:613692 condensation products and lubricants containing them. Davis, Kirk E. (Lubrizol Corp., USA). U.S. US 4161475 19790717, 7 pp. Cont.-in-part of U.S. 4,090,854. (English). CODEN: USXXAM. ♥ APPLICATION: US 1977-834618 19770919. Lubricating oil sludge dispersants were prepd. by treating a Mannich condensation product of a phenolic compd., an aldehyde, and an amine with elemental S. Thus, 400 parts polyisobutenylphenol was reacted with 12 parts paraformaldehyde and 41 parts pentaethylenehexamine at 140.degree. for 4 h under N. An addnl. 12 parts paraformaldehyde was added, and the mixt. was reacted at 160.degree. for 12 h. The product contained 1.87% N and it was reacted with S flowers at 160.degree. for 10 h to contain 1.43% S The Mannich condensate is used at 1-10% and 1.79% N. concn. based on the total vol. of the lubricant. 50-00-0D, reaction products with amines and alkylphenols 124-40-3D, reaction products with formaldehyde and alkylphenols (lubricating oil dispersants) 50-00-0 HCAPLUS Formaldehyde (8CI, 9CI) (CA INDEX NAME)  $H_2C = O$ 124-40-3 HCAPLUS Methanamine, N-methyl- (9CI) (CA INDEX NAME) H<sub>3</sub>C-NH-CH<sub>3</sub> C07G017-00 260132000 51-7 (Fossil Fuels, Derivatives, and Related Products) Mannich condensation product dispersant lubricant Lubricating oil additives (dispersants, sulfurized Mannich condensation products)

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IT 50-00-0D, reaction products with amines and alkylphenols 106-50-3D, reaction products with alkylphenols and 108-95-2D, alkyl derivs., reaction paraformaldehyde products with formaldehyde and amines 110-91-8D, reaction products with formaldehyde and alkylphenols 112-90-3D, reaction products with dibutylphenol and 124-22-1D, reaction products with paraformaldehyde paraformaldehyde and alkylphenols 124-40-3D, reaction products with formaldehyde and alkylphenols 4067-16-7D, reaction products with paraformaldehyde and 7803-57-8D, reaction products with alkylphenols paraformaldehyde and alkylphenols 26746-38-3D, reaction products with amines and aldehydes 30525-89-4D, reaction products with amines and alkylphenols (lubricating oil dispersants)

ANSWER 13 OF 15 HCAPLUS COPYRIGHT 2002 ACS Document No. 86:109038 Sulfur-containing Mannich 1977:109038 condensation products and liquid fuels and propellants and lubricants containing these compounds. Davis, Kirk E. (Lubrizol Corp., USA). Ger. Offen. DE 2551256 19760812, 28 pp. CODEN: GWXXBX. APPLICATION: DE 1975-2551256 19751114. Additives for improving thermal stability and oxidn. characteristics AB of engine lubricants, gasolines, and transmission fluids are prepd. by reacting amorphous or cryst. S with Mannich condensation products, e.g. from the reaction of a ( polyisobutenyl) phenol (I), pentaethylenehexamine (II) [4067-16-7], and paraformaldehyde (III) [30525-89-4]. Thus, a I (no. av. mol. wt. 885) prepd. from PhOH and polyisobutene was reacted with II and III, mixed with oil and filtered to yield a 40% oil soln. of a Mannich condensation product contg. 1.87% N. This product was then reacted with amorphous S to yield a 40% oil soln. of the additive contg. N 1.79 and S 1.43%. The additive soln. was used in gasoline contg. A similarly prepd. 40% oil soln. of an additive contg. N Et4Pb. 1.42 and S 0.89% was used in SAE 10W-40 motor oil. IT108-95-2D, alkyl and polyalkenyl derivs., Mannich condensation products with amines and formaldehyde, sulfurized 124-40-3D, Mannich condensation products with alkylphenols and formaldehyde, sulfurized

(antioxidants, for gasoline and lubricating oils)
RN 108-95-2 HCAPLUS
CN Phenol (8CI, 9CI) (CA INDEX NAME)

OH

RN 124-40-3 HCAPLUS CN Methanamine, N-methyl- (9CI) (CA INDEX NAME)

## H<sub>3</sub>C-NH-CH<sub>3</sub>

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IC C08G014-06

CC 51-7 (Fossil Fuels, Derivatives, and Related Products) Section cross-reference(s): 50

ST Mannich condensation product sulfurized; lubricant antioxidant Mannich; gasoline antioxidant Mannich

IT Gasoline additives
Lubricating oil additives
(antioxidants, Mannich condensation products, sulfurized)

IT Hydraulic fluids

(transmission, Mannich condensation products, sulfurized, additives in)

106-50-3D, Mannich condensation products with IT formaldehyde and alkylphenols, sulfurized 108-95-2D alkyl and polyalkenyl derivs., Mannich condensation products with amines and formaldehyde, 110-91-8D, Mannich condensation products with sulfurized propylene tetramer phenol and formaldehyde, sulfurized 112-90-3D, Mannich condensation products with di(tert-butyl)phenol and formaldehyde, sulfurized 124-40-3D, Mannich condensation products with alkylphenols and formaldehyde, sulfurized 4067-16-7D, Mannich condensation products with polyisobutenylphenol and formaldehyde, sulfurized 7803-57-8D, Mannich condensation products with alkylphenols and formaldehyde, 26746-38-3D, Mannich condensation products with oleylamine and formaldehyde, sulfurized 26997-02-4D, Mannich condensation products with dodecylaniline and formaldehyde, sulfurized 28675-17-4D, Mannich condensation products with heptylphenol and formaldehyde, sulfurized 28805-86-9D, Mannich condensation products with amines and formaldehyde, sulfurized 30525-89-4D, Mannich condensation products with amines and phenols, sulfurized 57427-55-1D, Mannich condensation products with amines and formaldehyde, sulfurized

(antioxidants, for gasoline and lubricating oils)

L60 ANSWER 14 OF 15 HCAPLUS COPYRIGHT 2002 ACS
1975:596127 Document No. 83:196127 Liquid hydrocarbon fuels containing
Mannich bases or derivatives thereof. Dix, Robert W.
(Lubrizol Corp., USA). U.S. US 3877889 19750415, 4 pp. (English).
CODEN: USXXAM. APPLICATION: US 1973-413488 19731107.

AB An additive providing fuels with dispersant, antiicing, and rust-inhibiting properties was prepd. by the Mannich

reaction between an alkylphenol, (HCHO)x [30525-89-4] and diethanolamine [111-42-2]. Adducts of the product with epoxides are also useful as fuel additives. 108-18-9 IT (Mannich reaction with (tetrapropylene) phenol) RN 108-18-9 HCAPLUS 2-Propanamine, N-(1-methylethyl)- (9CI) (CA INDEX NAME) CN i-Pr-NH-Pr-i C10L IC 044073000 NCL 51-6 (Fossil Fuels, Derivatives, and Related Products) CC Mannich product fuel additive; gasoline additive ST Mannich base Gasoline additives TT (antiicing and antiirust dispersants, Mannich bases of Oxirane, methyl-, reaction products with IT (tetrapropylene) [[bis(hydroxyethyl)amino]methyl]phenol Phenol, polyisobutenyl derivs., reaction products with diethanolamine and paraformaldehyde Phenol, [[bis(2-hydroxyethyl)amino]methyl](tetrapropylene)-, propoxylated Phenol, [[bis(2-hydroxyethyl)amino]methyl]-, polyisobutenyl derivs. (qasoline additives) IT 108-18-9 111-41-1 (Mannich reaction with (tetrapropylene)phenol) 57427-55-1 IT (Mannich reaction with alkanolamines) IT 111-42-2, reactions (Mannich reaction with alkylphenols) IT 30525-89-4 (Mannich reaction with alkylphenols and alkanolamines) IT 26997-02-4 (Mannich reaction with diethanolamine) ANSWER 15 OF 15 HCAPLUS COPYRIGHT 2002 ACS Document No. 81:170490 High-molecular-weight hybrid 1974:570490 electrolytes. Fujiwara, Hiroshi; Sekiya, Masaaki; Suzuki, Hiroshi (Maruzen Oil Co., Ltd.). Jpn. Kokai Tokkyo Koho JP 49053283 (Japanese). CODEN: JKXXAF. APPLICATION: JP 19740523 Showa, 7 pp. 1972-95296 19720922. Copolymers of p-hydroxystyrene(I) and acrylic acid, methacrylic AB acid, or maleic anhydride (II) were Mannich-reacted with secondary amines and reactive HCHO derivs. and optionally quaternized with halogenated hydrocarbons or dialkyl sulfates to give the title compds. For example, 5.6 g hydrolysis product of a mixt. (20 mole % I) of poly(p-hydroxystyrene) [24979-70-2] and I-II

```
copolymer [41222-39-3] was dissolved at room temp. in EtOH, mixed at
     0.deg. with 19 ml diethylamine [109-89-7] and 30 ml of 37
     % ag. HCHO [50-00-0], reacted for 2 hr, and the
     filtrate sepd. from the solvent to give 3.5 g H2O-sol. product.
     50-00-0, reactions
IT
        (with hydroxystyrene copolymer and diethylamine, high-mol. wt.
        electrolytes from)
     50-00-0 HCAPLUS
RN
     Formaldehyde (8CI, 9CI) (CA INDEX NAME)
CN
H_2C=0
     109-89-7, reactions
IT
        (with hydroxystyrene copolymers and formaldehyde,
        high-mol. wt. electrolytes from)
     109-89-7 HCAPLUS
RN
     Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)
CN
H_3C-CH_2-NH-CH_2-CH_3
     26(3)F115.2
NCL
     36-3 (Plastics Manufacture and Processing)
CC
     hydroxystyrene electrolyte; Mannich reaction
ST
     hydroxystyrene copolymer; maleic anhydride hydroxystyrene copolymer
     Mannich reaction
IT
        (of hydroxystyrene copolymers, high-mol. wt. electrolytes from)
     2,5-Furandione, polymer with 4-ethenylphenol, hydrolysis products
IT
     Phenol, 4-ethenyl-, homopolymer, hydrolysis
        products
     Phenol, 4-ethenyl-, polymer with 2,5-furandione,
        hydrolysis products
        (Mannich reaction with, high mol. wt. electrolytes
        from)
     50-00-0, reactions
IT
        (with hydroxystyrene copolymer and diethylamine, high-mol. wt.
        electrolytes from)
     109-89-7, reactions
IT
        (with hydroxystyrene copolymers and formaldehyde,
        high-mol. wt. electrolytes from)
                                                   may or may not
=> d 161 1-26 cbib abs hitstr hitind
     ANSWER 1 OF 26 HCAPLUS COPYRIGHT 2002 ACS
L61
              Document No. 137:232440 Preparation of benzene-1,2-diol
     Mannich bases, their polymers and their use in selective
     metal ion extraction. Solomon, David H.; Caulfield, Marcus J.;
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Russo, Tiziana; Shaw, Ray; McAllister, Duncan J. (Technological

19 "

Resources Pty. Limited, Australia). PCT Int. Appl. WO 2002070456 A1 20020912, 64 pp. DESIGNATED STATES: W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, CY, DE, DK, ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, SN, TD, TG, TR. (English). CODEN: PIXXD2. APPLICATION: WO 2002-AU243 20020301. PRIORITY: AU 2001-3464 20010301; AU 2001-5484 20010605.

GI

10 "

Mannich bases I [Y1-Y3 = CH, N; R1, R2 = H,
 (un)substituted alkyl, alkenyl, alkynyl, aryl, protecting group; R3
 = H, (un)substituted alkyl, alkenyl, alkynyl, aryl, carbocyclic,
 heterocyclic; R4 = H, OH, etherified OH; X = aminoalkylene] were
 prepd. and complexed with Si or Al for selective extn. from aq. into
 org. solvents, such as in a Bayer process. Polymers of I are also
 claimed. Thus, guaiacol was treated with CH2O and Bu2NH
 to give 2,3-HO(MeO)C6H3CH2NBu2 which was demethylated and complexed
 with Si or Al. The Si complex was partitioned between water and
 MeCOEt to give 64% recovery of Si from the MeCOEt phase. Similarly
 partitioning of the Al complex between water and AcOEt gave 90%
 recovery from the AcOEt phase.

IT 143-16-8, Dihexylamine 1120-48-5, Dioctylamine 39190-86-8, N-Propyl-2-pentanamine

(prepn. of benzene-1,2-diol Mannich bases, their polymers and their use in selective metal ion extn.)

RN 143-16-8 HCAPLUS

CN 1-Hexanamine, N-hexyl- (9CI) (CA INDEX NAME)

 $Me^{-(CH_2)_5-NH^{-(CH_2)_5-Me}}$ 

RN 1120-48-5 HCAPLUS

CN 1-Octanamine, N-octyl- (9CI) (CA INDEX NAME)

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Me^{-}(CH_2)_{7}-NH^{-}(CH_2)_{7}-Me
                 HCAPLUS
     39190-86-8
RN
CN
     2-Pentanamine, N-propyl- (9CI) (CA INDEX NAME)
   NHPr-n
Me-CH-Pr-n
          C07C215-50
IC
     ICM
          C07F005-06; C07F007-02; C02F001-60; C02F001-58; C02F001-42
     25-10 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds)
CC
     Section cross-reference(s): 56, 78
ST
     benzenediol Mannich base prepn metal ion
     complexation; extn water aluminum silicon
     aminomethylenebenzenediol
IT
     Bayer process
     Extractants
     Partition
        (prepn. of benzene-1,2-diol Mannich bases, their
        polymers and their use in selective metal ion extn.)
IT
     Mannich bases
        (prepn. of benzene-1,2-diol Mannich bases, their
        polymers and their use in selective metal ion extn.)
IT
     120-80-9D, Catechol, complexes
        (prepn. of benzene-1,2-diol Mannich bases, their
        polymers and their use in selective metal ion extn.)
IT
     405162-08-5P
                    405162-09-6P
                                   405162-10-9P
                                                  405162-11-0P
     457890-69-6P
                    457890-71-0P
                                   457890-73-2P
                                                  458569-82-9P
                    458569-86-3P
                                   458569-88-5P
                                                  458569-90-9P
     458569-84-1P
        (prepn. of benzene-1,2-diol Mannich bases, their
        polymers and their use in selective metal ion extn.)
IT
                        110-70-3, N,N'-Dimethylethylenediamine
     90-05-1, Guaiacol
     110-85-0, Piperazine, reactions
                                      111-33-1, N,N'-Dimethyl-1,3-
     propanediamine
                     111-74-0, N,N'-Diethylethylenediamine
     1,2-Benzenediol, reactions 143-16-8,
     Dihexylamine 1120-48-5, Dioctylamine 39190-86-8,
     N-Propyl-2-pentanamine
        (prepn. of benzene-1,2-diol Mannich bases, their
        polymers and their use in selective metal ion extn.)
IT
     24773-90-8P
                   40792-28-7P, 2-Diethylaminomethyl-6-methoxyphenol
     43060-63-5P, 2-Dimethylaminomethyl-6-methoxyphenol
                                                           94483-71-3P,
     3-Dimethylaminomethyl-1,2-benzenediol
                                             124672-67-9P,
     2-Dibutylaminomethyl-6-methoxyphenol
                                                            322648-92-0P
                                            322648-91-9P
     322648-93-1P
                    322648-94-2P
                                   322648-96-4P
                                                   322648-98-6P,
     3-Diethylaminomethyl-1,2-benz nediol
                                            322648-99-7P,
     3-Dipropylaminomethyl-1,2-benzenediol
                                             322649-00-3P,
     3-Dibutylaminomethyl-1,2-benzenediol 322649-01-4P,
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2-Dipropylaminomethyl-6-methoxyphenol
        (prepn. of benzene-1,2-diol Mannich bases, their
        polymers and their use in selective metal ion extn.)
     7429-90-5DP, Aluminum, complexes with catechol
IT
                     7440-21-3DP, Silicon, complexes with
    Mannich bases
     catechol Mannich bases
                              7440-32-6DP, Titanium,
     complexes with catechol Mannich bases
     7440-42-8DP, Boron, complexes with catechol
                                    322648-97-5P
                     322648-95-3P
                                                   457890-66-3P
    Mannich bases
     457890-68-5P
        (prepn. of benzene-1,2-diol Mannich bases, their
        polymers and their use in selective metal ion extn.)
    ANSWER 2 OF 26 HCAPLUS COPYRIGHT 2002 ACS
L61
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2001:895570 Document No. 136:21825 Organic compounds for inhibition of pyrophoric iron sulfide ignition, especially in petroleum refining, transportation, and storage. Roling, Paul V.; Parker, Wiley L.; Goliaszewski, Alan E.; Williams, Timothy S.; Groce, Bernard C.; Sintim, Quincy K. A. (BetzDearborn Inc., USA). U.S. US 6328943 B1 20011211, 8 pp. (English). CODEN: USXXAM. APPLICATION: US 1998-112882 19980709.

The pyrophoric activity of iron sulfides (e.g., prepd. from AB petroleum refining by action of H2S in petroleum feedstocks and petroleum products with iron oxides during transportation, processing, and storage in reducing atmospheres or in the absence of air or oxygen) is inhibited by contacting these iron sulfides or precursors in the liq. phase in the presence of air with a substance that inhibits the oxidn. activity of the iron sulfides. The iron sulfides in question can be derived by reaction with goethite [FeO(OH)], hematite (Fe2O3), and magnetite (Fe3O4), to form such in-situ sulfides as mackinawite (FeSx), greigite (Fe3S4), and pyrite Suitable inhibitors comprise alkyl amines, aryl amines, imines; oxygen-contg. compds. such as alcs., aldehydes, esters, acids and ketones; mixed nitrogen-contg. and oxygen-contg. compds. such as alkanolamines, non-polymeric amides, hydroxylamines, Mannich products, polyisobutylenesuccinimides, oximes; sulfur-contg. compds. and phosphorus-contg. compds. The compns. and method serve to inhibit the exothermic oxidn. of pyrophoric iron sulfides upon exposure of the compds. to air.

IT 50-00-0D, Formaldehyde, Mannich reaction
 products with p-nonylphenol and 1,2-ethanediamine 109-89-7
 , Diethylamine, uses

(inhibitor; org. compds. for inhibition of pyrophoric iron sulfide ignition, esp. in petroleum refining, transportation, and storage)

RN 50-00-0 HCAPLUS

CN Formaldehyde (8CI, 9CI) (CA INDEX NAME)

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RN
     109-89-7 HCAPLUS
     Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)
CN
H<sub>3</sub>C- CH<sub>2</sub>- NH- CH<sub>2</sub>- CH<sub>3</sub>
IC
     ICM C01B017-16
    423265000
NCL
     51-11 (Fossil Fuels, Derivatives, and Related Products)
CC
     Section cross-reference(s): 59
IT
     Alcohols, uses
     Aldehydes, uses
     Amides, uses
     Amines, uses
     Carboxylic acids, uses
     Esters, uses
     Imines
     Ketones, uses
     Mannich bases
        (inhibitors; org. compds. for inhibition of pyrophoric iron
        sulfide ignition, esp. in petroleum refining, transportation, and
        storage)
     50-00-0D, Formaldehyde, Mannich reaction
IT
     products with p-nonylphenol and 1,2-ethanediamine
                                                          62-53-3,
     Aniline, uses 64-17-5, Ethanol, uses 67-64-1, Acetone, uses
     68-12-2, Dimethylformamide, uses 75-05-8, Acetonitrile, uses
     75-07-0, Acetaldehyde, uses 75-50-3, Trimethylamine,
            78-81-9, Isobutylamine 79-09-4, Propanoic acid, uses
     91-22-5, Quinoline, uses 98-95-3, Nitrobenzene, uses
                                                               102-85-2,
     Tributyl phosphite
                         104-40-5D, p-Nonylphenol, Mannich
     reaction products with formaldehyde and ethylenediamine
     107-10-8, n-Propylamine, uses 107-15-3D, 1,2-Ethanediamine,
     Mannich reaction products with p-nonylphenol and
                  107-21-1, Ethylene glycol, uses
     formaldehyde
                                    109-99-9, Tetrahydrofuran,
     109-89-7, Diethylamine, uses
                       110-71-4, Monoglyme 110-82-7, Cyclohexane, uses
            110-18-9
     112-24-3, Triethylenetetramine
                                      112-27-6, Triethylene glycol
     122-52-1, Triethyl phosphite 123-54-6, 2,4-Pentanedione, uses
     123-56-8D, Succinimide, polyisobutenyl derivs.
                                                       123-86-4, Butyl
              124-13-0, Octanal 126-33-0, Sulfolane
                                                          127-06-0,
     acetate
                    141-97-9, Ethyl acetoacetate 504-75-6D,
     Acetone oxime
                                                               540-63-6,
     1H-Imidazole, 4,5-dihydro-, 2-long-chain alkyl derivs.
     1,2-Ethanedithiol 3710-84-7, N,N-Diethylhydroxylamine
     25899-50-7, cis-2-Pentenenitrile
                                        27213-78-1, tert-
                     41383-85-1, 1,2-Benzenedithiol, 3-methyl-
     Butylcatechol
     121172-43-8, 1,4-Benzenediamine, N,N,N',N'-tetrakis(1-methylpropyl)-
        (inhibitor; org. compds. for inhibition of pyrophoric iron
        sulfide ignition, esp. in petroleum refining, transportation, and
        storage)
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2000:845394 Document No. 134:147358 Controlled synthesis of novel dibenzene-1,2-diol mannich bases. Caulfield, Marcus J.; Russo, Tiziana; Solomon, David H. (Polymer Science Group, Department of Chemical Engineering, The University of Melbourne, Vic., 3010, Australia). Australian Journal of Chemistry, 53(7), 545-549 (English) 2000. CODEN: AJCHAS. ISSN: 0004-9425. OTHER SOURCES: CASREACT 134:147358. Publisher: CSIRO Publishing.

GI

'11".

The synthesis of novel dibenzene-1,2-diol Mannich bases, e.g. I (R = Me, Et), was achieved in good yields by the condensation of 2-methoxyphenol, formaldehyde and secondary diamines. The newly developed synthetic method utilizes 2-methoxyphenol instead of benzene-1,2-diol providing a useful tool for greater control over reaction products.

1T 109-89-7, Diethylamine, reactions 111-92-2,
Dibutylamine 124-40-3, Dimethylamine, reactions
142-84-7, Dipropylamine

(prepn. of dibenzenediol mannich bases by condensation of methoxyphenol with formaldehyde and secondary diamines)

RN 109-89-7 HCAPLUS

CN Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)

H<sub>3</sub>C-CH<sub>2</sub>-NH-CH<sub>2</sub>-CH<sub>3</sub>

RN 111-92-2 HCAPLUS

CN 1-Butanamine, N-butyl- (9CI) (CA INDEX NAME)

n-Bu-NH-Bu-n

RN 124-40-3 HCAPLUS

CN Methanamine, N-methyl- (9CI) (CA INDEX NAME)

H<sub>3</sub>C-NH-CH<sub>3</sub>

RN 142-84-7 HCAPLUS 1-Propanamine, N-propyl- (9CI) (CA INDEX NAME) CN n-Pr-NH-Pr-n 25-10 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds) CCdibenzenediol mannich base prepn; methoxyphenol ST formaldehyde amine condensation IT Condensation reaction (prepn. of dibenzenediol mannich bases by condensation of methoxyphenol with formaldehyde and secondary diamines) Aldehydes, reactions IT Hydroquinones (prepn. of dibenzenediol mannich bases by condensation of methoxyphenol with formaldehyde and secondary diamines) IT Amines, preparation (prepn. of dibenzenediol mannich bases by condensation of methoxyphenol with formaldehyde and secondary diamines) 90-05-1, 2-Methoxyphenol 109-89-7, Diethylamine, reactions IT 110-85-0, Piperazine, reactions 111-33-1 111-74-0 110-70-3 111-92-2, Dibutylamine 120-80-9, 1,2-Benzenediol reactions 124-40-3, Dimethylamine, reactions 142-84-7, Dipropylamine (prepn. of dibenzenediol mannich bases by condensation of methoxyphenol with formaldehyde and secondary diamines) 24773-90-8P 40792-28-7P 43060-63-5P 124672-67-9P IT 322648-92-0P 322648-93-1P 322649-01-4P 322648-91-9P (prepn. of dibenzenediol mannich bases by condensation of methoxyphenol with formaldehyde and secondary diamines) 322648-95-3P 322648-96-4P IT94483-71-3P 322648-94-2P 322648-98-6P 322648-99-7P 322649-00-3P 322648-97-5P (prepn. of dibenzenediol mannich bases by condensation of methoxyphenol with formaldehyde and secondary diamines) ANSWER 4 OF 26 HCAPLUS COPYRIGHT 2002 ACS Document No. 122:213688 A new entry to the synthesis of 1995:318175 1,2-benzenediol congeners. Ozaki, Yutaka; Oshio, Ikumi; Ohsuga, Yasue; Kaburagi, Shouichi; Sung, Zhung-Zhu; Kim, Sang-Won (Fac. Pharm. Sci., Josai Univ., Saitama, 350-02, Japan). Chemical & Pharmaceutical Bulletin, 39(5), 1132-6 (English) 1991. CODEN: CPBTAL. ISSN: 0009-2363. OTHER SOURCES: CASREACT 122:213688. Publisher: Pharmaceutical Society of Japan.

1,2-Benzenediols were synthesized via 1,1-bis(ethylthio)3-

cyclohexen-2-one derivs., which were prepd. by condensation of

AB

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1,1-bis(ethylthio)-2-propanone with Mannich bases.
     Regioselective prepn. of their monoethers was also achieved.
     506-59-2, Dimethylamine hydrochloride
IT
        (prepn. of 1,2-benzenediol congeners)
     506-59-2 HCAPLUS
RN
     Methanamine, N-methyl-, hydrochloride (9CI) (CA INDEX NAME)
CN
H<sub>3</sub>C-NH-CH<sub>3</sub>
     HCl
     25-10 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds)
CC
     annelation benzenediol congener prepn; annulation
ST
     benzenediol congener prepn; condensation benzenediol
     congener prepn; Mannich base benzenediol
     congener prepn
ΙT
     Cyclocondensation reaction
        ([3C + 3C]; prepn. of 1,2-benzenediol congeners)
IT
     Condensation reaction
     Regiochemistry
        (prepn. of 1,2-benzenediol congeners)
IT
     Mannich bases
        (prepn. of 1,2-benzenediol congeners)
IT
     Phenols, preparation
        (prepn. of 1,2-benzenediol congeners)
IT
     Ethers, preparation
        (phenolic, prepn. of 1,2-benzenediol congeners)
IT
     Ketones, preparation
        (unsatd., prepn. of 1,2-benzenediol congeners)
IT
     506-59-2, Dimethylamine hydrochloride
                                              3506-36-3
                             7616-83-3, Mercuric perchlorate
                                                                15409-60-6
                7353-59-5
     6947-99-5
                               30525-89-4, Paraformaldehyde
     15409-61-7
                  22877-01-6
     98429-19-7
        (prepn. of 1,2-benzenediol congeners)
IT
                    125101-61-3P
                                   125101-62-4P
                                                   125101-63-5P
     125101-60-2P
     125101-64-6P
                    125101-66-8P
                                    125101-67-9P
                                                   125101-68-0P
                                    125101-71-5P
                                                   125101-72-6P
     125101-69-1P
                    125101-70-4P
                                    125101-75-9P
                                                   125101-76-0P
     125101-73-7P
                    125101-74-8P
     125101-79-3P
                    125101-80-6P
                                    125101-83-9P
                                                   125101-84-0P
     125101-85-1P
                    161835-31-0P
                                    161835-39-8P
        (prepn. of 1,2-benzenediol congeners)
     92-05-7P, [1,1'-Biphenyl]-3,4-diol
                                           942-65-4P
                                                       945-60-8P
IT
                                                         37055-79-1P
                                           3598-20-7P
     961-77-3P
                 3355-05-3P
                              3579-88-2P
                   77065-84-0P
                                 83802-75-9P
                                                93877-90-8P
     37055-80-4P
     102036-30-6P, [1,1'-Biphenyl]-2,3',4,4'-tetrol
                                                       125101-65-7P
     125101-77-1P
                    125101-78-2P
                                   125101-81-7P
                                                   125101-82-8P
                                   161835-33-2P
                                                   161835-34-3P
     125130-40-7P
                    161835-32-1P
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161835-35-4P 161835-36-5P 161835-37-6P 161835-38-7P 161835-40-1P 161835-41-2P (prepn. of 1,2-benzenediol congeners)

L61 ANSWER 5 OF 26 HCAPLUS COPYRIGHT 2002 ACS
1994:422553 Document No. 121:22553 Positive-working photoresist
compositions providing pattern with good dimensional stability.
Kawabe, Yasumasa; Uenishi, Kazuya; Kokubo, Tadayoshi (Fuji Photo
Film Co Ltd, Japan). Jpn. Kokai Tokkyo Koho JP 05341509 A2 19931224
Heisei, 13 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP
1992-144395 19920604.

$$\mathbb{R}^{1_{m}}$$

$$\begin{array}{c|c}
N & OH & O \\
N & II
\end{array}$$

The title compns. comprise an alkali-sol. resin, a 1,2-naphthoquinonediazide compd., and 0.1-10 wt.% of the total solids of .gtoreq.1 light-absorbing agent selected from I and II (R = H, halo, alkyl, aralkyl, alkoxy, acyl, aryl; Z = bond, alkylene, O, S, SO2, CO; R1 = H, alkyl, aralkyl; m = 1-3; n = 1-4). The compns. provide resist patterns with good dimensional stability.

IT 109-89-7, Diethylamine, reactions
(Mannich reaction of, with methylbenzotriazolylphenol)

RN 109-89-7 HCAPLUS

CN Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)

H3C-CH2-NH-CH2-CH3

IC ICM G03F007-022 ICS H01L021-027

CC 74-5 (Radiation Chemistry, Photochemistry, and Photographic and

```
Other Reprographic Processes)
     Section cross-reference(s): 76
IT
     2440-22-4
                 3147-75-9
                             15989-00-1
        (Mannich reaction of, with diethylamine)
     109-89-7, Diethylamine, reactions
IT
        (Mannich reaction of, with methylbenzotriazolylphenol)
     87-66-1DP, 1,2,3-Trihydroxybenzene, reaction products with
IT
     naphthoquinonediazidesulonic chloride
                                             97-29-0DP, reaction products
     with naphthoquinonediazidesulonic chloride
                                                  108-73-6DP,
     Phloroglucinol, reaction products with naphthoquinonediazidesulonic
                121-79-9DP, Propyl 3,4,5-trihydroxybenzoate, reaction
     products with naphthoquinonediazidesulonic chloride 25053-98-9P,
     m-Cresol-3,5-dimethylphenol-formalin copolymer
     27029-76-1P, m-Cresol-p-cresol-formalin
                 31127-54-5DP, 2,3,4,4'-Tetrahydroxybenzophenone,
     reaction products with naphthoquinonediazidesulonic chloride
     38638-43-6DP, 1,2-Naphthoquinonediazide-5-sulfonyl chloride,
     reaction products with polyhydric phenols
        (prepn. of, photoresist contg.)
     106-44-5, p-Cresol, reactions
IT
        (reaction of, with caprylaldehyde)
     124-13-0, Caprylaldehyde
IT
        (reaction of, with cresol)
    ANSWER 6 OF 26 HCAPLUS COPYRIGHT 2002 ACS
            Document No. 120:111447 Gasoline composition. Graiff,
1994:111447
    Leonard B. (Shell Canada Ltd., Can.). Can. Pat. Appl. CA 2089833 AA
     19930821, 13 pp. (English). CODEN: CPXXEB.
                                                   APPLICATION: CA
     1993-2089833 19930218. PRIORITY: US 1992-838180 19920220.
    A gasoline compn. comprises a major amt. of gasoline and a minor
AB
     amt. of a mixt. of (a) 75-450 ppm by wt. of a condensation product
     of a high mol. wt. sulfur-free alkyl-substituted hydroxyarom
     . compd. where the alkyl group has a no. av. mol. wt. of 600-3000,
     an amine with .gtoreq.1 active H atom, and aldehyde; and
     (b) 75-175 ppm by wt. of an oil sol. poly(oxyalkylene) alc., glycol
     or polyol or mono or di ether. The wt. ratio of a to b is >0.43.
     The gasoline additive compn. prevents engine deposits.
     50-00-0D, Formaldehyde, alkyl-substituted
IT
    hydroxyarom. and amine Mannich reaction products
     with 124-40-3D, Dimethylamine, alkyl-substituted
    hydroxyarom. and aldehyde Mannich
     reaction products with
        (deposit inhibitor gasoline additives contg. polyoxyalkylenes
        and)
     50-00-0
RN
             HCAPLUS
     Formaldehyde (8CI, 9CI) (CA INDEX NAME)
CN
```

CN Methanamine, N-methyl- (9CI) (CA INDEX NAME) H<sub>3</sub>C-NH-CH<sub>3</sub> IC ICM C10L001-18 C10L001-22 CC 51-7 (Fossil Fuels, Derivatives, and Related Products) Polyoxyalkylenes, uses IT (deposit inhibitor gasoline additives contg. Mannich reaction products and) Alcohols, compounds IT (C12-15, propoxylated, deposit inhibitor gasoline additives contq. Mannich reaction products and) IT Gasoline additives (deposit inhibitors, Mannich reaction products and polyoxyalkylenes) IT Polyoxyalkylenes, compounds (ethers, deposit inhibitor gasoline additives contg. Mannich reaction products and) ΙT Alcohols, compounds (ethoxylated, deposit inhibitor gasoline additives contq. Mannich reaction products and) 50-00-0D, Formaldehyde, alkyl-substituted IT hydroxyarom. and amine Mannich reaction products 109-55-7D, Dimethylaminopropylamine, alkyl-substituted hydroxyarom. and aldehyde Mannich reaction products with 109-55-7D, N,N-Dimethyl-1,3-diaminopropane, polyisobutenyl derivs. 111-40-0D, Diethylenetriamine, alkyl-substituted hydroxyarom. and aldehyde Mannich reaction products with 112-24-3D, alkyl-substituted hydroxyarom. and aldehyde Mannich reaction products with 112-57-2D, Tetraethylenepentamine, alkyl-substituted hydroxyarom. and aldehyde Mannich reaction products with 124-40-3D, Dimethylamine, alkyl-substituted hydroxyarom. and aldehyde Mannich reaction products with 30525-89-4D, Paraformaldehyde, alkyl-substituted hydroxyarom. and amine Mannich reaction products with (deposit inhibitor qasoline additives contq. polyoxyalkylenes and) ANSWER 7 OF 26 HCAPLUS COPYRIGHT 2002 ACS

and Anguer / Of 20 Hearing Correction 2002 Acc

1993:80770 Document No. 118:80770 Synthesis and mass spectrometry of some a-dialkylaminoalkylphenols structurally related to certain antiparasitic agents. El-Mouafi, Hamdi M. R. (Fac. Pharm., Cairo Univ., Egypt). Egyptian Journal of Pharmaceutical Sciences, 32(3-4), 927-35 (English) 1991. CODEN: EJPSBZ. ISSN: 0301-5068. OTHER SOURCES: CASREACT 118:80770.

$$\begin{array}{c} \text{CH}_2\text{NEt}_2\\ \text{CH}_2\text{NEt}_2\\ \text{OH} \\ \text{II} \\ \text{HNSO}_2\text{Ph} \\ \text{CH}_2\text{NEt}_2\\ \text{HO} \\ \text{III} \end{array}$$

Condensation of aminohydroxybenzenemethanamine derivs. ( AΒ Mannich bases), e.g. I with 3-chloro-2-(2-pyridyl)-1indenone gave the [[[(dialkylamino)methyl]hydroxyphenyl]amino](2pyridyl) indenone II. Mannich reaction of N-(4-hydroxyphenyl) benzenesulfonamide with formaldehyde and diethylamine gave the [[(dialkylamino)methyl]hydroxyphenyl]benze nesulfonamide III. The mass spectrum of III was discussed. antiparasitic activity of these compds. was not reported. IT 109-89-7, Diethylamine, reactions 111-92-2, Dibutylamine (Mannich reaction of, with N-(hydroxyphenyl)benzenesulfonamide) RN 109-89-7 HCAPLUS Ethanamine, N-ethyl- (9CI) (CA INDEX NAME) CN

 $H_3C-CH_2-NH-CH_2-CH_3$ 

RN 111-92-2 HCAPLUS CN 1-Butanamine, N-butyl- (9CI) (CA INDEX NAME)

n-Bu-NH-Bu-n

```
CC
     27-16 (Heterocyclic Compounds (One Hetero Atom))
     Section cross-reference(s): 1, 25, 28
     alkylaminomethylhydroxyphenyl benzenesulfonamide; pyridyl
ST
     alkylaminomethylhydroxyphenylamino indenone; mass spectrum
     alkylaminomethylhydroxyphenyl benzenesulfonamide;
     alkylaminoalkylphenols parasiticide mass spectrum; condensation
    Mannich base chloropyridyl indenone
     103-49-1, Dibenzylamine 109-89-7, Diethylamine, reactions
IT
     110-91-8, Morpholine, reactions 111-92-2, Dibutylamine
        (Mannich reaction of, with N-
        (hydroxyphenyl) benzenesulfonamide)
                   145438-28-4
     105481-66-1
IT
        (condensation reaction of, with aminohydroxybenzenemethanami
        ne deriv. (Mannich base))
     1146-43-6P, N-(4-Hydroxyphenyl)-4-methylbenzenesulfonamide
IT
     5471-90-9P, N-(4-Hydroxyphenyl)benzenesulfonamide
        (prepn. and Mannich reaction of)
                    145438-35-3P
                                   145438-36-4P
IT
     145438-34-2P
        (prepn. of, by Mannich reaction of N-
        (hydroxyphenyl)benzenesulfonamide with secondary amine)
                    145438-38-6P
                                   145438-39-7P
                                                  145438-40-0P
IT
     145438-37-5P
        (prepn. of, by Mannich reaction of N-
        (hydroxyphenyl) methylbenzenesulfonamide with secondary amine)
                    145438-30-8P 145438-31-9P 145438-32-0P
IT
     145438-29-5P
     145438-33-1P
        (prepn. of, by condensation reaction of
      aminohydroxybenzenemethanamine deriv. (Mannich
        base) with aryl(chloro)indenone)
    ANSWER 8 OF 26 HCAPLUS COPYRIGHT 2002 ACS
              Document No. 115:255697 Synthesis and antiinflammatory
1991:655697
    activity of 1,2-[2-[(dimethylamino)methyl]-1-
    oxopolymethylene]benzenes and their 4,5-diethoxy derivatives.
```

GΙ

115:255697.

AB Acylating 3,4-(EtO) 2C6H3R (I; R = H) with succinic anhydride in

Dauksas, V.; Gaidelis, P.; Labanauskas, L.; Gumbaragite, L.; Gasperaviciene, G. (Vil'nyuss. Gos. Univ., Vilnius, USSR).

CODEN: KHFZAN. ISSN: 0023-1134. OTHER SOURCES: CASREACT

Khimiko-Farmatsevticheskii Zhurnal, 25(8), 32-4 (Russian) 1991.

CH2Cl2 contg. AlCl3 gave 63% I (R = COCH2CH2CO2H), which was reduced with Zn amalgam in concd. HCl to give 89% I [R = (CH2)3CO2H] (II). I (R = CHO) condensed with malonic acid in 80:20 pyridine-piperidine at 110.degree. to give 88% I (R = CH:CHCO2H), which was reduced with 90 atm H2 over Raney Ni to give 95% I [R = (CH2)2CO2H] (III). Dehydrating II and III with P2O5 in 85% H3PO4 at 90.degree. gave 70-77% bicyclic ketones IV (R1 = EtO; R2 = H; n = 2, 3), which reacted with Me2NH.HCl and paraform in refluxing EtOH to give 65-70% IV (same R1, n; R2 = CH2NMe2.HCl). Analogous Mannich reaction of IV (R1 = R2 = H; n = 4, 5) gave 53-67% IV (same R1, n; R2 = CH2NMe2.HCl). IV (n = 2-5; R2 = CH2NMe2.HCl) had significant antiinflammatory activity. 506-59-2, Dimethylamine hydrochloride (Mannich reaction of (oxopolymethylene) benzenes with paraform and) 506-59-2 HCAPLUS Methanamine, N-methyl-, hydrochloride (9CI) (CA INDEX NAME)  $H_3C-NH-CH_3$ HCl 25-4 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds) Section cross-reference(s): 1 506-59-2, Dimethylamine hydrochloride (Mannich reaction of (oxopolymethylene) benzenes with paraform and) 826-73-3 829-14-1 (Mannich reaction of, with paraform and dimethylamine) 108-30-5, Succinic anhydride, reactions (acylation by, of pyrocatechol di-Et ether) 141-82-2, Malonic acid, reactions (condensation reaction of, with diethoxybenzaldehyde) 119034-81-0P 137013-02-6P (prepn. and Mannich reaction of, with paraform and dimethylamine) ANSWER 9 OF 26 HCAPLUS COPYRIGHT 2002 ACS Document No. 115:182728 Synthesis of several 1991:582728 catechol-methylamine derivatives. Jia, Guiquan; Xue, Fen; Ye, Ying; Shao, Yide (Dep. Org. Chem., Shanghai Med. Univ., Shanghai, Peop. Rep. China). Shanghai Yike Daxue Xuebao, 18(1), 67-71 (Chinese) 1991. CODEN: SYDXEE. ISSN: 0257-8131.

IT

RN

CN

CC

ΙT

IT

IT

IT

IT

L61

GI

The title compds. (I; R = H, Ac; Y = dialkylamino, dicyclohexylamino, heterocyclyl), useful as blood platelet aggregation inhibitors (no data), are prepd. by Mannich reaction. Catechol was added to a stirred soln. of paraformaldehyde and Et2NH in EtOH, the mixt. was stirred, concd. in vacuo, H2O and HCl were added to the residue, extd. with Et2O, and treated with HCl (g) to give 25% I (R = H, Y = Et2N). Similarly prepd. were 10 addnl. I.

IT **109-89-7**, reactions

(Mannich reaction of, with paraformaldehyde and catechol)

RN 109-89-7 HCAPLUS

CN Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)

Ι

 $H_3C-CH_2-NH-CH_2-CH_3$ 

CC 25-10 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds) Section cross-reference(s): 1

ST catecholmethylamine prepn platelet aggregation inhibitor

IT Blood platelet aggregation inhibitors

(catechol methylamine derivs.)

IT 30525-89-4, Paraformaldehyde

(Mannich reaction of, with catechol and amines)

IT 109-89-7, reactions

(Mannich reaction of, with paraformaldehyde and catechol)

IT 120-80-9, Catechol, reactions 1197-09-7
(Mannich reaction of, with paraformaldehyde and diethylamine)

L61 ANSWER 10 OF 26 HCAPLUS COPYRIGHT 2002 ACS

1990:611559 Document No. 113:211559 A process for the synthesis of ortho-methylated hydroxyaromatic compounds. Pan, Yuh Guo; Hochman, Lana L. (Bristol-Myers Squibb Co., USA). Eur. Pat. Appl. EP 373668 A2 19900620, 9 pp. DESIGNATED STATES: R: BE, CH, DE, ES, FR, GB, IT, LI, NL, SE. (English). CODEN: EPXXDW. APPLICATION: EP 1989-123230 19891215. PRIORITY: US 1988-285906 19881216.

The title compds. [I; R1-R5 = H, alkyl(aryl), alkoxy(aryl), halo(alkyl), amino(alkyl), nitro(alkyl), (halo)aryl, acetamido; R4R5 may form a 5- or 6-membered carbocyclic or heterocyclic ring] were prepd. by hydrogenation of a Mannich base at 30 to .apprx.60 psi H pressure, in the presence of an aq. neutral or alk. solvent. Thus, 3-H2NC6H4OH was N-acetylated and the amide (92%) underwent a Mannich reaction with Me2NH and CH2O in MeOH to give 67% 5-acetamido-2-[(dimethylamino)methyl]phenol. The latter was dissolved in 3N KOH, Pd/C was added, and mixt. was shaken 3 h at 70-80.degree. under 60 psi of H to give 68% of the title compd. 2,5-Me(H2N)C6H3OH.

IT **124-40-3**, reactions

Ι

(Mannich reaction of, with acetamidophenol, in prepn. of cresol deriv.)

RN 124-40-3 HCAPLUS

CN Methanamine, N-methyl- (9CI) (CA INDEX NAME)

H<sub>3</sub>C-NH-CH<sub>3</sub>

IC ICM C07C213-08 ICS C07C037-00; C07D317-64; C07C215-76; C07C215-86; C07C039-14; C07C233-43

CC 25-10 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds)

ST cresol prepn hydrogenation Mannich base;

Mannich reaction acetamidophenol;

acetamidodimethylaminomethylphenol hydrogenation

IT Hydrogenation

(of hydroxylated Mannich bases, cresols from)

IT Mannich bases

(phenolic, hydrogenation of, cresols from)

IT **124-40-3**, reactions

(Mannich reaction of, with acetamidophenol, in prepn. of cresol deriv.)

```
591-27-5, m-Aminophenol
IT
        (N-acetylation of, in prepn. of cresol deriv.)
IT
     2977-73-3
        (hydrogenation of, in prepn. of cresol deriv.)
IT
     1333-74-0
        (hydrogenation, of hydroxylated Mannich bases,
      cresols from)
     621-42-1P, 3-Acetamidophenol
IT
        (prepn. and Mannich reaction of, in prepn. of
      cresol deriv.)
     13886-04-9P
IT
        (prepn. and hydrogenation of, in prepn. of cresol
     2835-95-2P, 5-Amino-o-cresol
                                     130264-16-3P
IT
        (prepn. of, by hydrogenation of Mannich base precursor)
     ANSWER 11 OF 26 HCAPLUS COPYRIGHT 2002 ACS
              Document No. 111:114796 Synthesis and reactions of
1989:514796
     1-allyl-4-propargylhydroxybenzene. Mamedov, G. Kh.;
Said-Omar, A. G.; Khodzhaev, G. Kh. (Azerb. Inst. Nefti Khim. im.
     Azizbekova, Baku, USSR). Doklady - Akademiya Nauk Azerbaidzhanskoi
     SSR, 44(8), 35-8 (Russian) 1988. CODEN: DAZRA7. ISSN: 0002-3078.
     p-CH2:CHCH2OC6H4OR (I; R = H) reacted with HC.tplbond.CCH2Br in
AΒ
     Me2CO contg. KOH at 50-60.degree. to give 55% I (R =
     CH2C.tplbond.CH) (II), which reacted with HCHO and R12NH
     (R1 = Et, Bu) in dry dioxane contg. CuCl gave 57-61% I (R =
     CH2C.tplbond.CCH2NR12; same R1). Treating II with EtMgBr and then
     MeCHO in Et2O gave 43% I (R = CH2C.tplbond.CCHMeOH), which reacted
     with R1OCH2Cl (same R1) to give 42-49\% I (R =
     CH2C.tplbond.CCHMeOCH2OR1). Hydrating II in aq. HgO-H2SO4 gave 60%
     I (R = CH2COMe).
     109-89-7, Diethylamine, reactions 111-92-2,
IT
     Dibutylamine
        (aminomethylation with paraformaldehyde and, of
        allyl(propargyloxy)benzene)
     109-89-7 HCAPLUS
RN
     Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)
CN
H_3C-CH_2-NH-CH_2-CH_3
RN
     111-92-2 HCAPLUS
     1-Butanamine, N-butyl- (9CI) (CA INDEX NAME)
CN
n-Bu-NH-Bu-n
     25-10 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds)
CC
     allylphenol propargylation; allylpropargyloxybenzene prepn Grignard
ST
     Mannich Kucherov; Kucherov hydration
```

allylpropargyloxybenzene

75-07-0, Acetaldehyde, reactions IT

(Grignard reaction of, with allyl(propargyloxybenzene))

109-89-7, Diethylamine, reactions 111-92-2, IT

Dibutylamine

(aminomethylation with paraformaldehyde and, of

allyl(propargyloxy)benzene)

ANSWER 12 OF 26 HCAPLUS COPYRIGHT 2002 ACS

1987:575623 Document No. 107:175623 Alkylhydroxybenzyl dialkyldithiocarbamates-antioxidizing agents for hydrocarbons. Pereslegina, N. S.; Kuz'mina, G. N.; Markova, E. I.; Sanin, P. I. (Inst. Neftekhim. Sint. im. Topchieva, Moscow, USSR). Neftekhimiya, 26(4), 563-70 (Russian) 1986. CODEN: NEFTAH. ISSN: 0028-2421. OTHER SOURCES: CASREACT 107:175623.

GI

Seven title compds. (I; R = Me, Me3C; R1 = Et, Bu, n-pentyl; and II; AB R1 = Et; n-pentyl; R2, R3 = H, Me) were prepd. in 45-89% yields from the corresponding alkylphenols by aminomethylation with R21NH (same R1) and CH2O in HCl-H2O-EtOH, followed by thiocarbamoylation with CS2. Antioxidant activity during hydrocarbon oxidn. was highest for I (R = Me; same R1).

109-89-7, Diethylamine, reactions 111-92-2 IT

2050-92-2, Di-n-pentylamine

(Mannich reaction of alkylphenols with)

109-89-7 HCAPLUS RN

Ethanamine, N-ethyl- (9CI) (CA INDEX NAME) CN

H<sub>3</sub>C- CH<sub>2</sub>- NH- CH<sub>2</sub>- CH<sub>3</sub>

RN111-92-2 HCAPLUS

CN1-Butanamine, N-butyl- (9CI) (CA INDEX NAME) n-Bu-NH-Bu-n

RN 2050-92-2 HCAPLUS

CN 1-Pentanamine, N-pentyl- (9CI) (CA INDEX NAME)

 $Me^{-(CH_2)_4-NH^-(CH_2)_4-Me}$ 

CC 25-21 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds)

phenol alkyl aminomethylation alkylamine formaldehyde;
Mannich base thiocarbamoylation carbon disulfide;
methylhydroxybenzyl alkyldithiocarbamate prepn antioxidant;
butylhydroxybenzyl alkyldithiocarbamate; dithiocarbamate alkyl
alkylhydroxybenzyl

IT 109-89-7, Diethylamine, reactions 111-92-2

2050-92-2, Di-n-pentylamine

(Mannich reaction of alkylphenols with)

IT 106-44-5, p-Cresol, reactions 128-39-2, 2,6-Di-tert-butylphenol 576-26-1, 2,6-Dimethylphenol 697-82-5, 2,3,5-Trimethylphenol (aminomethylation of, Mannich base by)

IT 97-77-8P 1516-94-5P 1634-02-2P 5721-31-3P 6476-26-2P (formation of, in thiocarbamoylation of Mannich bases)

L61 ANSWER 13 OF 26 HCAPLUS COPYRIGHT 2002 ACS

1986:516685 Document No. 105:116685 Thermosetting synthetic resin lacquer compositions having improved light stability. Kubota, Naohiro; Shibata, Toshihiro; Nishimura, Atsushi (Adeka Argus Chemical Co., Ltd., Japan). Eur. Pat. Appl. EP 180991 A2 19860514, 21 pp. DESIGNATED STATES: R: BE, CH, DE, FR, GB, LI, NL. (English). CODEN: EPXXDW. APPLICATION: EP 1985-114201 19851107. PRIORITY: JP 1984-234372 19841107.

GΙ

AB The triazoles I [R1 = H, C1-12 alkyl; R2 = C1-12 alkyl, C7-16 arylalkyl; X = H, halogen, C1-12 alkyl(oxy), C6-10 aryl(oxy) C7-16 arylalkyl(oxy)] are stabilizers for automotive finishes. Thus,

refluxing 2-benzotriazolyl-p-cresol 225, diethylamine 1.10, and paraformaldehyde 51.8 q in BuOH at 95-105.degree. for 24 h gave a Mannich base, of which 7.8 g in xylene was refluxed treated with NaOMe to give 2,2'-methylenebis(benzotriazolylp-cresol) (II). A mixt. of alkyd 70, melamine resin 30, and II 0.6 part was coated on steel and air dried to give coatings that failed after 2400 h accelerated weathering, vs. 900 without II. **50-00-0**, reactions (reaction of, with diethylamine and benzotriazolylphenols) 50-00-0 HCAPLUS Formaldehyde (8CI, 9CI) (CA INDEX NAME)  $H_2C = 0$ **109-89-7**, reactions (reaction of, with formaldehyde and benzotriazolylphenols) 109-89-7 HCAPLUS Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)  $H_3C-CH_2-NH-CH_2-CH_3$ ICM C08K005-34 C09D003-48; C09D007-12 42-5 (Coatings, Inks, and Related Products) Section cross-reference(s): 28 3147-75-9 15989-00-1 (reaction of, with benzotriazole derivs. diethylamine and formaldehyde) 50-00-0, reactions (reaction of, with diethylamine and benzotriazolylphenols) (reaction of, with diethylamine and formaldehyde) **109-89-7**, reactions (reaction of, with formaldehyde and benzotriazolylphenols) ANSWER 14 OF 26 HCAPLUS COPYRIGHT 2002 ACS Document No. 105:78941 2,2'-Methylenebis(4-hydrocarbyl-6-1986:478941 benzotriazolylphenols). Kubota, Naohiro; Nishimura, Atsushi (Adeka Argus Chemical Co., Ltd., Japan). Eur. Pat. Appl. EP 180993 A2 19860514, 16 pp. DESIGNATED STATES: R: BE, CH, DE, FR, GB, LI, NL. CODEN: EPXXDW. APPLICATION: EP 1985-114203 19851107. (English). PRIORITY: JP 1984-236290 19841109.

IT

RN

CN

IT

RN

CN

TC

CC

ΙT

IT

IT

IT

GI

$$\begin{bmatrix} N & OH \\ N & N & OH \\ R & 2 & I & Me & II \end{bmatrix}$$

The title compds. (I; R = alkyl, aralkyl, cycloalkyl; R1 = H, halo, alkyl, aryl, arylalkyl, alkoxy, aryloxy, arylalkoxy) were prepd. as light stabilizers for plastics (no data). Thus, benzotriazolylphenol II (R2 = H) underwent Mannich reaction with Et2NH and H2CO to give 99% II (R2 = CH2NEt2). This was refluxed in xylene with NaOMe to give 96% I (R = Me, R1 = H) of 91% purity.

IT 50-00-0, reactions

(Mannich reaction of, with phenols and diethylamines)

RN 50-00-0 HCAPLUS

CN Formaldehyde (8CI, 9CI) (CA INDEX NAME)

## $H_2C = O$

RN 109-89-7 HCAPLUS

CN Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)

H3C-CH2-NH-CH2-CH3

IC ICM C07D249-20

CC 28-10 (Heterocyclic Compounds (More Than One Hetero Atom)) Section cross-reference(s): 37

IT 2440-22-4 3147-75-9 38080-26-1

(Mannich reaction of, with diethylamine and formaldehyde)

IT 50-00-0, reactions

(Mannich reaction of, with phenols and diethylamines)

IT **109-89-7**, reactions

(Mannich reaction of, with phenols and

formaldehyde)

IT 106-44-5, reactions

(condensation of, with caprylaldehyde) IT 124-13-0 (condensation of, with cresol) ANSWER 15 OF 26 HCAPLUS COPYRIGHT 2002 ACS L61 1985:5929 Document No. 102:5929 Ortho- or para-monoalkylated or 2,4or 2,6-dialkylated phenols. Leston, Gerd (Koppers Co., Inc., USA). U.S. US 4480140 A 19841030, 6 pp. (English). CODEN: USXXAM. APPLICATION: US 1983-475719 19830316. Halophenols (unsubstituted in one or two of the 2-, 4-, and AB 6-positions) were converted to the title compds. by a Mannich reaction followed by hydrogenolysis of the intermediates. Thus, 4-chloro-3-methylphenol underwent a Mannich reaction with HCHO and Me2NH, and subsequent hydrogenolysis over Pd gave 2,5-Me2C6H3OH, 2,3-Me2C6H3OH, and 2,3,6-Me3C6H2OH. **50-00-0**, reactions IT (Mannich reaction of, with chlorophenol deriv. and dimethylamine, and hydrogenolysis of product from) 50-00-0 HCAPLUS RN CNFormaldehyde (8CI, 9CI) (CA INDEX NAME)  $H_2C = 0$ IT **124-40-3**, reactions (Mannich reaction of, with formaldehyde and chlorophenol deriv., and hydrogenolysis of product from) 124-40-3 HCAPLUS RN Methanamine, N-methyl- (9CI) (CA INDEX NAME) CN  $H_3C-NH-CH_3$ C07C037-00; C07C039-06 IC NCL 568784000 CC 25-10 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds) phenol trimethyl; xylenol; cresol Mannich ST hydrogenolysis IT Hydrogenolysis (of aminomethylated chlorocresol, di- and trimethylphenol from) Mannich reaction IT (of chlorophenol deriv. with formaldehyde and dimethylamine, and hydrogenolysis of product from) IT **50-00-0**, reactions (Mannich reaction of, with chlorophenol deriv. and dimethylamine, and hydrogenolysis of product from) IT 124-40-3, reactions (Mannich reaction of, with formaldehyde and

chlorophenol deriv., and hydrogenolysis of product from) 59-50-7 IT (Mannich reaction of, with formaldehyde and dimethylamine, and hydrogenolysis of product from) 108-39-4P, preparation IT (formation of, in hydrogenolysis of aminomethylated chlorocresol) ANSWER 16 OF 26 HCAPLUS COPYRIGHT 2002 ACS Document No. 100:175458 Functionalized polyionenes bearing 1984:175458 hydroquinone or catechol structure. Suzuki, Y.; Tazuke, S. (Res. Inst. Polym. Text., Yatabe, 305, Japan). Journal of Polymer Science, Polymer Letters Edition, 22(3), 129-33 (English) CODEN: JPYBAN. ISSN: 0360-6384. The title polymers were prepd. by polymg. 2,5-AB bis(dimethylaminomethyl)hydroquinone (I), 2,5bis(piperidinomethyl)hydroquinone (II), or 3,6-bis(dimethylamino) catechol (III) [1019-74-5] with different halides in DMSO The reactivity of I and III was higher than that of II as detd. by the reduced viscosity of the polymers. Prolonged polymn. times favored high-mol.-wt. polymers when I was used. II gave only oligomeric ionenes regardless of the dihalide component or solvent The products were light reddish powders and were sol. in 2,5-Bis(dimethylaminomethyl)hydroquinone-p-xylylene water or MeOH. dichloride copolymer (IV) [86166-78-1] was cast from MeOH soln. to give brittle films. IV was oxidized in 1.5% Na2CO3 soln. to a benzoquinone structure. Because of its redox property, IV could be used as an O-absorbing agent in water and inhibited the radical polymn. of acrylamide. IT **50-00-0**, reactions (Mannich reaction of, with catechol and dimethylamine) RN 50-00-0 HCAPLUS Formaldehyde (8CI, 9CI) (CA INDEX NAME) CN $H_2C = 0$ ΙT **124-40-3**, reactions (Mannich reaction of, with catechol and formaldehyde) RN 124-40-3 HCAPLUS CNMethanamine, N-methyl- (9CI) (CA INDEX NAME)  $H_3C-NH-CH_3$ CC 35-7 (Chemistry of Synthetic High Polymers) Section cross-reference(s): 61

ionene polymer functional group; hydroquinone ionene polymer;

ST

catechol ionene polymer; acrylamide polymn inhibitor polyionene; water deoxygenation polyionene

IT Ionene polymers

(catechol-based, prepn. of)

IT 50-00-0, reactions

(Mannich reaction of, with catechol and dimethylamine)

IT 124-40-3, reactions

(Mannich reaction of, with catechol and formaldehyde)

IT 120-80-9, reactions

(Mannich reaction of, with dimethylamine and formaldehyde)

L61 ANSWER 17 OF 26 HCAPLUS COPYRIGHT 2002 ACS

1983:594537 Document No. 99:194537 Ortho-methylation of p-(2-amino-2-methylpropyl)phenols. Renger, Bernd (HOECHST A.-G., Frankfurt, D-6230/80, Fed. Rep. Ger.). Archiv der Pharmazie (Weinheim, Germany), 316(9), 812-14 (German) 1983. CODEN: ARPMAS. ISSN: 0365-6233. OTHER SOURCES: CASREACT 99:194537.

GΙ

AB Methylphenols I (R = H, MeO) were prepd. from II (R = H, MeO, Cl; R1 = H) by **Mannich** reaction with Me2NH/**HCHO** and hydrogenation of II (same R, R1 = CH2NMe2) over Pd/C.

IT **124-40-3**, reactions

(Mannich reaction of, with (nitroisobutyl) phenols)

RN 124-40-3 HCAPLUS

CN Methanamine, N-methyl- (9CI) (CA INDEX NAME)

H<sub>3</sub>C<sup>-</sup>NH<sup>-</sup>CH<sub>3</sub>

CC 25-10 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds)

ST phenol methyl deriv; cresol aminoisobutyl; Mannich reaction phenol deriv

IT Methylation

(of phenol derivs. via Mannich reaction)

IT **124-40-3**, reactions

```
(Mannich reaction of, with (nitroisobutyl)phenols)
                  85628-43-9
     16066-97-0
                              85628-46-2
IT
        (Mannich reaction of, with dimethylamine and
      formaldehyde)
     ANSWER 18 OF 26 HCAPLUS COPYRIGHT 2002 ACS
              Document No. 97:55410 Effect of certain substituents in
1982:455410
     aromatic hydroxyketones on the direction of a Mannich
     reaction. Kuliev, A. M.; Sardarova, S. A.; Agamalieva, M. M.
     (USSR). Prisadki k Smazochnym Maslam, 7, 3-5 (Russian) 1981.
                     ISSN: 0370-2103. OTHER SOURCES: CASREACT 97:55410.
     CODEN: PSZMBD.
     Aminomethylation of 3,4-R (HO) C6H3COMe (R = Me, Cl) and 4-HOC6H4COPh
AB
     with HCHO and Me2NH, piperidine, or morpholine in C6H6 at
     35-40.degree. proceeded exclusively at the ring C ortho to the OH
     group.
     50-00-0, reactions
IT
        (Mannich reaction of hydroxyacetophenones and
        -benzophenone with secondary amines and, regiospecificity of)
     50-00-0 HCAPLUS
RN
     Formaldehyde (8CI, 9CI) (CA INDEX NAME)
CN
H_2C = 0
IT
     124-40-3, reactions
        (Mannich reaction of, with formaldehyde and
        hydroxyacetophenones and -benzophenone, regiochem. of)
     124-40-3 HCAPLUS
RN
     Methanamine, N-methyl- (9CI) (CA INDEX NAME)
CN
H<sub>3</sub>C-NH-CH<sub>3</sub>
     25-16 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds)
CC
     Mannich hydroxyphenyl ketone regiospecificity;
ST
     aminomethylation hydroxyacetophenone hydroxybenzophenone regiochem;
     acetophenone hydroxy Mannich regiospecificity;
     benzophenone hydroxy Mannich regiospecificity
IT
     Ketones, reactions
        (hydroxyarom., Mannich reaction of,
        regiospecificity of)
     Substituent effect
IT
        (in Mannich reaction of hydroxyacetophenones and
        -benzophenone)
IT
     Regiochemistry
        (of Mannich reaction of hydroxyacetophenones and
        -benzophenone)
     Mannich reaction
IT
        (of hydroxyacetophenones and -benzophenone, regiospecificity of)
IT
     Amines, reactions
```

(secondary, Mannich reaction of, with formaldehyde and hydroxyacetophenones and -benzophenone, regiochem. of) IT **50-00-0**, reactions (Mannich reaction of hydroxyacetophenones and -benzophenone with secondary amines and, regiospecificity of) 1137-42-4 IT 876-02-8 2892-29-7 (Mannich reaction of, regiospecificity of) 110-89-4, reactions 110-91-8, reactions 124-40-3, IT reactions (Mannich reaction of, with formaldehyde and hydroxyacetophenones and -benzophenone, regiochem. of) ANSWER 19 OF 26 HCAPLUS COPYRIGHT 2002 ACS Document No. 92:184291 Study of Mannich bases 1980:184291 based on cyclopentenylphenols as inhibitors of acid corrosion. Belov, P. S.; Ivanov, E. S.; Lazarev, V. A. (Mosk. Inst. Neftekhim. Gazov. Prom., Moscow, USSR). Korroziya i Zashchita v Neftegazovoi Promyshlennosti (1), 11-13 (Russian) 1980. CODEN: KZNPAN. The HCHO and Et2NH condensation products with AB cyclopentenylphenols prepd. from PhOH [108-95-2], o-cresol , m-cresol, or p-cresol were tested as steel 10 [12725-33-6] and U8 [12743-82-7] corrosion inhibitors in 4 N HCl. At 10-2 mol/L the condensation product made from cresols was the most effective corrosion inhibitor. The synthesized condensation products were effective corrosion inhibitors in HCl. The inhibitors preserved the plasticity of C steel and may be used with HCl treatments of petroleum-gas wells. 50-00-0, uses and miscellaneous 109-89-7, uses and ΙT miscellaneous (Mannich bases contq., as corrosion inhibitors, for hydrochloric acid treatment of petroleum gas wells) RN50-00-0 HCAPLUS Formaldehyde (8CI, 9CI) (CA INDEX NAME) CN  $H_2C = 0$ RN109-89-7 HCAPLUS Ethanamine, N-ethyl- (9CI) (CA INDEX NAME) CN $H_3C-CH_2-NH-CH_2-CH_3$ 55-9 (Ferrous Metals and Alloys) CC steel corrosion hydrochloric inhibitor; petroleum well hydrochloric STinhibitor; gas well hydrochloric inhibitor; Mannich base hydrochloric inhibitor; cyclopentenylphenol hydrochloric inhibitor IT Corrosion inhibitors (from Mannich bases based on cyclopentenylphenols, for

hydrochloric acid treatment of petroleum gas wells)

IT Mannich bases

(from cyclopentenylphenols, for corrosion inhibitor of steel by hydrochloric acid)

IT 95-48-7D, cyclopentenyl derivs. 106-44-5D, cyclopentenyl derivs. 108-39-4D, cyclopentenyl derivs. 108-95-2D, cyclopentenyl derivs. (Mannich bases based on, as inhibitors for hydrochloric acid treatment of petroleum gas wells)

IT 50-00-0, uses and miscellaneous 109-89-7, uses and miscellaneous

(Mannich bases contg., as corrosion inhibitors, for hydrochloric acid treatment of petroleum gas wells)

IT 12725-33-6, reactions 12743-82-7, reactions (corrosion of, by hydrochloric acid, **Mannich** bases from cyclopentenylphenols as inhibitors for)

L61 ANSWER 20 OF 26 HCAPLUS COPYRIGHT 2002 ACS
1979:611070 Document No. 91:211070 Aminoalkylpolyphenols. Leonte,
 Mircea; Georgescu, Milpomenia; Toma, Gabriela; Sinchievici,
 Eleonora; Roncea, Constantin (Rom.). Rom. RO 61894 19770415, 4 pp.
 (Romanian). CODEN: RUXXA3. APPLICATION: RO 1971-66681 19710124.
GI

$$R^1$$
 $R^1$ 
 $R^2$ 
 $R^2$ 
 $R^2$ 
 $R^3$ 
 $R^2$ 
 $R^3$ 
 $R^4$ 
 $R^5$ 
 $R^2$ 
 $R^3$ 
 $R^3$ 
 $R^3$ 
 $R^3$ 
 $R^3$ 
 $R^3$ 
 $R^3$ 
 $R^3$ 
 $R^3$ 
 $R^3$ 

Phenols I (R = H, CO2H, carbalkoxy; R1, R2, and R3 are H or OH) reacted with HCHO and amines to give the resp. II (R4 and R5 are alkyl, or NR4R5 = heterocycle, such as piperidino, morpholino, pyrrolidino), useful as antioxidants in food and plastics (no data). The reaction of gallic acid with HCHO and Me2NH gave II (R = CO2H, R1 = H, R2 = R3 = OH, R4 = R5 = Me).

IT 109-89-7, reactions 124-40-3, reactions (Mannich reaction of, with formaldehyde and hydroxybenzoic acid derivs.)

RN 109-89-7 HCAPLUS

CN Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)

H<sub>3</sub>C-CH<sub>2</sub>-NH-CH<sub>2</sub>-CH<sub>3</sub>

RN 124-40-3 HCAPLUS

```
CN
    Methanamine, N-methyl- (9CI) (CA INDEX NAME)
H_3C-NH-CH_3
TT
     50-00-0, reactions
        (Mannich reaction of, with hydroxybenzoic acid deriv.)
     50-00-0
RN
              HCAPLUS
     Formaldehyde (8CI, 9CI) (CA INDEX NAME)
CN
H_2C = 0
    C07C091-30
IC
CC
     25-10 (Noncondensed Aromatic Compounds)
    Section cross-reference(s): 17, 36
    pyrogallol aminomethyl prepn antioxidant; aminomethylpyrogallol
ST
    prepn antioxidant food; plastics antioxidant aminomethylpyrogallol
    prepn; resorcinol aminomethyl prepn antioxidant; Mannich
    pyrogallol resorcinol hydroquinone
    Antioxidants
IT
        (carboxy(aminomethyl)benzenediols and -triols)
    Mannich reaction
IT
        (of hydroxybenzoic acid derivs. with formaldehyde and
        amines)
                                    149-91-7, reactions
                                                           490-79-9
IT
     89-86-1
              99-24-1
                        121-79-9
                            1166-52-5
                                        2150-47-2
                                                     56128-66-6
     610-02-6
               1034-01-1
        (Mannich reaction of, with formaldehyde and
        amines)
IT
     100-61-8, reactions
        (Mannich reaction of, with formaldehyde and
        gallic acid)
     109-89-7, reactions
                           110-89-4, reactions
IT
                                                 110-91-8,
     reactions 124-40-3, reactions
        (Mannich reaction of, with formaldehyde and
        hydroxybenzoic acid derivs.)
IT
     50-00-0, reactions
        (Mannich reaction of, with hydroxybenzoic acid deriv.)
    ANSWER 21 OF 26 HCAPLUS COPYRIGHT 2002 ACS
              Document No. 89:109293 Nitrogen-substituted
1978:509293
     1,4-benzodioxan-2,3-dicarboxamides. I. Mannich bases of
     1,4-benzodioxan-2,3-dicarboxamide with secondary aliphatic amines.
     Velichkov, L.; Karag'ozov, S. (Farm. Fak., Med. Akad., Sofia,
              Farmatsiya (Sofia, Bulgaria), 27(5), 1-5 (Bulgarian) 1977.
     Bulq.).
     CODEN: FMTYA2. ISSN: 0428-0296.
GI
```

2-Butanamine, N-(1-methylpropyl)- (9CI) (CA INDEX NAME)

RN

CN

626-23-3 HCAPLUS

```
Мe
   NH-CH-Et
Me-CH-Et
IT
     50-00-0, reactions
        (aminomethylation of benzodioxandicarboxamides with secondary
        amines and)
RN
     50-00-0 HCAPLUS
     Formaldehyde (8CI, 9CI) (CA INDEX NAME)
CN
H_2C = O
     28-12 (Heterocyclic Compounds (More Than One Hetero Atom))
CC
     benzodioxandicarboxamide Mannich base; aminomethylation
ST
     benzodioxandicarboxamide; cyclization pyrocatechol
     dibromosuccinate; succinate dibromo cyclization pyrocatechol
IT
     Amines, reactions
        (secondary, aminomethylation of benzodioxandicarboxamide with
      formaldehyde and)
     102-97-6 103-67-3 109-89-7, reactions 111-92-2
IT
     124-40-3, reactions 142-84-7 626-23-3
        (aminomethylation of benzodioxandicarboxamide with
      formaldehyde and)
IT
     50-00-0, reactions
        (aminomethylation of benzodioxandicarboxamides with secondary
        amines and)
IT
     1114-30-3
        (cyclization of, with pyrocatechol)
     ANSWER 22 OF 26 HCAPLUS COPYRIGHT 2002 ACS
          Document No. 86:5692 Aryl ketals of polycyclic oxo
1977:5692
                 Rosenberger, Michael; Saucy, Gabriel (Hoffmann-La Roche,
     compounds.
     Inc., USA). U.S. US 3960896 19760601, 23 pp. Division of U.S.
     3,907,827.
                 (English). CODEN: USXXAM. APPLICATION: US 1975-585145
     19750609.
GΙ
```

$$X$$
 $O$ 
 $MeC-(CH_2)_3$ 
 $O$ 
 $O$ 
 $CH_2CH_2NEt_2$ 
 $II$ 

The cyclopenta[f][1]benzopyranones I, (R = Et, Me; X = o-phenylene, 4,5-dimethyl-o-phenylene, 2,3-naphthylene), intermediates in the prepn. of 13-ethylgon-4-ene-3,17-dione and 19-norandrost-4-ene-3,17-dione, were prepd. by the condensation of 2-ethyl- and 2-methyl-1,3-cyclopentanediones with Mannich base II. II was prepd. from 9,9-(o-phenylenedioxy)-5-hydroxydecanoic acid lactone by successive reaction with CH2:CHMgCl and Et2NH.

IT 109-89-7, reactions

(condensation of, with vinyl(alkylenedioxy)tetrahydropyran)

RN 109-89-7 HCAPLUS

CN Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)

 $H_3C-CH_2-NH-CH_2-CH_3$ 

IC C07D317-44

NCL 260340500

CC 32-3 (Steroids)

Section cross-reference(s): 26

ST gonenedione ethyl; norandrostanedione; cyclopentabenzopyranone; cyclopentanedione Mannich base condensation; hydroxydecanoate lactone vinyl chloride Grignard

IT 5978-08-5 30513-27-0

(Grignard reaction of, with glutaraldehyde)

IT **109-89-7**, reactions

(condensation of, with vinyl(alkylenedioxy)tetrahydropyran)

IT 30513-19-0P 30513-24-7P

(prepn. and Grignard reaction of, with glutaraldehyde)

IT 30658-25-4P

(prepn. and ketalization of, with catechol and naphthalenedione)

L61 ANSWER 23 OF 26 HCAPLUS COPYRIGHT 2002 ACS

1976:576991 Document No. 85:176991 Synthesis and some reactions of o-hydroxyalkylthiophenols. Mamedov, F. N.; Aliev, Sh. R.; Movsum-Zade, M.; Gusein-Zade, S. M.; Akchurina, T. Kh. (Inst. Khim. Prisadok, Baku, USSR). Tezisy Dokl. Nauchn. Sess. Khim. Tekhnol. Org. Soedin. Sery Sernistykh Neftei, 13th, 113-14. Editor(s):

Gal'pern, G. D. "Zinatne": Riga, USSR. (Russian) 1974. CODEN: 33SUAA.

GI

OH OH OH SCH<sub>2</sub>NR<sup>1</sup>R<sup>2</sup> 
$$\rightarrow$$
 SCH<sub>2</sub>SR<sup>3</sup>  $\rightarrow$  R I R III R III

Treatment of disulfides I (R = Me, Bu, pentyl, C5H11) with Zn-HCl gave 4,2-R(HS)C6H3OH, which gave II (NR1R2 = Et2N, Bu2N, morpholino, piperidino) when treated with CH2O-HNR1R2. Reaction of II with R3SH (R3 = Bu, C7H15, C12H25, Ph) gave III.

IT 50-00-0, reactions

(aminomethylation by amines and, of hydroxythiophenols)

RN 50-00-0 HCAPLUS

CN Formaldehyde (8CI, 9CI) (CA INDEX NAME)

 $H_2C = 0$ 

RN 109-89-7 HCAPLUS

CN Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)

 $H_3C-CH_2-NH-CH_2-CH_3$ 

RN 111-92-2 HCAPLUS

CN 1-Butanamine, N-butyl- (9CI) (CA INDEX NAME)

n-Bu-NH-Bu-n

CC 25-10 (Noncondensed Aromatic Compounds)

IT Aminomethylation

Mannich reaction

(of hydroxybenzenethiols)

IT 50-00-0, reactions

(aminomethylation by amines and, of hydroxythiophenols)

IT 109-89-7, reactions 110-89-4, reactions 110-91-8
111-92-2

(aminomethylation by **formaldehyde** and, of hydroxythiopenyl)

L61 ANSWER 24 OF 26 HCAPLUS COPYRIGHT 2002 ACS
1976:150277 Document No. 84:150277 Synthesis of aminomethyl
derivatives of 2-hydroxy-5-tert-alkylthiophenols and their cleavage
by thiols. Kuliev, A. M.; Aliev, Sh. R.; Mamedov, F. N.;
Movsum-Zade, M. (Inst. Khim. Prisadok, Baku, USSR). Zhurnal
Organicheskoi Khimii, 12(2), 426-31 (Russian) 1976. CODEN: ZORKAE.
ISSN: 0514-7492.

OH OH OH OH SCH<sub>2</sub>NR
$$\frac{1}{2}$$
R I R III R III

Redn. of disulfide I (R = Me3C, CMe2CH2CMe3) with Zn-HCl gave 31.3-43% II. Mannich reaction of II with HCHO and R12NH (R1 = Me, Et, Bu; R21N = morpholino, piperidino) gave 21.4-66.9% III. When III (R = Me3C, R1 = Me; R = CMe2CH2CMe3, R1 = Et) were treated with R2SH (R2 = Bu, dodecyl, Ph, 5,2-Bu(HO)C6H3, pentyl), 44.3-73.4% IV were obtained.

IT 109-89-7, reactions 111-92-2 124-40-3, reactions

(Mannich reaction of, with formaldehyde and tert-alkylhydroxythiophenols)

RN 109-89-7 HCAPLUS

CN Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)

 $H_3C-CH_2-NH-CH_2-CH_3$ RN 111-92-2 HCAPLUS 1-Butanamine, N-butyl- (9CI) (CA INDEX NAME) CN n-Bu-NH-Bu-n RN 124-40-3 HCAPLUS CN Methanamine, N-methyl- (9CI) (CA INDEX NAME) H<sub>3</sub>C-NH-CH<sub>3</sub> **50-00-0**, reactions IT (Mannich reaction of, with tertalkylhydroxythiophenols) 50-00-0 HCAPLUS RN Formaldehyde (8CI, 9CI) (CA INDEX NAME) CN  $H_2C = 0$ CC 25-10 (Noncondensed Aromatic Compounds) benzenethiol tertbutyl; aminomethylation hydroxybenzenethiol ST ; Mannich reaction benzenethiol; thiol cleavage aminomethylthiophenol Aminomethylation IT Mannich reaction (of hydroxy-tert-alkylthiophenols) IT **109-89-7**, reactions 110-89-4, reactions 110-91-8 111-92-2 124-40-3, reactions (Mannich reaction of, with formaldehyde and tert-alkylhydroxythiophenols) IT **50-00-0**, reactions (Mannich reaction of, with tertalkylhydroxythiophenols) IT 58999-47-6P 58999-48-7P (prepn. and Mannich reaction of) ANSWER 25 OF 26 HCAPLUS COPYRIGHT 2002 ACS Document No. 82:140075 Synthesis and study of potential 1975:140075 inhibitors of the enzyme catechol-o-methyltransferase. IV. Condensation of 3,4,5-substituted acetophenones with formaldehyde and various amines. Veinbergs, J.; Jakobson, I.; Grinsteins, V. (Latv. Gos. Univ. im. Stucka, Riga, USSR). Latvijas PSR Zinatnu Akademijas Vestis, Kimijas Serija (6), 724-8 (Russian) 1974. CODEN: LZAKAM. ISSN: 0002-3248.

GI For diagram(s), see printed CA Issue.

AB Aminopropiophenones (I; R1 = R2 = Et, Me, R1R2N = morpholino, piperidino, 1,2,3,4-tetrahydro-2-isoquinolinyl, 1,4-piperazinediyl; R3 = Br, NO2; R4 = Me, OH; R5 = Br, NO2) were prepd. in 8-12% yield where R3, R5 = NO2 and in 55-79% yields for the remainder by Mannich reaction of an acetophenone with a secondary amine and paraformaldehyde.

IT 109-89-7, reactions 124-40-3, reactions 506-59-2 660-68-4

(Mannich reaction of, with acetophenones)

RN 109-89-7 HCAPLUS

CN Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)

 $H_3C-CH_2-NH-CH_2-CH_3$ 

RN 124-40-3 HCAPLUS

CN Methanamine, N-methyl- (9CI) (CA INDEX NAME)

 $H_3C-NH-CH_3$ 

RN 506-59-2 HCAPLUS

CN Methanamine, N-methyl-, hydrochloride (9CI) (CA INDEX NAME)

 $H_3C-NH-CH_3$ 

HCl

RN 660-68-4 HCAPLUS

CN Ethanamine, N-ethyl-, hydrochloride (9CI) (CA INDEX NAME)

 $H_3C-CH_2-NH-CH_2-CH_3$ 

HCl

CC 28-18 (Heterocyclic Compounds (More Than One Hetero Atom)) Section cross-reference(s): 25

ST Mannich acetophenone amine; propiophenone amino; enzyme inhibition; catechol methyltransferase inhibition

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110-89-4, reactions
                                                  110-91-8
IT
     109-89-7, reactions
     124-40-3, reactions
                           142-64-3 506-59-2
     660-68-4
                6091-44-7
                            10024-89-2
                                          14099-81-1
        (Mannich reaction of, with acetophenones)
                              55548-03-3
IT
     2887-72-1
                 52129-61-0
        (Mannich reaction of, with secondary amines)
     ANSWER 26 OF 26 HCAPLUS COPYRIGHT 2002 ACS
              Document No. 77:163973 Mannich reactions on
1972:563973
     1,2-diketones. Greenhill, J. V.; Ingle, P. H. B.; Ramli, Mohamed
     (Sch. Pharm., Univ. Bradford, Bradford, UK). Journal of the
     Chemical Society, Perkin Transactions 1: Organic and Bio-Organic
     Chemistry (1972-1999) (13), 1667-9 (English) 1972. CODEN: JCPRB4.
     ISSN: 0300-922X.
     For diagram(s), see printed CA Issue.
GI
     The product of a Mannich reaction on MeCOCOMe depended on
AΒ
     the secondary base used; with Me2NH the product was
     2,4-bis[(dimethylamino)methyl]-2-methyl-3(2H)-furanone (I); with
     morpholine or N-methyl-piperazine a bis-Mannich base (e.g.
     II) derived from 2,5-dimethyl-1,4-benzenediol was
     obtained, while pyrrolidine gave the expected open-chain deriv.,
     1,6-dipyrrolidino-3,4-hexanedione. PhCH2-COCOMe and
     1,2-cyclohexanedione reacted with Me2NH to give
     PhCH:C(OH)CO(CH2)2NMe2 and 3,6-bis[(dimethylamino)-methyl]-2-hydroxy-
     2-cyclohexen-1-one.
     124-40-3, reactions
IT
        (Mannich reaction of, with diketones)
     124-40-3 HCAPLUS
RN
     Methanamine, N-methyl- (9CI) (CA INDEX NAME)
CN
H<sub>3</sub>C-NH-CH<sub>3</sub>
IT
     50-00-0, reactions
        (Mannich reaction of, with diketones and secondary
        amines)
RN
     50-00-0 HCAPLUS
CN
     Formaldehyde (8CI, 9CI) (CA INDEX NAME)
H_2C = 0
CC
     23-15 (Aliphatic Compounds)
     Section cross-reference(s): 24, 25, 27
     butanedione dimethylamine Mannich; furanone butanedione
ST
     Mannich dimethylamine; hydroquinone butanedione
     Mannich morpholine; cyclohexenone Mannich
     cyclohexanedione; base effect Mannich butanedione;
     pentanedione Mannich dimethylamine; hexanedione
```

Mannich dimethylamine

IT Ketones, reactions

(Mannich reaction of di- with secondary amines)

IT Amines, reactions

(Mannich reaction of secondary, with diketones and phenols)

IT Mannich reaction

(of diketones with secondary amines and with phenols)

IT 95-54-5, reactions 109-01-3 110-91-8 123-75-1 496-72-0 (Mannich reaction of, with butanedione)

IT 124-40-3, reactions

(Mannich reaction of, with diketones)

IT 50-00-0, reactions

(Mannich reaction of, with diketones and secondary amines)

IT 579-07-7 600-14-6 765-87-7 3848-24-6 4437-51-8 38087-02-4 (Mannich reaction of, with dimethylamine)

IT 1124-04-5 2785-74-2

(Mannich reaction of, with morpholine)

IT 431-03-8

(Mannich reaction of, with secondary amines)

=> d 162 1-20 cbib abs hitstr hitind

L62 ANSWER 1 OF 20 HCAPLUS COPYRIGHT 2002 ACS

2000:106888 Document No. 132:151824 Preparation of benzotriazoles as corrosion inhibitors for copper and copper alloys. Sugii, Naoyuki; Yamauchi, Toshiyuki; Takahashi, Reiichi (Johoku Kagaku Kogyo K. K., Japan). Jpn. Kokai Tokkyo Koho JP 2000044549 A2 20000215, 7 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 1998-213098 19980728.

GΙ

Benzotriazoles I [R = (un) substituted hydrocarbyl; R3 = H, Me, Cl, CO2R4; R4 = H, alkyl] are prepd. by treatment of (benzene ring-substituted) 1H-benzotriazole with RCH2NR1R2 (R = the same as above; R1, R2 = H, alkyl; R1 = R2 .noteq. H). The products are also useful as antioxidants and light stabilizers for polymers (no data). 1H-benzotriazole was treated with Mannich base prepd. from 2,4-di-tert-butylphenol,

```
paraformaldehyde, and Bu2NH at 100-120.degree. for 2 h to
     give 99% condensation product, which showed good corrosion
     inhibiting effect for Cu plate.
     111-92-2, Dibutylamine
IT
        (prepn. of benzotriazoles as corrosion inhibitors,
      antioxidants, and light stabilizers)
     111-92-2 HCAPLUS
RN
     1-Butanamine, N-butyl- (9CI) (CA INDEX NAME)
CN
n-Bu-NH-Bu-n
     ICM C07D249-18
TC
          C23F011-00; C23F011-14
     28-10 (Heterocyclic Compounds (More Than One Hetero Atom))
CC
     Section cross-reference(s): 37, 56
     benzotriazole prepn corrosion inhibitor copper alloy;
ST
     Mannich base condensation benzotriazole; antioxidant
     light stabilizer polymer benzotriazole prepn
     Corrosion inhibitors
IT
        (for Cu and Cu alloys; prepn. of benzotriazoles as corrosion
        inhibitors, antioxidants, and light stabilizers)
     Antioxidants
IT
     Light stabilizers
        (for polymers; prepn. of benzotriazoles as corrosion inhibitors,
      antioxidants, and light stabilizers)
IT
     Polymers, miscellaneous
        (prepn. of benzotriazoles as antioxidants and light
        stabilizers for polymers)
IT
     Condensation reaction
        (prepn. of benzotriazoles as corrosion inhibitors,
      antioxidants, and light stabilizers)
IT
     Mannich bases
        (prepn. of benzotriazoles as corrosion inhibitors,
      antioxidants, and light stabilizers)
     Copper alloy, base
IT
        (corrosion inhibitors for; prepn. of benzotriazoles as corrosion
        inhibitors, antioxidants, and light stabilizers)
     132980-36-0P
                    257907-12-3P
                                   257907-13-4P
                                                  257907-14-5P
IT
     257907-15-6P
                    257942-63-5P
        (prepn. of benzotriazoles as corrosion inhibitors,
      antioxidants, and light stabilizers)
                                 96-76-4, 2,4-Di-tert-butylphenol
IT
     95-14-7, 1H-Benzotriazole
                              140-66-9
     111-92-2, Dibutylamine
                                         2409-55-4,
     2-tert-Butyl-4-methylphenol
                                   2440-22-4,
     2-(2-Hydroxy-5-methylphenyl)benzotriazole
                                                  29385-43-1,
                     30525-89-4, Paraformaldehyde
     Tolyltriazole
     113053-50-2, Methyl 1H-Benzotriazole-5-carboxylate
        (prepn. of benzotriazoles as corrosion inhibitors,
      antioxidants, and light stabilizers)
     257907-16-7P
ΙT
```

(prepn. of benzotriazoles as corrosion inhibitors, antioxidants, and light stabilizers)

L62 ANSWER 2 OF 20 HCAPLUS COPYRIGHT 2002 ACS
1992:637009 Document No. 117:237009 Mannich base- and
antimony-containing corrosion inhibitors for aqueous hydrochloric
acid-based acidizing compositions for petroleum recovery
operations.. Walker, Michael L. (Halliburton Co., USA). Eur. Pat.
Appl. EP 489498 A1 19920610, 17 pp. DESIGNATED STATES: R: DE, FR,
GB, GR, NL. (English). CODEN: EPXXDW. APPLICATION: EP 1991-310197
19911105. PRIORITY: US 1990-608877 19901105.

Mannich bases, as corrosion inhibitors for aq. Sb-contg. AB HCl-based acidizing compns. for petroleum enhanced recovery are prepd. by reaction of (1) a compd. with a reactive H, (2) a compd. contg. a carbonyl group with a H atom attached to a C atom adjacent to it, (3) an aldehyde, and (4) a C5-60-fatty compd. or a C1-18-alkyl N heterocycle. The reaction precursors are reacted at 140-250.degree.F for 4-48 h at a 1:0.6-10:0.5-10:0.10-10 equiv. ratio in the presence of a mineral acid catalyst. The Sb source is chosen from Sb2O3, Sb2O5, SbCl3, SbCl5, SbF3, SbF5, Sb tartrate, citrate, alkali tartrates, alkali citrates, alkali pyroantimonates, and Sb reaction products with ethylene glycol and H2O2. A corrosion inhibitor was prepd. by refluxing aq, thiourea 0.15, acetophenone 0.3, 3% HCHO, and oleic acid 0.2 mol for 16 h. A corrosion inhibitor (1 mL), prepd. by blending 4 mL of the above Mannich base with 4 mL aq. methylnaphthylquinolium chloride and 1.5 mL ethoxylated nonylphenol, was incorporated into 100 mL 15% aq. HCl, contg. 0.018 M Sb (prepd. by reacting Sb2O3 and H2O2 in aq. ethylene glycol). Corrosion loss from a coupon (API N80 steel) immersed in this soln. for 2 h at 300.degree. was 0.005 lb/ft2, compared with 0.53 lb/ft2 for a coupon immersed in a soln. contg. no Sb.

IT 109-89-7D, Diethylamine, Mannich reaction products
 (Mannich reaction products, corrosion inhibitors, for
 antimony-contg. aq. hydrochloric acid-based acidizing compns.,
 for petroleum wells)

RN 109-89-7 HCAPLUS

CN Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)

Formaldehyde (8CI, 9CI) (CA INDEX NAME)

H3C-CH2-NH-CH2-CH3

CN

IT 50-00-0D, Formaldehyde, Mannich reaction
 products 111-92-2D, Dibutyl amine, Mannich
 reaction products
 (corrosion inhibitors, for antimony-contg. aq. hydrochloric
 acid-based acidizing compns., for petroleum wells)
RN 50-00-0 HCAPLUS

## $H_2C = 0$ RN 111-92-2 HCAPLUS 1-Butanamine, N-butyl- (9CI) (CA INDEX NAME) CN n-Bu-NH-Bu-n IC ICM E21B043-27 ICS E21B041-02; C23F011-04 51-2 (Fossil Fuels, Derivatives, and Related Products) CC Section cross-reference(s): 55 corrosion inhibitor petroleum well acidizing; Mannich base ST petroleum well acidizing; antimony petroleum well acidizing anticorrosion IT Petroleum recovery (acidizing in, anticorrosion antimony-based hydrochloric acid compns. for, Mannich bases as corrosion inhibitors for) IT Petroleum wells (acidizing of, anticorrosion antimony-based hydrochloric acid compns. for, Mannich bases as corrosion inhibitors for) IT Mannich bases (corrosion inhibiting compns. contg., antimony-based, for acidizing compns. for petroleum well stimulation) Amines, compounds IT (coco alkyl, ethoxylated, reaction products, Mannich, corrosion inhibitors, for antimony-contg. aq. hydrochloric acid-based acidizing compns., for petroleum wells) IT Amines, compounds (coco alkyl, reaction products, Mannich, corrosion inhibitors, for antimony-contg. aq. hydrochloric acid-based acidizing compns., for petroleum wells) IT Quaternary ammonium compounds, compounds (dicoco alkyldimethyl, Mannich reaction products, corrosion inhibitors, for antimony-contg. aq. hydrochloric acid-based acidizing compns., for petroleum wells) Essential oils ΙT (pine, Mannich reaction products, corrosion inhibitors, for antimony-contg. aq. hydrochloric acid-based acidizing compns., for petroleum wells) IT 56-34-8D, Tetraethylammonium chloride, Mannich reaction 75-12-7D, Formamide, Mannich reaction products products 91-22-5D, Quinoline, Mannich reaction products 95-87-4D, Mannich reaction products 102-69-2D, Tripropylamine, Mannich reaction products Mannich reaction products Mannich reaction products Mannich reaction products 102-82-9D, Tributylamine, 102-86-3D, Trihexylamine, 108-89-4D, 4-Picoline,

Mannich reaction products 108-99-6D, 3-Picoline,

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Mannich reaction products 109-73-9D, Butyl amine,
     Mannich reaction products 109-89-7D, Diethylamine,
     Mannich reaction products 111-71-7D, Heptanal,
     Mannich reaction products
Mannich reaction products
Mannich reaction products
Mannich reaction products
112-12-9D, Methyl nonyl ketone,
123-72-8D, Butanal,
123-76-2D, Levulinic acid,
     Mannich reaction products
                                 141-43-5D, Mannich
                          301-02-0D, Oleamide, Mannich reaction
     reaction products
                 628-13-7D, Pyridinium chloride, Mannich
                         2591-86-8D, Formylpiperidine, Mannich
     reaction products
                          5877-42-9D, Ethyl octynol, Mannich
     reaction products
                          53452-70-3, Undecanone 57412-63-2D, Hexynol,
     reaction products
     Mannich reaction products
        (Mannich reaction products, corrosion inhibitors, for
        antimony-contg. aq. hydrochloric acid-based acidizing compns.,
        for petroleum wells)
IT
     50-00-0D, Formaldehyde, Mannich reaction
                57-13-6D, Urea, Mannich reaction products
     products
     60-35-5D, Acetamide, Mannich reaction products
                                             78-93-3D,
     Thiourea, Mannich reaction products
     2-Butanone, Mannich reaction products 91-63-4D,
     Quinaldine, Mannich reaction products
                                               98-86-2D,
     Acetophenone, Mannich reaction products
                                                  107-02-8D,
     Acrolein, Mannich reaction products
                                             108-48-5D,
                                                 108-94-1D,
     2,6-Lutidine, Mannich reaction products
     Cyclohexanone, Mannich reaction products
                                                  108-95-2D,
     Phenol, Mannich reaction products
                                           109-06-8D,
     2-Picoline, Mannich reaction products
                                               110-86-1D,
     Pyridine, Mannich reaction products
                                             110-91-8D,
     Morpholine, Mannich reaction products 111-92-2D,
     Dibutyl amine, Mannich reaction products
                                                   112-80-1D,
     Oleic acid, Mannich reaction products
                                               123-54-6D,
     2,4-Pentanedione, Mannich reaction products
                                                      124-07-2D,
     Caprylic acid, Mannich reaction products
                                                  143-28-2D,
     Oleyl alcohol, Mannich reaction products
                                                  1330-20-7D,
     Xylene, Mannich reaction products
                                           2055-46-1D,
     Hexahydropyrimidine-2-thione, Mannich reaction products
     8000-54-2D, Armid o, Mannich reaction products
     12125-02-9D, Ammonium chloride, Mannich reaction products
     31799-71-0D, Ethomid O 17, Mannich reaction products
     100224-74-6D, Guanidine carbonate, Mannich reaction
     products
        (corrosion inhibitors, for antimony-contg. aq. hydrochloric
        acid-based acidizing compns., for petroleum wells)
     ANSWER 3 OF 20 HCAPLUS COPYRIGHT 2002 ACS
              Document No. 113:215212 Middle distillate fuel
1990:615212
     having improved storage stability. Bostick, John Gray; Cunningham,
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Larry John; Hanlon, John Vincent (Ethyl Petroleum Additives, Inc., USA). Eur. Pat. Appl. EP 385633 Al 19900905, 16 pp. DESIGNATED STATES: R: BE, DE, ES, FR, GB, IT, NL. (English). CODEN: EPXXDW. APPLICATION: EP 1990-301791 19900220. PRIORITY: US 1989-318748

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19890302.
     A fuel additive conc. comprises a mixt. of
AB
     N, N-dimethylcyclohexylamine, a metal deactivator (e.g.,
     N, N'-disalicylidene-1, 2-propylenediamine) and a Mannich
     base which is the reaction product of an aldehyde (e.g.,
     HCHO), a primary or secondary amine, and a hindered or p-
     alkylphenol. A such Mannich base is the reaction
     product of HCHO, 1,3-diaminopropane and 2,6-di-t-
     butylphenol.
     50-00-0D, Formaldehyde, Mannich products
IT
     with amines and p-alkylphenol or hindered phenol
     124-40-3D, Dimethylamine, Mannich products with
     formaldehyde and hindered or p-alkylphenyl
        (stabilizers contg., and N,N-dimethylcyclohexylamine, for middle
        distillate fuels)
              HCAPLUS
     50-00-0
RN
CN
     Formaldehyde (8CI, 9CI) (CA INDEX NAME)
H_2C = 0
RN
     124-40-3 HCAPLUS
     Methanamine, N-methyl- (9CI) (CA INDEX NAME)
CN
H<sub>3</sub>C-NH-CH<sub>3</sub>
IC
     ICM C10L001-22
          C10L001-14
     51-9 (Fossil Fuels, Derivatives, and Related Products)
CC
ST
     middle distillate fuel stabilizer additive;
     Mannich base middle distillate stabilizer;
     formaldehyde amine phenol Mannich
     stabilizer; aldehyde amine phenol
     Mannich stabilizer; dimethylcyclohexylamine distillate
     fuel storage stabilizer; metal deactivator distillate
     fuel stabilizer
ΙT
     Mannich bases
        (formaldehyde-amines-hindered or p-alkylphenol
          stabilizers contq. N, N-dimethylcyclohexylamine and, for middle
        distillate fuels)
IT
     Fuels, diesel
        (stabilizers for, contg. N, N-dimethylcyclohexylamine and
      Mannich bases)
IT
     Amines, compounds
        (C11-14-tert-alkyl, reaction products, with formaldehyde
        and di-t-butylphenol, stabilizers contg., and
        N, N-dimethylcyclohexylamine, for middle distillate fuels
     Fuel oil additives
IT
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(stabilizers, contg. N, N-dimethylcyclohexylamine and Mannich bases) 94-91-7, N,N'-Disalicylidene-1,2-propylenediamine IT(metal deactivator, with N, N-dimethylcyclohexylamine and Mannich bases, for improved storage stability of middle distillate **fuels**) IT 98-94-2, N, N-Dimethylcyclohexylamine (stabilizers contg., and Mannich bases, for middle distillate fuels) IT 50-00-0D, Formaldehyde, Mannich products with amines and p-alkylphenol or hindered phenol 78-90-0D, 1,2-Diaminopropane, Mannich products with formaldehyde and hindered or p-alkylphenyl 104-43-8D, P-Dodecylphenol, Mannich products with 109-55-7D, N, N-Dimethyl-1, 3formaldehyde and amines diaminopropane, Mannich products with formaldehyde 109-76-2D, 1,3-Diaminopropane, and hindered or p-alkylphenyl Mannich products with formaldehyde and hindered or p-alkylphenyl 124-40-3D, Dimethylamine, Mannich products with formaldehyde and hindered or p-alkylphenyl 128-39-2D, 2,6-Di-t-butylphenol, Mannich products with formaldehyde and amines (stabilizers contq., and N,N-dimethylcyclohexylamine, for middle distillate fuels) ANSWER 4 OF 20 HCAPLUS COPYRIGHT 2002 ACS Document No. 113:134078 Synthesis of 3,5-di-tert-butyl-4-1990:534078 hydroxybenzylphosphonic diethyl ester. He, Qizhang; Yao, Ruoying (Yanghzou Med. Coll., Yangzhou, Peop. Rep. China). Huaxue Shijie, 31(1), 16-18 (Chinese) 1990. CODEN: HUAKAB. ISSN: 0367-6358. Di-Et (3,5-di-tert-butyl-4-hydroxy) benzylphosphonate (I) was prepd. AB by Mannich reaction of 2,6-di-tert-butylphenol, HCHO, and Me2NH to give N, N-dimethyl-3,5-di-tert-butyl-4hydroxybenzylamine which was then treated with di-Et phosphonate. Ι was useful as an antioxidant for polyester, polyacrylamide, and vinyon fibers. IT 50-00-0, Formaldehyde, reactions (reaction of, with di-tert-butylphenol and dimethylamine) RN 50-00-0 HCAPLUS Formaldehyde (8CI, 9CI) (CA INDEX NAME) CN  $H_2C = 0$ IT 124-40-3, reactions (reaction of, with di-tert-butylphenol and formaldehyde) RN 124-40-3 HCAPLUS

Methanamine, N-methyl- (9CI) (CA INDEX NAME)

CN

H<sub>3</sub>C-NH-CH<sub>3</sub> CC 40-9 (Textiles and Fibers) Section cross-reference(s): 29 ST diethyl dibutylhydroxybenzylphosphonate prepn antioxidant; polyester fiber antioxidant diethyl dibutylhydroxybenzylphosphonate; polyacrylamide fiber antioxidant diethyl dibutylhydroxybenzylphosphonate; vinyon fiber antioxidant diethyl dibutylhydroxybenzylphosphonate IT Polyester fibers, uses and miscellaneous Vinyon fibers (antioxidants for, di-Et (di-tertbutylhydroxy)benzylphosphonate as) IT Antioxidants (di-Et (di-tert-butylhydorxy) benzylphosphonate, for polymeric fibers) IT Synthetic fibers, polymeric (acrylamide, antioxidants for, di-Et (di-tert-butylhydroxy)benzylphosphonate as) 976-56-7P, Diethyl (3,5-di-tert-butyl-4-hydroxy)benzylphosphonate IT (prepn. of, as antioxidants for polymeric fibers) 50-00-0, Formaldehyde, reactions IT (reaction of, with di-tert-butylphenol and dimethylamine) ΙT 124-40-3, reactions (reaction of, with di-tert-butylphenol and formaldehyde) ΙT 128-39-2 (reaction of, with formaldehyde and dimethylamine) TT9002-86-2 (vinyon fibers, antioxidants for, di-Et (di-tert-butylhydroxy) benzylphosphonate as) ANSWER 5 OF 20 HCAPLUS COPYRIGHT 2002 ACS L62 Document No. 111:176313 Thermosetting compositions for 1989:576313 cathodic electrodip coating. Schupp, Hans; Schwerzel, Thomas; Lawrenz, Dirk; Oslowski, Hans Josef; Heimann, Ulrich (BASF Lacke und Farben A.-G., Fed. Rep. Ger.). Ger. Offen. DE 3741161 A1 19890615, (German). CODEN: GWXXBX. APPLICATION: DE 1987-3741161 6 pp. 19871204. The title compns., giving coatings with good adhesion, contain AB aminated polymers sol. in aq. acids, crosslinking agents, and 0.05-10.0% low-mol. wt. org. complexing agents. An aq. coating bath (1 kg) contg. 137 g 70:30 mixt. of a reaction product (amine no. 105 mg KOH/g) of bisphenol A epoxy resin, MeNHCH2CH2OH, 1,6-hexanediamine, dimer acids, and linseed-oil fatty acids and a blocked diisocyanate, 1 phr 2-mercaptobenzothiazole (I), 3.1 g AcOH, and 139 g TiO2 pigment paste was coated on sheet metal at pH 7.4 and 250 V for 2 min and baked 20 min at 160.degree. to give a 18-.mu.m film and undercutting in salt-spray corrosion testing on untreated

metal (480 h) 1.3 mm and an phosphated metal (1000 h) 0.16 mm; vs. 22, 4.85, and 0.35, resp., in the absence of I. 50-00-0D, Formaldehyde, reaction products with ITbisphenol A, bisphenol A diglycidyl ether, and dibutylamine 111-92-2D, Dibutylamine, reaction products with formaldehyde, bisphenol A, and bisphenol A diglycidyl ether (crosslinking agents, for cathodic electrophoretic coatings) RN 50-00-0 HCAPLUS Formaldehyde (8CI, 9CI) (CA INDEX NAME) CN  $H_2C = 0$ 111-92-2 HCAPLUS RN1-Butanamine, N-butyl- (9CI) (CA INDEX NAME) CN n-Bu-NH-Bu-n IC ICM C09D005-44 C09D003-48; C09D005-02 C09D007-00; C09D003-58; C09D003-80; C09D003-72; C09D003-50 ICA 42-7 (Coatings, Inks, and Related Products) CC electrophoretic coating cathodic; mercaptobenzothiazole coating STelectrophoretic; complexing agent coating electrophoretic; epoxy resin aminated coating; anticorrosive coating electrophoretic ITCrosslinking agents (Mannich bases and blocked by isocyanates, for cathodic electrophoretic coatings) Mannich bases IT (crosslinking agents, for cathodic electrophoretic coatings) IT Coating materials (anticorrosive, electrophoretic, cathodic, contg. aminated epoxy resins and complexing agents, for good adhesion) 50-00-0D, Formaldehyde, reaction products with IT bisphenol A, bisphenol A diglycidyl ether, and 77-99-6D, reaction products with isophorone dibutylamine 80-05-7D, reaction products with bisphenol diisocyanate A diglycidyl ether, formaldehyde, and dibutylamine 111-92-2D, Dibutylamine, reaction products with formaldehyde, bisphenol A, and bisphenol 1675-54-3D, reaction products with A diglycidyl ether bisphenol A, formaldehyde, and dibutylamine 4098-71-9D, reaction products with polyols 50586-59-9D, reaction products with isophorone diisocyanate (crosslinking agents, for cathodic electrophoretic coatings)

ANSWER 6 OF 20 HCAPLUS COPYRIGHT 2002 ACS

L62

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Document No. 111:80020 Binders for cathodic electrodip
     coatings. Lawrenz, Dirk; Schupp, Eberhard; Schwerzel, Thomas (BASF
     Lacke und Farben A.-G., Fed. Rep. Ger.). Eur. Pat. Appl. EP 304854
     A2 19890301, 9 pp. DESIGNATED STATES: R: AT, BE, CH, DE, ES, FR,
     GB, IT, LI, NL, SE.
                          (German). CODEN: EPXXDW.
                                                      APPLICATION: EP
                            PRIORITY: DE 1987-3728762 19870828.
     1988-113660 19880823.
     The title binders, giving good curing at low baking temps., contain
AB
     50-95% polymer (mol. wt. 200-20,000) bearing primary and/or
     secondary OH groups and amino groups (amine no. 30-150) and 5-50%
     mixt. of blocked polyisocyanates and/or urea resins and
     Mannich bases from polyphenols, HCHO or
     HCHO donors, and secondary aliph. amines.
                                                A condensate
     (amine no. 233) was prepd. from 1,6-hexanediamine 12,400, dimer
     acids 18,660, and linseed-oil fatty acids 3000 g and condensed (662
     q) with 566 q iso-BuCOMe to give a product (I) with amine no. 134.
     Heating bisphenol A diglycidyl ether 752,
     bisphenol A 205, phenoxypropanol 50, Ph3P 0.3, 25% I soln.
     598, and EtNHCH2CH2OH 72 g and diln. gave a 70% binder soln.
     mixt. of 70% (based on solids) this soln. and 30% mixt. of 14.7
     parts urea resin (from trimethylolpropane 134, urea 366, Bu2NH 1548,
     and 1,6-hexanediamine 348 g) and 38.5 parts Mannich base
     (from bisphenol A diglycidyl ether 63, bisphenol
     A 152, Bu2NH 129, and paraformaldehyde 31.5 g) was dild.
     to 35% solids with aq. AcOH and coated on sheet metal at 350 V and
     pH 7.1 to give a cured 16-.mu.m film with good corrosion resistance.
     50-00-0D, Formaldehyde, reaction products with dibutylamine, bisphenol A, aminated epoxy resins, and
IT
     polyamine Schiff bases 111-92-2D, Dibutylamine, reaction
     products with urea, trimethylolpropane, epoxy resins, polyamine
     Schiff bases, and Mannich bases
        (coatings, electrophoretic, anticorrosive)
RN
     50-00-0 HCAPLUS
     Formaldehyde (8CI, 9CI) (CA INDEX NAME)
CN
H_2C = O
     111-92-2 HCAPLUS
RN
     1-Butanamine, N-butyl- (9CI) (CA INDEX NAME)
CN
n-Bu-NH-Bu-n
IC
     ICM C09D005-44
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42-7 (Coatings, Inks, and Related Products)

crosslinker coating

Crosslinking agents

electrophoretic coating anticorrosive; amine epoxy resin coating; Mannich base coating electrophoretic; urea resin

(blocked polyisocyanates and urea resins, for electrophoretic

CC ST

IT

anticorrosive coatings)

IT Mannich bases

(reaction products with aminated epoxy resins, blocked polyisocyanates, and polyamine Schiff bases, in electrophoretic anticorrosive coatings)

IT Coating materials

(anticorrosive, electrophoretic, aminated epoxy resin-Mannich base reaction products for)

IT Fatty acids, compounds

(linseed-oil, reaction products, with hexanediamine and dimer acids, in electrophoretic anticorrosive coatings)

IT Fatty acids, polymers

(unsatd., dimers, reaction products, with hexanediamine and linseed-oil fatty acids, in electrophoretic anticorrosive coatings)

IT 50-00-0D, Formaldehyde, reaction products with dibutylamine, bisphenol A, aminated epoxy resins, and polyamine Schiff bases 57-13-6D, Urea, polymers, uses and 77-99-6D, reaction products with urea, amines, epoxy miscellaneous resins, polyamine Schiff bases, and Mannich bases 80-05-7D, reaction products with epoxy resins, formaldehyde , dibutylamine, and polyamine Schiff bases 108-10-1D, reaction products with diamine-fatty acid condensates, aminated epoxy resins, blocked polyisocyanates, and Mannich bases 110-73-6D, 2-(Ethylamino)ethanol, reaction products with epoxy resins, polyamine Schiff bases, blocked polyisocyanates, and Mannich bases 111-92-2D, Dibutylamine, reaction products with urea, trimethylolpropane, epoxy resins, polyamine Schiff bases, and 124-09-4D, 1,6-Hexanediamine, reaction Mannich bases products with fatty acids, ketones, aminated epoxy resins, blocked polyisocyanates, and Mannich bases 4035-89-6D, 1,3,5-Tris(6-isocyanatohexyl)biuret, reaction products with dibutylamine, aminated epoxy resins, polyamine Schiff bases, and 25068-38-6D, reaction products with Mannich bases polyamine Schiff bases, blocked polyisocyanates, and Mannich bases

(coatings, electrophoretic, anticorrosive)

L62 ANSWER 7 OF 20 HCAPLUS COPYRIGHT 2002 ACS
1989:410089 Document No. 111:10089 Amine compatibility aids in
lubricating oil compositions. Emert, Jacob; Waddoups,
Malcolm (Exxon Chemical Patents, Inc., USA). Eur. Pat. Appl. EP
294045 A2 19881207, 20 pp. DESIGNATED STATES: R: BE, DE, FR, GB,
IT, NL. (English). CODEN: EPXXDW. APPLICATION: EP 1988-304280
19880511. PRIORITY: US 1987-48722 19870511.

AB Amine compatibility aids in **lubricating** oil compns. contg. Cu **antioxidants**, high mol.-wt. dispersants, high total base-no. detergents, and various **antiwear**-friction modifier materials are of the general formula R1R2NH, where R1 and R2 are independently H or C4-20 hydrocarbyl groups selected from (un) substituted alkyl, alkenyl, aryl, aralkyl, alkaryl or cycloalkyl group, and R1 and R2 are not both H and together contain >8 C atoms.

These amines may, in some cases, replace at least a portion of previously used compatibility aids and antioxidants. Thus, an additive package conc. was formulated contg. cupric oleate 1.5, di(nonylphenyl) amine 1.3, and diluent oil (contg. dispersant, overbased sulfonate, detergent, Zn dialkyldithiophosphate, nonylphenyl sulfide) 97.2 wt.%, and then mixed with lubricating oils to yield .apprx.0.1 wt.% amine in the finished compn. The formulation was subjected to an accelerated stability test, resulting in improved storage stability, e.g., 68 days and 33 days to appearance of haze or sediment at 54.degree. and 66.degree., resp. 50-00-0, Formaldehyde, uses and miscellaneous (ashless dispersants, lubricating oils contg., amine compatibility aids in) 50-00-0 HCAPLUS Formaldehyde (8CI, 9CI) (CA INDEX NAME)  $H_2C = 0$ 112-99-2, Dioctadecylamine 143-16-8, Dihexylamine (compatibility aid, lubricating oils contq.) 112-99-2 HCAPLUS 1-Octadecanamine, N-octadecyl- (9CI) (CA INDEX NAME)  $Me^{-(CH_2)_{17}-NH^{-(CH_2)_{17}-Me}}$ 143-16-8 HCAPLUS 1-Hexanamine, N-hexyl- (9CI) (CA INDEX NAME)  $Me^{-(CH_2)_5-NH^{-(CH_2)_5-Me}}$ ICM C10M163-00 C10L001-14; C10M141-10 51-8 (Fossil Fuels, Derivatives, and Related Products) lubricating oil amine compatibility aid; dinomylphenylamine compatibility aid lubricating oil; antioxidant copper oleate amine aid Fuel oil (compatibility aids for, amines as) Lubricating oil additives (compatibility aids, amines as) Naphthenic acids, compounds (copper salts, antioxidant, for lubricating oils contg. amine compatibility aids) Amines, uses and miscellaneous (secondary, compatibility aids, for lubricating and

IT

RN

CN

IT

RN

CN

RN

CN

IC

CC

ST

IT

IT

IT

IT

fuel oils)

IT 10402-16-1, Copper oleate 19179-44-3, Copper laurate (antioxidant, for lubricating oils contg. amine compatibility aids)

IT 15834-33-0D, Phosphorodithioic acid, dialkyl esters, zinc salts (antiwear additive, for lubricating oils contq. amine compatibility aids)

IT 112-99-2, Dioctadecylamine 143-16-8, Dihexylamine 36878-20-3 100041-12-1, Irganox L57 111019-18-2, Vanlube SL (compatibility aid, lubricating oils contg.)

IT 25496-72-4, Glycerol monooleate (friction modifier contg., lubricating oils contg., amine compatibility aids in)

IT 56358-04-4, Nonylphenyl sulfide (lubricating oils contg., amine compatibility aids in)

L62 ANSWER 8 OF 20 HCAPLUS COPYRIGHT 2002 ACS
1989:57300 Document No. 110:57300 Processes for the preparation of
2,6-dialkyl-4-(methoxymethyl)phenols in the production of
antioxidant 1,3,5-trimethyl-2,4,6-tris(3,5-di-tert-butyl-4hydroxybenzyl)benzene. Mina, George L. (Ethyl Corp., USA). U.S. US
4754077 A 19880628, 7 pp. Cont.-in-part of U.S. Ser. No. 450,207,
abandoned. (English). CODEN: USXXAM. APPLICATION: US 1986-846085
19860331. PRIORITY: US 1982-450207 19821216.

$$R^1$$
 $R^2$ 
 $R^1$ 
 $R^2$ 
 $CH_2OMe$ 
 $I$ 
 $R^1$ 
 $R^2$ 
 $R^2$ 
 $R^2$ 

Dialkyl (methoxymethyl) phenols I (R1, R2 = alkyl) are prepd. by reaction of dialkylphenols II with HCHO and excess MeOH at 50-200.degree. in the presence of a Mannich base catalyst. A mixt. of 5.4 g paraformaldehyde, 66 mL MeOH, and 1.35 g 40 wt.% aq. Me2NH was refluxed and treated with 30.9 g II (R1 = R2 = CMe3) in 15 mL MeOH over 2 h. The mixt. was stirred at 95.degree. in a sealed vessel for 2.5 h and evapd. to give 37 g product contg. I (R1 = R2 =

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CMe3) (III) 91.7, 4,4'-methylenebis(2,6-di-tert-butylphenol
     ) 3.2, starting phenol 0.3, methoxymethoxymethyl homolog
     2.0, and others 1.4%. In contrast, a prior method using NaOH
     instead of Me2NH gave resp. values of 30.2, 44.8, 0, 0, and 21.8%.
     Reaction of III with mesitylene in CH2Cl2-AcOH-H2SO4 gave the title
     antioxidant in good yield and >99% purity.
IT
     124-40-3, Dimethylamine, reactions
        (Mannich reaction of, with formaldehyde and
      dialkylphenols)
RN
     124-40-3 HCAPLUS
     Methanamine, N-methyl- (9CI) (CA INDEX NAME)
CN
H_3C-NH-CH_3
     50-00-0, Formaldehyde, reactions
IT
        (condensation of, with methanol and dialkylphenols)
     50-00-0 HCAPLUS
RN
     Formaldehyde (8CI, 9CI) (CA INDEX NAME)
CN
H_2C = 0
IC
     ICM C07C045-00
NCL
     568662000
     25-10 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds)
CC
     alkylmethoxymethylphenol prepn intermediate
ST
     antioxidant; phenol dialkylmethoxymethyl prepn
     intermediate antioxidant
IT
     Antioxidants
        (trimethyltris(di-tert-butylhydroxybenzyl)benzene)
IT
     124-40-3, Dimethylamine, reactions
        (Mannich reaction of, with formaldehyde and
      dialkylphenols)
     88-27-7
IT
        (catalyst, for condensation of methanol and formaldehyde
        with dialkylphenols)
IT
     108-67-8, Mesitylene, reactions
        (condensation of, with di-tert-butyl (methoxymethyl) phenol
     67-56-1, Methanol, reactions
IT
        (condensation of, with formaldehyde and
      dialkylphenols)
IT
     50-00-0, Formaldehyde, reactions
                                        30525-89-4,
     Paraformaldehyde
        (condensation of, with methanol and dialkylphenols)
IT
     128-39-2, 2,6-Di-tert-butylphenol
        (condensation of, with methanol and formaldehyde)
IT
     87-97-8P, 2,6-Di-tert-butyl-4-(methoxymethyl)phenol
        (prepn. and condensation of, with mesitylene)
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IT
     1709-70-2P
        (prepn. of, as antioxidant)
     ANSWER 9 OF 20 HCAPLUS COPYRIGHT 2002 ACS
L62
              Document No. 109:40586 Surfactants from lignin.
     Douglas G.; Whittington, Lawrence E.; Ledoux, Will A.; Debons,
     Francis E. (Texaco Inc., USA). U.S. US 4739040 A 19880419, 16 pp.
     (English). CODEN: USXXAM.
                                APPLICATION: US 1986-946270 19861224.
     Surfactants used in a surfactant system to recover oil from
AB
     underground formations are produced by reducing lignin in the
     presence of CO or H reducing agent at high temp. and pressure to
     produce low-mol. wt. lignin phenols and subjecting the
     lignin phenols to >1 or a combination of several
     reactions, e.g., alkoxylation, alkylation, sulfonation, sulfation,
     alkoxysulfation, and sulfomethylation. Thus, sulfated lignin
     phenols, prepd. by reducing kraft lignin or lignosulfonate
     under CO and/or H2S at 310-350.degree. and sulfation, were evaluated
     for their enhanced oil recovery in single surfactant core floods,
     resulting in <21% of water flood residual oil recovery when used
     alone as primary surfactants.
IT
     50-00-0D, Formaldehyde, Mannich products
     with lignin or lignosulfonate and amines, sulfated 143-16-8D
       Dihexylamine, Mannich reaction products with
     formaldehyde and kraft lignin, sulfated
        (surfactants, for petroleum recovery)
RN
     50-00-0 HCAPLUS
CN
     Formaldehyde (8CI, 9CI) (CA INDEX NAME)
H_2C = 0
RN
     143-16-8 HCAPLUS
     1-Hexanamine, N-hexyl- (9CI) (CA INDEX NAME)
CN
Me^{-(CH_2)_5-NH^-(CH_2)_5-Me}
IC
     ICM C08H005-02
         C07C043-115
     ICS
NCL
     530503000
     51-2 (Fossil Fuels, Derivatives, and Related Products)
CC
     Section cross-reference(s): 43, 46
IT
     Fuel gases
        (synthesis gas, reducing agent, for prepn. of lignin surfactants,
        for petroleum recovery)
     7790-94-5, Chlorosulfonic acid 63147-26-2, Trimethylamine-sulfur
IT
     trioxide complex
        (sulfating agent, for lignin phenols, in prepn. of
        surfactants for petroleum recovery)
     7446-11-9, Sulfur trioxide, uses and miscellaneous 7664-93-9,
IT
```

Sulfuric acid, uses and miscellaneous 35346-47-5, Sulfur trioxide-dioxane complex

(sulfonating agent, for lignin **phenols**, in prepn. of surfactants for petroleum recovery)

IT

50-00-0D, Formaldehyde, Mannich products with lignin or lignosulfonate and amines, sulfated 143-16-8D Dihexylamine, Mannich reaction products with formaldehyde and kraft lignin, sulfated 8061-51-6D, Lignosite 458, reduced, (alkoxy) sulfated or sulfonated or propoxylated/ethoxylated, or alkylated or sulfomethylated 8062-15-5D, Lignosulfonic acid, salts, Mannich reaction products with N-ethylbenzylamine, and formaldehyde, 8068-05-1D, Indulin AT, reduced, (alkoxy) sulfated or sulfonated or propoxylated/ethoxylated, or alkylated or 8075-67-0D, Indulin C, reduced, (alkoxy) sulfated sulfomethylated or sulfonated or propoxylated/ethoxylated, or alkylated or 9041-76-3D, Lignosite, reduced, (alkoxy)sulfated sulfomethylated or sulfonated or propoxylated/ethoxylated, or alkylated or 14321-27-8D, N-Ethylbenzylamine, Mannich sulfomethylated products with formaldehyde and lignosulfonates, sulfated (surfactants, for petroleum recovery)

L62 ANSWER 10 OF 20 HCAPLUS COPYRIGHT 2002 ACS
1988:153469 Document No. 108:153469 Phenolic-containing
Mannich base reaction products and lubricant
compositions containing same. Chibnik, Sheldon (Mobil Oil Corp.,
USA). U.S. US 4717492 A 19880105, 5 pp. (English). CODEN:
USXXAM. APPLICATION: US 1985-813813 19851227.

Antioxidants for lubricating oils or greases are reaction products made by reacting a preformed Mannich base with reactive hydrocarbyl amines contg. >1 reactive H at 1-2:1 base-amine molar ratio and from ambient to .apprx.250.degree.; the Mannich base is prepd. from (1) a phenol, (2) a C1-8 alkyl aldehyde, and (3) an amine having a lower b.p. than that of the reactive amine. Thus, a solvent refined paraffinic neutral oil blended with 1% reaction products of PhNH2 and Ethyl 703 were evaluated for antioxidn. characteristics at 325.degree.F for 40 h, resulting in viscosity change 18.1%, vs. 334% for a control oil.

To-00-0D, Mannich reaction products with amines,

and phenols, reaction products with hydrocarbylamines
109-89-7D, reaction products with C1-7alkylaldehydes, phenols, and hydrocarbylamines
110-68-9D, Methylbutylamine, reaction products with C1-7alkylaldehydes, phenols, and hydrocarbylamines
110-96-3D, Diisobutylamine, reaction products with C1-7alkylaldehydes, phenols, and hydrocarbylamines
111-92-2D, reaction products with C1-7alkylaldehydes, phenols, and hydrocarbylamines
124-40-3D, reaction products with C1-7alkylaldehydes, phenols, and hydrocarbylamines
(antioxidants, for lubricating oils or

greases) 50-00-0 HCAPLUS RN Formaldehyde (8CI, 9CI) (CA INDEX NAME) CN  $H_2C = 0$ 109-89-7 HCAPLUS RN Ethanamine, N-ethyl- (9CI) (CA INDEX NAME) CN  $H_3C-CH_2-NH-CH_2-CH_3$ 110-68-9 HCAPLUS RN CN1-Butanamine, N-methyl- (9CI) (CA INDEX NAME) n-Bu-NH-Me RN 110-96-3 HCAPLUS 1-Propanamine, 2-methyl-N-(2-methylpropyl)- (9CI) (CA INDEX NAME) CN i-Bu-NH-Bu-i 111-92-2 HCAPLUS RN 1-Butanamine, N-butyl- (9CI) (CA INDEX NAME) CN n-Bu-NH-Bu-n RN 124-40-3 HCAPLUS Methanamine, N-methyl- (9CI) (CA INDEX NAME) CN  $H_3C-NH-CH_3$ IC ICM C10M129-10 NCL 252051500R 51-8 (Fossil Fuels, Derivatives, and Related Products) CC antioxidant lubricant Mannich base ST amine; lubricating oil antioxidant Mannich amine; grease lubricating antioxidant Mannich amine; aniline Mannich base product antioxidant Mannich bases IT

(reaction products with amines, antioxidants, for lubricating oils or greases) IT Lubricating grease additives Lubricating oil additives (antioxidants, Mannich base-hydrocarbyl amine reaction products) 50-00-0D, Mannich reaction products with amines, IT and phenols, reaction products with hydrocarbylamines 62-53-3D, reaction products with Mannich base 88-27-7D, Ethyl 703, reaction products with hydrocarbyl amines N-Phenyl-.alpha.-naphthylamine, reaction products with 95-14-7D, Benzotriazole, reaction products Mannich base with Mannich base 100-61-8D, reaction products with Mannich base 101-77-9D, reaction products with 106-50-3D, reaction products with Mannich base Mannich base 108-95-2D, C18-C24+ alkylated dibutylaminomethyl derivs., reaction products with hydrocarbylamines 109-89-7D, reaction products with C1-7alkylaldehydes, phenols, and hydrocarbylamines 110-68-9D, Methylbutylamine, reaction products with C1-7alkylaldehydes, phenols, and hydrocarbylamines 110-96-3D, Diisobutylamine, reaction products with C1-7alkylaldehydes, phenols, and hydrocarbylamines 110-97-4D, Diisopropanolamine, reaction products with C1-7alkylaldehydes, phenols, and hydrocarbylamines 111-92-2D, reaction products with C1-7alkylaldehydes, phenols, and hydrocarbylamines 124-40-3D, reaction products with C1-7alkylaldehydes, phenols, and hydrocarbylamines 302-01-2D, reaction products with Mannich base 1072-71-5D, 2,5-Dimercapto-1,3,4-thiadiazole, reaction products with Mannich base 5285-60-9D, 4,4'-Bis-(secbutylamino) diphenylmethane, reaction products with Mannich 28675-17-4D, Dodecylaniline, reaction products with 29385-43-1D, reaction products with Mannich base Mannich base 113754-92-0D, reaction products with Mannich base (antioxidants, for lubricating oils or greases) ANSWER 11 OF 20 HCAPLUS COPYRIGHT 2002 ACS Document No. 104:35608 Cathodically depositable electrodip 1986:35608 lacquer binder. Paar, Willimald; Gmoser, Johann; Hoenig, Helmut (Vianova Kunstharz A.-G., Austria). Austrian AT 3708537 B 19850826, 8 pp. (German). CODEN: AUXXAK. APPLICATION: AT 1984-884 19840316. The title binders, giving anticorrosive films curable at AB 150-160.degree., are prepd. by the reaction of epoxy resins (epoxy equiv. 180-1000) with 0.6-1 mol primary amine/epoxy group, 0.5-1 mol ph nol/NH group, and 0.6-0.8 mol HCHO per reactive site on the phenol at 50-90.degree. in aprotic solvents. Thus, heating 351.5 parts soln. (0.8 mol NH) adduct of 190 parts (1

equiv.) bisphenol A epoxy resin with 59 parts Et2N(CH2)3NH2 and 58 parts 2-ethylhexylamine with 182 parts bisphenol A and 75.8 parts 91% paraformaldehyde at 80.degree. until the free HCHO content was <0.3% gave a binder compn. with amine no. 135 mg KOH/g, requiring 50 mmol AcOH/100 g (20.7% neutralization) to give a 38%-solids dispersion. An 18%-solids, pigmented dispersion of this binder was cathodically coated to 18-22 .mu. (dry basis) on Zn-phosphated steel and baked 30 min at 160.degree. to give a film with salt-spray corrosion <2 mm in 700 h. 50-00-0D, reaction products with phenols and aminated epoxy resins 109-89-7D, reaction products with epoxy resins, Mannich base derivs. (binders, for cathodic electrophoretic coatings) **HCAPLUS** Formaldehyde (8CI, 9CI) (CA INDEX NAME)  $H_2C = 0$ 109-89-7 HCAPLUS Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)  $H_3C-CH_2-NH-CH_2-CH_3$ ICM C09D005-44 42-7 (Coatings, Inks, and Related Products) electrophoretic coating cathodic binder; corrosion resistance electrodip coating; Mannich base binder coating; bisphenol A resin coating; ethylhexylamine adduct coating; diethylpropanediamine adduct coating; aminated epoxy resin coating Mannich bases (epoxy resin derivs., binders for cathodic electrophoretic coatings) Coating materials (anticorrosive, cathodic, electrophoretic, binders for, epoxy resin Mannich base derivs. as) 50-00-0D, reaction products with phenols and aminated epoxy resins 80-05-7D, reaction products with formaldehyde and aminated epoxy resins 104-75-6D, reaction products with epoxy resins, Mannich base derivs. 104-78-9D, reaction products with epoxy resins, Mannich 108-95-2D, reaction products with base derivs. 109-73-9D, reaction formaldehyde and aminated epoxy resins products with epoxy resins, Mannich base derivs. 109-89-7D, reaction products with epoxy resins,

124-09-4D, reaction products with

epoxy resins, Mannich base derivs. 9072-62-2D, aminated,

Mannich base derivs. 25068-38-6D, aminated,

IT

RN

CN

RN

CN

IC

CC

ST

IT

IT

IT

Mannich base derivs.

Mannich base derivs. (binders, for cathodic electrophoretic coatings) ANSWER 12 OF 20 HCAPLUS COPYRIGHT 2002 ACS L62 Document No. 98:162538 Cathodic electrodip coatings. 1983:162538 Gulbins, Erich; Haardt, Axel; Sabelus, Guenther (BASF A.-G., Fed. Rep. Ger.). Ger. DE 3210540 Cl 19830127, 9 pp. (German). GWXXAW. APPLICATION: DE 1982-3210540 19820323. The title coatings, providing corrosion protection without AB phosphation, contain aminated polymers and S and/or dithiocarbamates. Thus, a mixt. of 70% binder soln. (prepd. from bisphenol A, diethnaolamine, (MeOCH2CH2) 2NH, HCHO, bisphenol A epoxy resin, and pentaerythritol epoxy resin, mol. wt. 860) 222.0, AcOH 2.8, tetramethylthiuram disulfide (I) [137-26-8] 3.7, talc 48.0, carbon black 9.8, C10-14 fatty alc. 30.0, and H2O 100.0 parts was dild. with H2O to 12% solids (pH 8.2), coated on degreased steel at 190 V and 30.degree. for 2 min, rinsed, and baked 20 min at 190.degree. to give a 18-.mu. film with salt-spray corrosion (168 h) 5 mm, compared with >10 without I. IT 50-00-0D, reaction products with bisphenol A, amines and epoxy resins 111-92-2D, reaction products with bisphenol A, formaldehyde and epoxy resins (coatings, electrophoretic and anticorrosive) 50-00-0 HCAPLUS RNFormaldehyde (8CI, 9CI) (CA INDEX NAME) CN  $H_2C = 0$ RN111-92-2 HCAPLUS CN 1-Butanamine, N-butyl- (9CI) (CA INDEX NAME)

## n-Bu-NH-Bu-n

- IC C09D005-40; C09D005-08; C25D013-04; C25D013-10
- CC 42-7 (Coatings, Inks, and Related Products)
- electrophoretic coating cathodic; anticorrosive coating electrophoretic; Mannich base coating electrophoretic; thiuram disulfide coating electrophoretic; epoxy resin condensate coating; diethanolamine condensate coating; pentaerythritol epoxy resin coating
- IT Coating materials

(anticorrosive, aminated epoxy resins and thiuram derivs., as electrophoretic cathodic)

IT Coating materials

(anticorrosive, cathodic, electrophoretic, aminated epoxy resins and thiuram derivs.)

IT 50-00-0D, reaction products with bisphenol A, amines and epoxy resins 79-06-1D, reaction products with

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phenolic indene resins, formald hyde and
                    80-05-7D, reaction products with diethanolamine,
     diethanolamine
                                   104-76-7D, esters with TDI,
     formaldehyde and epoxy resins
     reaction products with epoxy resins and diethanolamine
                                                              111-42-2D,
     reaction products with bisphenol A, formaldehyde
     and epoxy resins 111-92-2D, reaction products with
     bisphenol A, formaldehyde and epoxy resins
     111-95-5D, reaction products with bisphenol A,
     formaldehyde and epoxy resins
                                    25068-38-6D, reaction
     products with bisphenol A, amines and formaldehyde
     26471-62-5D, ethylhexyl esters, reaction products with epoxy resins
                          30973-88-7D, reaction products with
     and diethanolamine
    bisphenol A, amines and formaldehyde
        (coatings, electrophoretic and anticorrosive)
                           142-71-2
                                      7704-34-9, uses and miscellaneous
ΙT
                137-26-8
        (in electrophoretic coatings, cathodic and anticorrosive
                               COPYRIGHT 2002 ACS
     ANSWER 13 OF 20 HCAPLUS
L62
             Document No. 98:108972 Polyaddition-polycondensation
1983:108972
    product containing basic nitrogen groups and its use. Kempter,
     Fritz Erdmann; Schupp, Eberhard (BASF A.-G., Fed. Rep. Ger.).
     Offen. DE 3124089 Al 19830105, 29 pp. (German). CODEN: GWXXBX.
    APPLICATION: DE 1981-3124089 19810619.
    Binders for electrophoretic coatings are prepd. by addn. of
AB
    Mannich bases (from phenols, secondary
    alkanolamines, and HCHO) to epoxy resins, and contain
     [3-(dialkylamino)propionamido]methyl groups bonded to arom. rings.
     Thus, a 67% soln. of 210:500 4-vinylcyclohexane diepoxide-
    bisphenol condensate 434.3, acrylamide 136.5,
    paraformaldehyde (I) 79.7, p-tert-BuC6H4OH 91, and
    bisphenol A 78 parts were condensed in the presence of
    BF3.Et2O and then with 202 parts diethanolamine (II), and a 58.9%
     soln. of this product 288.1, bisphenol A 125, I 33.5, II
     37.5, Bu2NH 40, dihexylamine 50, bisphenol A diglycidyl
     ether 137.3, and pentaerythritol triglycidyl ether 54.7 parts were
     condensed at 70-80.degree.. A 74.1% soln. of this product (100
    parts), 80 ppm Cu [as Cu(OAc)2], 1 part Co-Soligen (8% Co), and 1.8%
    AcOH were dild. with H2O to 1000 parts (pH 7.4, elec. cond. 1180
     .mu.S/cm), mixed with 10 parts isodecanol, coated on steel at 85 V
     and 30.degree. for 2 min, and baked 20 min at 180.degree. to give a
     14-16 .mu. coating with Erichsen identation 8.9 mm.
IT
     50-00-0D, reaction products with amines, phenols
     and epoxy resins 111-92-2D, reaction products with
    phenols, formaldehyde and epoxy resins
     143-16-8D, reaction products with phenols,
     formaldehyde and epoxy resins
        (coatings, electrophoretic cathodic)
RN
     50-00-0 HCAPLUS
CN
     Formaldehyde (8CI, 9CI) (CA INDEX NAME)
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H_2C = 0
     111-92-2 HCAPLUS
RN
     1-Butanamine, N-butyl- (9CI) (CA INDEX NAME)
CN
n-Bu-NH-Bu-n
RN
     143-16-8 HCAPLUS
     1-Hexanamine, N-hexyl- (9CI) (CA INDEX NAME)
CN
Me^{-(CH_2)_5-NH^-(CH_2)_5-Me}
     C08G059-50; C08G014-06; C09D003-58; C09D005-02; C09D005-40;
IC
     C25D013-06
     42-7 (Coatings, Inks, and Related Products)
CC
     epoxy coating anticorrosive waterborne; Mannich
ST
     base epoxy coating; aminopropionamide deriv coating; diethanolamine
     condensate coating; pentaerythritol glycidyl ether coating; glycidyl
     ether polyol coating
IT
     Phenols, compounds
        (reaction products with amines, formaldehyde and epoxy
        resins, in cathodic electrophoretic coatings)
     Mannich bases
IT
        (reaction products with epoxy resins, in cathodic electrophoretic
        coatings)
     Amines, compounds
IT
        (reaction products with formaldehyde, phenols
        and epoxy resins, in electrophoretic cathodic coatings)
IT
     Coating materials
        (anticorrosive, electrophoretic, Mannich
        base-epoxy resin condensates for cathodic)
IT
     Coating materials
        (cathodic, Mannich base-epoxy resin condensates for)
IT
     Coating materials
        (electrophoretic, Mannich base-epoxy resin condensates
IT
     50-00-0D, reaction products with amines, phenols
                        79-06-1D, reaction products with
     and epoxy resins
     formaldehyde, phenols and aminated epoxy resins
     80-05-7D, reaction products with formaldehyde, amines and
                       98-54-4D, reaction products with
     phenolic resins
     formaldehyde, amines and phenolic resins
     106-87-6D, reaction products with phenols,
                              108-95-2D, reaction products with
     formaldehyde and amines
     formaldehyde, amines and phenolic resins
     111-42-2D, reaction products with phenols,
     formaldehyde and epoxy resins 111-92-2D, reaction
```

products with phenols, formaldehyde and epoxy resins 143-16-8D, reaction products with phenols , formaldehyde and epoxy resins 1675-54-3D, reaction products with phenols, formaldehyde and amines 13236-00-5D, reaction products with phenols, formaldehyde and amines (coatings, electrophoretic cathodic) ANSWER 14 OF 20 HCAPLUS COPYRIGHT 2002 ACS Document No. 97:130420 Transamination for Mannich 1982:530420 Basalay, Robert J.; Udelhofen, John H. (Standard Oil Co. products. (Indiana), USA). U.S. US 4334085 A 19820608, 6 pp. CODEN: USXXAM. APPLICATION: US 1978-942187 19780914. A transamination of a Mannich condensation product (prepd. from a polybutyl- or polybutenylphenol, HCHO 50-00-0], and Et2NH [109-89-7] or hexamethylenetetramine (I) [100-97-0] with a polyamine yields oxidn.-resistant and nonvarnish-forming lubricating oil sludge dispersants. Prepn. of the additives, which can also be acid-catalyzed, includes a final stripping at 155.degree. with N to remove all volatile material, esp. HCHO. Thus, a lubricating oil formulation contg. a compd. prepd. by sulfonic acid-catalyzed 1-step reaction of polybutylphenol , HCHO, I, and tetraethylenepentamine [112-57-2], had good oxidn. and varnishing resistance and sludge dispersancy, compared with an oil contg. a conventional Mannich condensation product. 50-00-0D, reaction products with phenols, amines, and polyamines 109-89-7D, reaction products with phenols, formaldehyde, and polyamines (lubricating oil dispersants-varnish inhibitors contg.) 50-00-0 HCAPLUS Formaldehyde (8CI, 9CI) (CA INDEX NAME)  $H_2C = 0$ 109-89-7 HCAPLUS Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)  $H_3C-CH_2-NH-CH_2-CH_3$ C07C087-28 564367000 51-8 (Fossil Fuels, Derivatives, and Related Products) Section cross-reference(s): 25 lubricating oil sludge dispersant; dispersant varnish resistant lubricating oil; phenol polyamine Mannich transamination; hexamethylenetetramine

L62

AB

IT

RN

CN

RN

CN

IC

CC

ST

NCL

phenol Mannich transamination; tetraethylenepentamine phenol Mannich transamination Sulfonic acids, uses and miscellaneous IT (catalysts, for transamination of Mannich bases, in manuf. of **lubricating** oil additives) IT Transamination (of Mannich condensation products, lubricating oil additives contq.) IT Mannich bases (transamination of, in manuf. of lubricating oil additives) IT Mannich reaction (transamination products from, lubricating oil additives contq.) IT Lubricating oil additives (dispersants-varnish inhibitors, contq. amine-phenolformaldehyde condensation products) IT Amines, compounds (poly-, reaction products with phenols, formaldehydes, and amines, lubricating oil dispersants-varnish inhibitors contq.) 64-19-7, uses and miscellaneous IT (catalysts, for transamination of Mannich bases, in manuf. of **lubricating** oil additives) IT 108-95-2D, alkyl derivs., reaction products with formaldehyde, amines, and polyamines (lubricating oil dispersant-varnish inhibitor contg.) 50-00-0D, reaction products with phenols, amines, IT 100-97-0D, reaction products with phenols and polyamines , formaldehyde, and polyamines 109-89-7D, reaction products with phenols, formaldehyde, 112-24-3D, reaction products with phenols and polyamines , formaldehyde, and amines 112-57-2D, reaction products with phenols, formaldehyde, and amines 7209-38-3D, reaction products with phenols, formaldehyde, and amines (lubricating oil dispersants-varnish inhibitors contg.) ANSWER 15 OF 20 HCAPLUS COPYRIGHT 2002 ACS Document No. 93:169383 A new class of protective agents 1980:569383 for general purpose rubber vulcanizates. Patel, D. K.; Shah, K. H.; Krishnan, V. (Dep. Chem. Technol., Univ. Bombay, Bombay, 400 019, Programme Pap. - Rubber Conf., 10th, 127-43. Indian Rubber India). Manuf. Res. Assoc.: Thana, India. (English) 1978. CODEN: 43NGAM. Antioxidants for rubber were prepd. by the reaction of AB phenols [2,6-di-tert-butylphenol, (1-phenylethyl) phenol, bis(1-phenylethyl)phenol] with HCHO and amines (Me2NH, Ph2NH, cyclohexylamine, morpholine). Evaluation in natural rubber and SBR vulcanizates showed the products to be much better antioxidants than conventional phenols, with performance approaching that of conventional

amine stabilizers. They were also good antiozonants, their staining behavior was comparable to that of styrenated phenol. 50-00-0D, reaction products with alkylphenols and IT amines 124-40-3D, reaction products with alkylphenols and formaldehyde (antioxidants, for rubber) RN 50-00-0 HCAPLUS Formaldehyde (8CI, 9CI) (CA INDEX NAME) CN  $H_2C = 0$ RN 124-40-3 HCAPLUS Methanamine, N-methyl- (9CI) (CA INDEX NAME) CN $H_3C-NH-CH_3$ CC 38-2 (Elastomers, Including Natural Rubber) Section cross-reference(s): 25 Mannich base antioxidant rubber; phenol ST aminomethylated antioxidant; aminomethylphenol antioxidant rubber; SBR antioxidant Mannich base; natural rubber antioxidant; antiozonant rubber Mannich base Rubber, butadiene-styrene, uses and miscellaneous IT Rubber, natural, uses and miscellaneous (antioxidants for, phenolic Mannich bases as) IT Mannich bases (antioxidants, for rubber) IT Antioxidants Antiozonants (phenolic Mannich bases, for rubber) TT Phenols, compounds (reaction products with amines and formaldehyde, antioxidants for rubber) IT Amines, compounds (reaction products with phenols and formaldehyde, antioxidants for rubber) 50-00-0D, reaction products with alkylphenols and IT 108-91-8D, reaction products with alkylphenols amines 110-91-8D, reaction products with and formaldehyde alkylphenols and formaldehyde 122-39-4D, reaction products with alkylphenols and formaldehyde 124-40-3D, reaction products with alkylphenols and formaldehyde 128-39-2D, reaction products with amine and formald hyde 26857-99-8D, reaction products with amine and formaldehyde (antioxidants, for rubber)

L62 ANSWER 16 OF 20 HCAPLUS COPYRIGHT 2002 ACS
1978:615065 Document No. 89:215065 2,6-Di-tert-butyl-4methylphenol. (Sterlitamak Experimental-Industrial
Petrochemical Plant, USSR). Jpn. Kokai Tokkyo Koho JP 53103432
19780908 Showa, 6 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP
1977-15088 19770216.

Me<sub>3</sub>C
HO——CH<sub>2</sub>R
Me<sub>3</sub>C

GI

The title phenol (I; R = H) (II) was prepd. by
Mannich reaction of 2,6-di-tert-butylphenol (III)
with HCHO and Me2NH followed by hydrogenolysis of the
resultant benzylamine I (R = NMe2) (IV). II was useful as an
antioxidant for petroleum products, rubber, and plastics (no
data). Thus, 205 g 70% III in EtOH was added to 30 g HCHO
and 45 g Me2NH at 5-8.degree. and the mixt. heated 3 h at 85.degree.
to give IV, which was treated with equimolar H over Raney Ni at
120.degree. to give 94.7% II.

RN 50-00-0 HCAPLUS

CN Formaldehyde (8CI, 9CI) (CA INDEX NAME)

Ι

 $H_2C = 0$ 

RN 124-40-3 HCAPLUS

CN Methanamine, N-methyl- (9CI) (CA INDEX NAME)

H<sub>3</sub>C-NH-CH<sub>3</sub>

IC C07C039-06

CC 25-10 (Noncondensed Aromatic Compounds) Section cross-reference(s): 36, 38 ST methyldibutylphenol antioxidant rubber plastic; antioxidant dibutylmethylphenol rubber plastic; phenol dibutyl methyl; Mannich dibutylphenol formaldehyde dimethylamine; butylphenol Mannich formaldehyde dimethylamine IT Plastics Rubber, natural, uses and miscellaneous Rubber, synthetic (antioxidants for, di-tert-butylmethylphenol) IT Antioxidants (di-tert-butylmethylphenol, for rubber and plastics) IT **50-00-0**, reactions (Mannich reaction of, with dibutylphenol and dimethylamine) IT 124-40-3, reactions (Mannich reaction of, with formaldehyde and dibutylphenol) IT 128-39-2 (Mannich reaction of, with formaldehyde and dimethylamine) ANSWER 17 OF 20 HCAPLUS COPYRIGHT 2002 ACS L62 Document No. 89:200211 Sulfurized Mannich 1978:600211 condensation products and fuel compositions containing Davis, Kirk Emerson (Lubrizol Corp., USA). U.S. US 4090854 (English). CODEN: USXXAM. APPLICATION: US 19780523, 8 pp. 1976-656228 19760209. Sulfurized Mannich condensation products of a AB phenolic compd., an aldehyde, and an amine are effective as dispersant additives for lubricating oils and as antirust and dispersant additives for liq. Thus, a mixt. of an alkylated PhOH (798 parts, 3.0 equiv.) having alkyl groups derived from propylene tetramer, a 25% aq. soln. of Me2NH (588 parts, 3.1 equiv.), and 2-PrOH (500 parts) is added to a 37% ag. **HCHO** soln. (243 parts, 3.0 equiv.) at room temp. The mixt. is heated to 75.degree. over 4 h and then allowed to stand and sep. The aq. layer is removed, and the org. layer is stripped to 120.degree./12 mm and filtered. A mixt. contg. the filtrate (495 parts, 1.5 equiv.), S flowers (96 parts, 3.0 equiv.), and DMF (250 parts) is heated to 167.degree. over 4.75 h, and 51 parts H2S is recovered in a trap. The reaction mixt. is stripped to 153.degree./8 mm, mixed with 300 parts diluent oil, and filtered to give a 36% oil soln. of the desired sulfurized Mannich condensation product, which contains 1.94% N and 5.85% S. A motor **fuel** is made comprising a gasoline (10 Reid vapor pressure) contg. 0.5 Et4Pb/L and 15 ppm of the sulfurized Mannich condensation product. IT 50-00-0D, Mannich reaction products with alkylphenols and amines, sulfurized 124-40-3D, Mannich reaction products with alkylphenols and formaldehyde, sulfurized

ij

(additives, for gasoline and lube oils) RN 50-00-0 HCAPLUS Formaldehyde (8CI, 9CI) (CA INDEX NAME) CN  $H_2C = 0$ RN 124-40-3 HCAPLUS Methanamine, N-methyl- (9CI) (CA INDEX NAME) CN H<sub>3</sub>C-NH-CH<sub>3</sub> IC C10L001-22 NCL 044073000 51-6 (Fossil Fuels, Derivatives, and Related Products) CC Section cross-reference(s): 25 ST dispersant additive fuel lubricant; gasoline antirust dispersant additive; lubricating oil dispersant additive; Mannich product sulfurized additive; phenol deriv Mannich product sulfurized; amine alkylphenol Mannich product sulfurized Gasoline additives IT (corrosion inhibitors-dispersants, sulfurized Mannich condensation products) Lubricating oil additives IT(dispersants, sulfurized Mannich condensation products) 50-00-0D, Mannich reaction products with ITalkylphenols and amines, sulfurized 106-50-3D, Mannich reaction products with alkylphenols and formaldehyde, sulfurized 108-95-2D, alkyl derivs., Mannich reaction products with amines and formaldehyde, sulfurized 110-91-8D, **Mannich** reaction products with alkylphenols and formaldehyde, sulfurized 112-90-3D, Mannich reaction products with alkylphenols and formaldehyde, sulfurized 124-40-3D, Mannich reaction products with alkylphenols and 4067-16-7D, Mannich formaldehyde, sulfurized reaction products with alkylphenols and formaldehyde, sulfurized 7803-57-8D, **Mannich** reaction products with alkylphenols and 26746-38-3D, Mannich formaldehyde, sulfurized reaction products with amines and formaldehyde, sulfurized 26997-02-4D, Mannich reaction products with amines and 28805-86-9D, Mannich formaldehyde, sulfurized reaction products with amines and formaldehyde, sulfurized 31114-86-0D, Mannich reaction products with alkylphenols and formaldehyde, sulfurized

- 5

57427-55-1D, Mannich reaction products with amines and formaldehyde, sulfurized (additives, for gasoline and lube oils)

L62 ANSWER 18 OF 20 HCAPLUS COPYRIGHT 2002 ACS
1978:173323 Document No. 88:173323 Sulfurized Mannich
condensation products. Davis, Kirk Emerson (Lubrizol Corp., USA).
S. African ZA 7507576 19770602, 30 pp. (English). CODEN: SFXXAB.
APPLICATION: ZA 1975-7576 19751202.

AB Sulfurized Mannich condensates useful as lubricating oil additives to provide sludge-dispensing properties are prepd. by treating the 2-step Mannich condensate with S at 185.degree. for 13 h to give a product contg. 2.67% S and 0.6% N. Thus, a mixt. of alkylated phenols 1094 was reacted with 91% aq. paraformaldehyde [30525-89-4] 66 and p-phenylenediamine 108 parts at 155.degree. for 4 h. The Mannich product, contg. 1.33% N was sulfurized to give a final product contg. 1.50% N and 2.11% S. The product served as detergents for gasoline and lubricating oils.

IT 124-40-3D, reaction products with formaldehyde and
butylphenol, sulfurized
 (detergents, for gasoline and lubricating
 oil)

RN 124-40-3 HCAPLUS

CN Methanamine, N-methyl- (9CI) (CA INDEX NAME)

 $H_3C-NH-CH_3$ 

RN 50-00-0 HCAPLUS

CN Formaldehyde (8CI, 9CI) (CA INDEX NAME)

## $H_2C = 0$

- IC C01B
- CC 51-7 (Fossil Fuels, Derivatives, and Related Products)
- ST Mannich condensate gasoline lubricant detergent
- IT Gasoline additives
  Lubricating oil additives

(detergents, sulfurized Mannich compn. products as)

IT 106-50-3D, reaction products with alkylphenols and paraformaldehyde, sulfurized 108-95-2D, alkyl derivs., reaction products with aldehyhdes and amines, sulfurized 112-90-3D, reaction products with di-tert-butulphenol and

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paraformald hyde, sulfurized 124-40-3D, reaction
     products with formaldehyde and butylphenol,
                  4067-16-7D, reaction products with
     sulfurized
     paraformaldehyde and polyisobutenylphenol,
                  7803-57-8D, reaction products with paraformaldeyde and
     sulfurized
                                26746-38-3D, reaction products
     alkylphenols, sulfurized
     with oleylamine and paraformaldehyde
                                            30525-89-4D,
     reaction products with amines and phenols, sulfurized
     31114-86-0D, reaction products with heptylphenol and
     paraformaldehyde, sulfurized
        (detergents, for gasoline and lubricating
        oil)
     50-00-0, uses and miscellaneous
IT
        (detergents, for gasoline and lubricating
        oils)
     ANSWER 19 OF 20 HCAPLUS COPYRIGHT 2002 ACS
1978:155614 Document No. 88:155614 Metal deactivator for fuels
     , lubricating oils, and lubricating oil
     components. Woitunik, Dieter; Kuhn, Klaus; Koeppert, Gerhard;
     Stoeffgen, Rudolf; Wenzel, Bernd (Ger. Dem. Rep.). Ger. (East) DD
     126659 19770803, 7 pp.
                              (German). CODEN: GEXXA8. APPLICATION: DD
     1976-193063 19760528.
     A Mannich base prepd. from PhOH [108-95-2],
AB
     paraformaldehyde [30525-89-4], and Me2NH [124-40-3
     ] is a metal deactivator for fuels oils at levels of
     0.0001-0.5%.
     124-40-3D, reaction products with formaldehyde and
IT
        (metal deactivators, for lubricating oils)
RN
     124-40-3 HCAPLUS
CN
     Methanamine, N-methyl- (9CI) (CA INDEX NAME)
H<sub>3</sub>C-NH-CH<sub>3</sub>
IC
     C10M001-32
     51-7 (Fossil Fuels, Derivatives, and Related Products)
CC
     Section cross-reference(s): 25
     Mannich metal deactivator lubricant;
ST
     fuel metal deactivator Mannich; phenol
     Mannich lubricant
     Mannich bases
IT
        (lubricating oil metal deactivators)
     Lubricating oil additives
IT
        (antioxidant, metal deactivator, Mannich
        base)
IT
     26444-72-4P
        (manuf. and application of, as metal deactivators in
      lubricating oils)
     108-95-2D, reaction products with dimethylamine and
IT
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formaldehyde and phenol
                               30525-89-4D, reaction
     products with dimethylamine and phenol
        (metal deactivators, for lubricating oils)
     ANSWER 20 OF 20 HCAPLUS COPYRIGHT 2002 ACS
L62
              Document No. 83:79881 Synthesis of screened
1975:479881
               Abdullaeva, F. A. (Azerb. Gos. Univ. im. Kirova,
     phenols.
     Baku, USSR). Azerbaidzhanskii Khimicheskii Zhurnal (5-6), 66-9
                      CODEN: AZKZAU.
                                      ISSN: 0005-2531.
     (Russian) 1973.
     A method for introduction of various functional groups into the
AB
     position 2,4, and 6 of phenols by Mannich
     condensation reaction of (alkylthiomethyl)phenols with
     formaldehyde (I) [50-00-0] and diethylamine (II) [
     109-89-7] and a subsequent decomposition of the
     Mannich base with thiols was described and a series of
     phenyl screened phenols for use as antioxidants
     for polymers was prepared. 2-Diethylaminomethyl-4-methyl-6-
     phenylthiomethylphenol [52978-65-1], 2-diethylaminomethyl-6-
     hexylthiomethyl-4-methylphenol [52978-66-2],
     4-methyl-2,6-bis(phenylthiomethyl)phenol [41890-43-1],
     2,6-bis(benzylthiomethyl)-4-methylphenol [52978-67-3],
     2,4,6-tris-(phenylthiomethyl)phenol [41890-44-2], and
     2,4,6-tris-(benzylthiomethyl)phenol [52978-68-4] were
     prepd. 2-Diethylaminomethyl-4-methylphenol [20484-31-5],
     2,6-bis-(diethylaminomethyl)-4-methylphenol [42498-94-2],
     2,4,6-tris-(dimethylaminomethyl)phenol [90-72-2],
     4-methyl-2-phenylthiomethylphenol [30434-81-2], and
     2-hexylthiomethyl-4-methylphenol [52978-69-5] were prepd.
     as starting material for the prepr of screened phenols.
IT
     109-89-7, reactions
        (with thiomethylphenol and formaldehyde)
RN
     109-89-7 HCAPLUS
     Ethanamine, N-ethyl- (9CI) (CA INDEX NAME)
CN
H_3C-CH_2-NH-CH_2-CH_3
IT
     50-00-0, reactions
        (with thiomethylphenols and diethylamines)
RN
     50-00-0
              HCAPLUS
     Formaldehyde (8CI, 9CI) (CA INDEX NAME)
CN
H_2C = 0
CC
     35-6 (Synthetic High Polymers)
     phenol screened antioxidant polymer;
ST
     thiomethylphenol reaction formaldehyde;
     diethylamine reaction thiomethylphenol
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formaldehyde 124-40-3D, reaction products with

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ΙT
    Mannich reaction
        (antioxidant prep by, from thiomethylphenols)
IT
     Antioxidants
        (screened phenols for polymers, prep of, by
     Mannich reaction)
     41890-43-1
                  41890-44-2
                               52978-65-1 52978-66-2
                                                          52978-67-3
IT
     52978-68-4
        (antioxidant for polymers, prep of)
IT
        (reaction with (diethylaminomethyl)methylphenol)
IT
     108-98-5
        (reaction with diethylaminomethylphenols)
     109-89-7, reactions
IT
        (with thiomethylphenol and formaldehyde)
     50-00-0, reactions
IT
        (with thiomethylphenols and diethylamines)
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FILE 'HCAPLUS' ENTERED AT 14:27:12 ON 26 DEC 2002 25 S (L49 OR L26/D OR L26/DP) AND (POLYALKENYL? OR POLY(2A)A L74 1 S L74 AND L43 L75 0 S L75 NOT L70 L76